

HERMES
STOCK PROGRAMME
2026/2027

All items in this list are stock items.

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Ordering	When ordering, please state the Hermes order number (ident no.) and the order quantity.
Packaging	SP = small pack, LP = large pack. Quantities in pieces unless stated otherwise.
Grit	P = grit according to FEPA P standard, + = Hermes standard, F = grit according to FEPA F standard.

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Further information, literature and contacts can be found at **hermes-schleifwerkzeuge.com**

LEGEND

Suitable materials

The pictograms in the “Suitable materials” row of the type overviews show which materials a type is suitable for.


Metal


Wood


Paint


Composite


Glass/ceramics


Stone

Rating


highly suitable


suitable

Materials without a pictogram are not recommended for the respective type.

Abbreviations

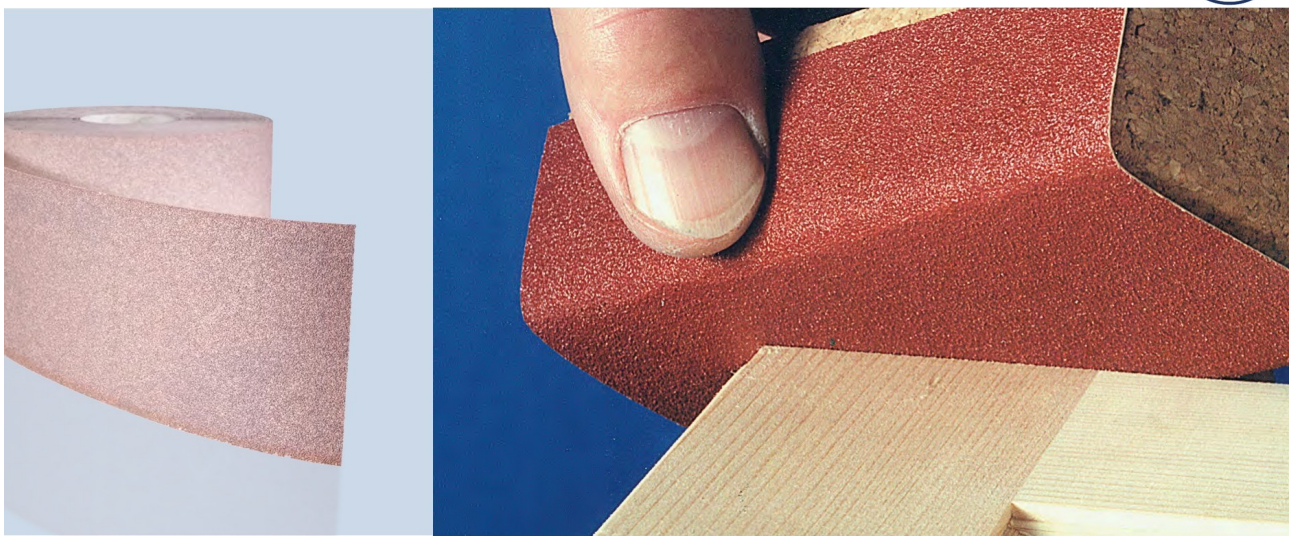
SP	Small pack (pieces per pack or roll length in m)
LP	Large pack
P	Grit according to FEPA P standard
+	Grit according to Hermes standard
F	Grit according to FEPA F standard
Ø	Diameter
VEL	Hook & loop

Contact

Find your personal contact via the Hermes contact finder.

www.hermes-schleifwerkzeuge.com/kontakt

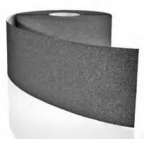
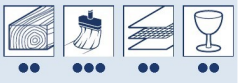
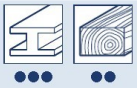




HERMES STOCK PROGRAMME
ROLLS

Standard rolls

Standard rolls – Type overview

	BW 114	VC 152	SF 168	RB 346 J-flex
				
Suitable materials				
Flexibility	Semi-rigid	Flexible	Flexible	Very flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Silicon carbide	Aluminium oxide
Backing	F-weight paper	D-/C-weight paper	B-weight paper	J-flex cloth
Grit range[1]	P 40 – P 600	P 40 – P 400	P 80 – P 500	P 40 – P 600

	RB 406 J-flex	webrax-OA 708 flex	webrax-OS 709 flex
			
Suitable materials			
Flexibility	Very flexible	Flexible	Flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Silicon carbide
Backing	J-flex cloth	Non-woven	Non-woven
Grit range[1]	P 60 – P 400	+ 180 / 280 / 360	+ 500 / 1500

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

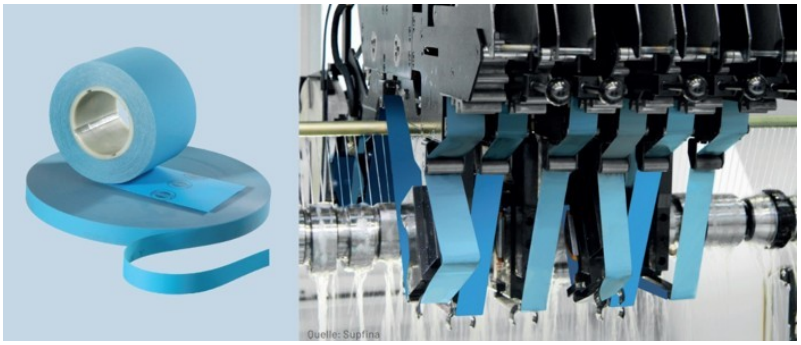
Dimension [width]

Type / version	Grain	Order no.	SP*	LP*
25 mm				
RB 346 J-flex	P 120	**6008694**	50 m	50 m
	P 150	**6008695**	50 m	50 m
	P 180	**6008696**	50 m	50 m
	P 220	**6008697**	50 m	50 m
	P 240	**6008698**	50 m	50 m
	P 320	**6008700**	50 m	50 m
	P 400	**6008791**	50 m	50 m
40 mm				
RB 346 J-flex	P 60	**6008793**	50 m	50 m
	P 80	**6008794**	50 m	50 m
	P 100	**6008795**	50 m	50 m
	P 120	**6008796**	50 m	50 m
	P 150	**6008797**	50 m	50 m
	P 180	**6008798**	50 m	50 m
	P 240	**6008800**	50 m	50 m
	P 320	**6008801**	50 m	50 m
	P 400	**6008802**	50 m	50 m
50 mm				
RB 346 J-flex	P 60	**6008803**	50 m	50 m
	P 80	**6008804**	50 m	50 m
	P 100	**6008805**	50 m	50 m
	P 120	**6008806**	50 m	50 m
	P 150	**6008807**	50 m	50 m
	P 180	**6008808**	50 m	50 m
	P 220	**6008809**	50 m	50 m
	P 240	**6008810**	50 m	50 m
	P 320	**6008812**	50 m	50 m
	P 400	**6008814**	50 m	50 m
RB 346 J-flex 25 m	P 40	**6008862**	25 m	25 m
	P 80	**6008820**	25 m	25 m
	P 100	**6008821**	25 m	25 m
	P 120	**6008822**	25 m	25 m
	P 150	**6008823**	25 m	25 m
	P 180	**6008824**	25 m	25 m
	P 220	**6008825**	25 m	25 m
	P 240	**6008826**	25 m	25 m
	P 320	**6008827**	25 m	25 m
	P 400	**6008828**	25 m	25 m
100 mm				
BW 114	P 80	**6084548**	50 m	50 m
	+ 180	**6515730**	10 m	10 m
webrax-OA 708 flex	+ 280	**6515731**	10 m	10 m
	+ 360	**6515732**	10 m	10 m
webrax-OS 709 flex	+ 1500	**6515725**	10 m	10 m
115 mm				
BW 114	P 80	**304336**	50 m	50 m
	P 100	**304344**	50 m	50 m
	P 120	**208914**	50 m	50 m
	P 150	**266957**	50 m	50 m
	P 180	**266965**	50 m	50 m
	P 240	**811971**	50 m	50 m
RB 346 J-flex	P 60	**6008841**	50 m	50 m
	P 80	**6008842**	50 m	50 m
	P 100	**6008843**	50 m	50 m
	P 120	**6008844**	50 m	50 m
	P 150	**6008845**	50 m	50 m
	P 180	**6008846**	50 m	50 m
	P 240	**6013302**	50 m	50 m
	P 320	**6018582**	50 m	50 m
SF 168	P 80	**6561378**	50 m	50 m
	P 120	**6566181**	50 m	50 m
	P 150	**6566811**	50 m	50 m
	P 180	**6566182**	50 m	50 m
	P 220	**6564910**	50 m	50 m
	P 240	**6563708**	50 m	50 m
	P 320	**6561375**	50 m	50 m
	P 400	**6570803**	50 m	50 m
VC 152	P 80	**6074585**	50 m	50 m
	P 220	**6074057**	50 m	50 m
	P 240	**6072267**	50 m	50 m
	P 400	**6075086**	50 m	50 m
webrax-OA 708 flex	+ 180	**6515733**	10 m	10 m
	+ 280	**6515734**	10 m	10 m
	+ 360	**6515735**	10 m	10 m
webrax-OS 709 flex	+ 500	**6515726**	10 m	10 m
	+ 1500	**6515727**	10 m	10 m
300 mm				
RB 406 J-flex	P 120	**6015257**	50 m	50 m

* SP = small pack; LP = large pack

Superfinishing rolls for attachment units

Superfinishing rolls for attachment units – Type overview

	FB 637
	
Suitable materials	
Flexibility	Flexible
Abrasive grain	Aluminium oxide
Backing	Film
Grit range[1]	P 120 – P 2500

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width]

Type / version	Grain	Order no.	SP*	LP*
100 mm				
FB 637 Plastic core, grooved	P 180	**6011134**	50 m	50 m
	P 240	**2015897**	50 m	50 m
	P 360	**2116154**	50 m	50 m
	P 500	**2020548**	50 m	50 m
	P 800	**2041073**	50 m	50 m
	P 1200	**2116146**	50 m	50 m

* SP = small pack; LP = large pack

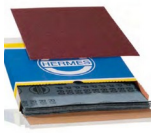
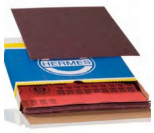
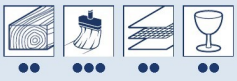


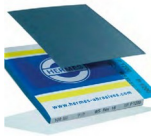
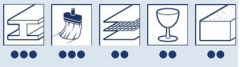


HERMES STOCK PROGRAMME
SHEETS

Standard sheets

Standard sheets – Type overview

	VC 152	SF 168	RB 346 MJ	RB 346 J-flex
				
Suitable materials				
Flexibility	Flexible	Flexible	Flexible	Very flexible
Abrasive grain	Aluminium oxide	Silicon carbide	Aluminium oxide	Aluminium oxide
Backing	D-/C-weight paper	B-weight paper	J-weight cloth	J-flex cloth
Grit range[1]	P 40 – P 400	P 80 – P 500	P 60 – P 800	P 40 – P 600

	WS flex 16	WS flex 18 C	webrax-OA 708 flex	webrax-OS 709 flex
				
Suitable materials				
Flexibility	Flexible	Flexible	Flexible	Flexible
Abrasive grain	Silicon carbide	Silicon carbide	Aluminium oxide	Silicon carbide
Backing	B-weight paper, waterproof	C-weight paper, waterproof	Non-woven	Non-woven
Grit range[1]	P 60 – P 5000	P 60 – P 3000	+ 180 / 280 / 360	+ 500 / 1500

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

115 x 140 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 16	P 360	**6238218**	200	4000
	P 400	**6238219**	200	4000
	P 600	**6238221**	200	4000
	P 800	**6238222**	200	4000
	P 1000	**6238223**	200	4000
	P 1200	**6238224**	200	4000
	P 1500	**6238225**	200	4000
	P 2000	**6238226**	200	4000

152 x 229 mm

Type / version	Grain	Order no.	SP*	LP*
webrax-OA 708 flex	+ 180	**6515736**	20	20
	+ 280	**6515737**	20	20
	+ 360	**6515738**	20	20
webrax-OS 709 flex	+ 500	**6515728**	20	20
	+ 1500	**6515729**	20	20

230 x 280 mm

Type / version	Grain	Order no.	SP*	LP*
RB 346 J-flex	P 40	**6008383**	25	250
	P 60	**6008385**	25	250
	P 80	**6006652**	50	250
	P 100	**6006198**	50	250
	P 120	**6006199**	50	500
	P 150	**6006200**	50	500
	P 180	**6006201**	50	500
	P 220	**6006192**	50	500
	P 240	**6006202**	50	500
	P 280	**6006203**	50	500
	P 320	**6006204**	50	500
	P 360	**6006272**	50	500
	P 400	**6006205**	50	500
	P 600	**6006206**	50	500
RB 346 MJ	P 800	**89702**	50	500
SF 168	P 80	**6561377**	50	250
	P 120	**6563317**	50	500
	P 180	**6566322**	100	500
	P 220	**6566325**	100	500
	P 240	**6563318**	100	500
	P 320	**6561365**	100	500
	P 400	**6566976**	100	500
	P 500	**6566978**	100	500
VC 152	P 40	**6075479**	25	250
	P 60	**6070596**	25	250
	P 80	**6075096**	25	250
	P 100	**6070597**	50	250
	P 120	**6075097**	50	500
	P 150	**6075098**	100	500
	P 180	**6070598**	100	500
	P 240	**6075100**	100	500
	P 320	**6075102**	100	500
WS flex 16	P 60	**6245733**	50	250
	P 80	**6245734**	50	250
	P 100	**6245735**	50	500
	P 120	**6245736**	50	500
	P 150	**6245737**	100	500
	P 180	**6238187**	100	500
	P 220	**6238188**	100	500
	P 240	**6238189**	100	500
	P 280	**6238190**	100	500
	P 320	**6238201**	100	500
	P 360	**6238202**	100	500
	P 400	**6238203**	100	500

Type / version	Grain	Order no.	SP*	LP*
	P 500	**6238204**	100	500
	P 600	**6238205**	100	500
	P 800	**6238206**	100	500
	P 1000	**6238207**	100	500
	P 1200	**6238208**	100	500
	P 1500	**6238209**	100	500
	P 2000	**6238210**	100	500
	P 2500	**6238211**	100	500
	P 3000	**6238212**	100	500
	P 5000	**6316186**	100	500
WS flex 18 C	P 60	**20346**	25	250
	P 80	**13331**	50	250
	P 120	**6432**	50	500
	P 180	**12173**	100	500
	P 220	**9539**	100	500
	P 240	**19682**	100	500
	P 280	**12181**	100	500
	P 320	**8354**	100	500
	P 400	**8362**	100	500
	P 600	**272**	100	500
	P 800	**280**	100	500
	P 1000	**12203**	100	500
	P 1200	**8370**	100	500

* SP = small pack; LP = large pack

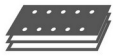
Strips for clamping

Strips for clamping – Type overview

	VC 152
	
Suitable materials	
Flexibility	Flexible
Abrasive grain	Aluminium oxide
Backing	D-/C-weight paper
Grit range[1]	P 40 – P 400

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

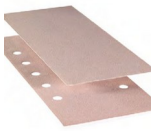
Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
 **115 x 280 mm**				
VC 152	P 60	**6066384**	50	500
	P 120	**6074518**	100	1000
	P 150	**6075087**	100	1000
 **115 x 280 mm, perforated, with 2 x 5 side holes**				
VC 152	P 120	**6071045**	100	1000

* SP = small pack; LP = large pack

Strips, hook & loop

Strips, hook & loop – Type overview

	BW 115, hook & loop	VC 151-Longlife, hook & loop	VC 152, hook & loop	VC 154-Longlife, hook & loop
				
Suitable materials	●●● ●●● ●● ●●	●●● ●●● ●●● ●●●	●● ●●● ●●● ●●	●● ●● ●●● ●●●
Flexibility	Rigid	Flexible	Flexible	Flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	F-weight paper, hook & loop	C-weight paper, hook & loop	D-/C-weight paper, hook & loop	B-weight paper, hook & loop
Grit range[1]	P 40 – P 220	P 60 – P 500	P 40 – P 400	P 80 – P 1500

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

70 x 115 mm

Type / version	Grain	Order no.	SP*	LP*
BW 115, hook & loop	P 80	**6539388**	50	1000
	P 100	**6539391**	50	1000
	P 120	**6539393**	50	1000
VC 152, hook & loop	P 40	**6090472**	50	1000
	P 80	**6075103**	50	1000
	P 100	**6070600**	50	1000
	P 120	**6075104**	50	1000
	P 150	**6064341**	50	1000
VC 154-Longlife, hook & loop	P 120	**6226330**	50	1000
	P 180	**6226334**	50	1000
	P 220	**6226335**	50	1000
	P 240	**6226336**	50	1000
	P 320	**6226339**	50	1000
	P 400	**6226340**	50	1000

70 x 125 mm

Type / version	Grain	Order no.	SP*	LP*
BW 115, hook & loop	P 80	**6539389**	50	500
	P 120	**6539394**	50	500
	P 150	**6539398**	50	500
	P 180	**6539400**	50	500
VC 154-Longlife, hook & loop	P 220	**6233788**	50	500
	P 240	**6214823**	50	500
	P 400	**6214825**	50	500

70 x 420 mm, perforated, with 2 x 7 side holes

Type / version	Grain	Order no.	SP*	LP*
VC 151-Longlife, hook & loop	P 80	**6099123**	50	200
	P 120	**6099124**	50	200

80 x 133 mm, perforated, with 2 x 4 side holes

Type / version	Grain	Order no.	SP*	LP*
BW 115, hook & loop	P 180	**6539401**	50	500
VC 152, hook & loop	P 40	**6075365**	50	500
	P 60	**6075366**	50	500
	P 80	**6075367**	50	500
	P 100	**6075368**	50	500
	P 120	**6075369**	50	500
	P 150	**6075370**	50	500
	P 180	**6075371**	50	500
	P 240	**6075317**	50	500
VC 154-Longlife, hook & loop	P 120	**6237900**	50	500
	P 150	**6234587**	50	500
	P 180	**6237931**	50	500
	P 240	**6237933**	50	500
	P 320	**6237934**	50	500
	P 400	**6237935**	50	500

93 x 178 mm, perforated, with 2 x 4 side holes

Type / version	Grain	Order no.	SP*	LP*
VC 152, hook & loop	P 80	**6076085**	50	500



93 x 184 mm, perforated, with 2 x 4 side holes

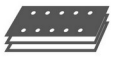
VC 152, hook & loop	P 120	**6093314**	50	500



100 x 115 mm

BW 115, hook & loop	P 80	**6545092**	50	500
	P 120	**6550518**	50	500
	P 150	**6550521**	50	500

Type / version	Grain	Order no.	SP*	LP*



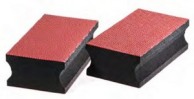
115 x 230 mm, perforated, with 2 x 5 side holes

BW 115, hook & loop	P 40	**6552404**	50	250
	P 80	**6539521**	50	500
VC 152, hook & loop	P 80	**6075356**	50	500
	P 120	**6075358**	50	500
	P 180	**6075360**	50	500
VC 154-Longlife, hook & loop	P 150	**6237949**	50	500
	P 220	**6237951**	50	500

* SP = small pack; LP = large pack

Matching accessories

Accessories – Strips, hook & loop – Type overview

	Hook & loop combination block	Hook & loop hand block with lateral finger grips
		
Description	Hook & loop hand blocks for hook & loop strips	Hook & loop hand blocks for hook & loop strips
Special features	with soft and hard side	with lateral finger grips
Version	–	–
Dimensions	65 x 110 x 40 mm	65 x 120 x 35 mm

Dimension

Type / version	Order no.	SP*	LP*
65 x 110 x 40 mm			
Hook & loop combination block	**393398**	1	1
65 x 120 x 35 mm			
Hook & loop hand block with lateral finger grips	**6215059**	1	1

* SP = small pack; LP = large pack

Triangles, hook & loop

Triangles, hook & loop – Type overview

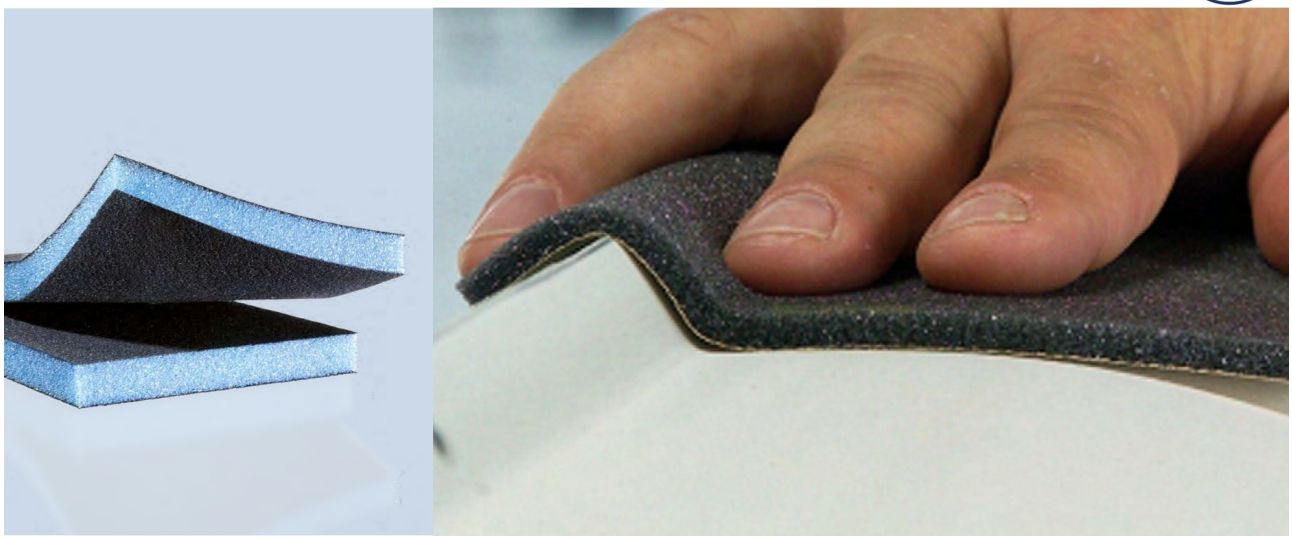
	BW 115, hook & loop	VC 152, hook & loop	VC 154-Longlife, hook & loop
			
Suitable materials	●●● ●●● ●● ●●	●● ●●● ●●● ●●	●● ●● ●●● ●●●
Flexibility	Rigid	Flexible	Flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	F-weight paper, hook & loop	D-/C-weight paper, hook & loop	B-weight paper, hook & loop
Grit range[1]	P 40 – P 220	P 40 – P 400	P 80 – P 1500

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

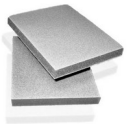
Type / version	Grain	Order no.	SP*	LP*
 **88 x 93 mm, triangular, perforated 6 x / Ø 52 mm**				
BW 115, hook & loop	P 40	**6550507**	50	50
	P 60	**6548824**	50	50
	P 80	**6547138**	50	50
	P 100	**6550516**	50	50
	P 120	**6550448**	50	50
VC 154-Longlife, hook & loop	P 320	**6237937**	50	50
 **88 x 95 mm, triangular, perforated 6 x**				
BW 115, hook & loop	P 40	**6552472**	50	50
	P 80	**6547177**	50	50
	P 120	**6559874**	50	50
 **99 x 147 mm, triangular, perforated, 2 x 3 side holes / 1 end hole**				
VC 152, hook & loop	P 40	**6093349**	50	50
	P 60	**6074590**	50	50
	P 80	**6074586**	50	50
	P 100	**6074587**	50	50
	P 120	**6074589**	50	50
	P 120	**6383621**	50	50
	P 150	**6074591**	50	50
	P 180	**6075477**	50	500
	P 240	**6075478**	50	50
VC 154-Longlife, hook & loop	P 80	**6252974**	50	50
	P 100	**6295543**	50	50

* SP = small pack; LP = large pack



HERMES STOCK PROGRAMME
ABRASIVE SPONGES

Abrasive sponges (FE 24) – Type overview

	Abrasive sponge, four-sided	Abrasive sponge, single-sided	Abrasive sponge, double-sided	Abrasive sponge white, double-sided
				
Suitable materials	●●● ●●● ●● ●●	●●● ●●● ●● ●●	●●● ●●● ●● ●●	●●● ●●● ●● ●●
Flexibility	Semi-rigid	Flexible	Flexible	Flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	Foam, solvent-free	Foam, solvent-free	Foam, solvent-free	Foam
Grit range[1]	P 60 / 100 / 180 / 220	F 60 / 100 / 180 / 280	F 60 / 100 / 180 / 220	F 100

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

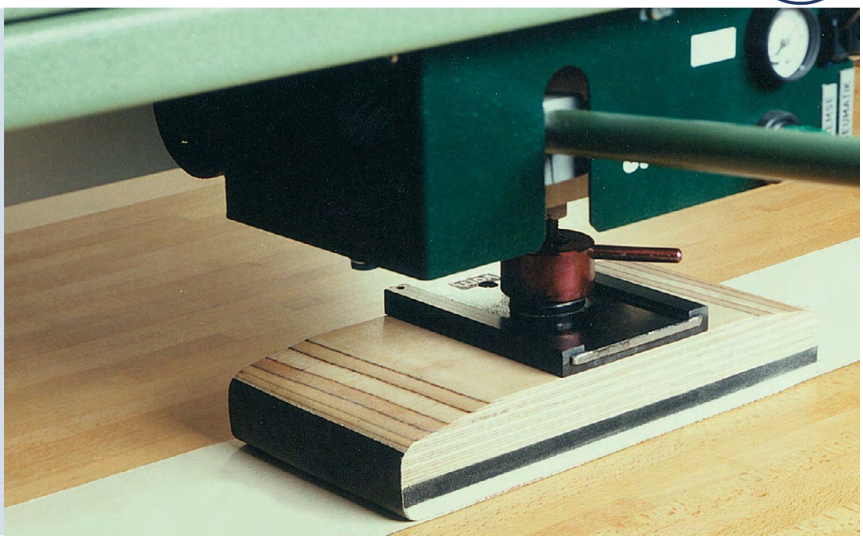
Dimension [width x length x height]

* SP = small pack; LP = large pack

Type / version	Grain	Order no.	SP*	LP*
69 x 98 x 26 mm				
Abrasive sponge, four-sided	P 60	**6582068**	250	250
	P 100	**6582069**	250	250
	P 180	**6582070**	250	250
	P 220	**6582071**	250	250
98 x 120 x 13 mm				
Abrasive sponge, double-sided	F 60	**6582077**	250	250
	F 100	**6582078**	250	250

Type / version	Grain	Order no.	SP*	LP*
	F 180	**6582079**	250	250
	F 220	**6582080**	250	250
Abrasive sponge white, double-sided	F 100	**6582072**	250	250
115 x 140 x 5 mm				
Abrasive sponge, single-sided	F 60	**6582073**	250	250
	F 100	**6582074**	250	250
	F 180	**6582075**	250	250
	F 280	**6582076**	250	250

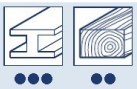


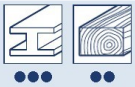


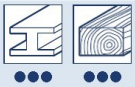
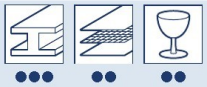
HERMES STOCK PROGRAMME
ABRASIVE BELTS

Abrasive belts for various belt sanding machines

Abrasive belts for various belt sanding machines – Type overview

	BW 114	BW 115	RB 346 MJ	RB 346 23 MX
				
Suitable materials				
Flexibility	Semi-rigid	Semi-rigid	Flexible	Semi-rigid
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	F-weight paper	F-weight paper	J-weight cloth	X-weight cloth
Grit range[1]	P 40 – P 600	P 40 – P 400	P 60 – P 800	P 24 – P 400

	RB 346 J-flex	RB 377 YX	RB 406 J-flex	CERAMIT CR 456 Z
				
Suitable materials				
Flexibility	Very flexible	Semi-rigid	Very flexible	Rigid
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Ceramic grain
Backing	J-flex cloth	YX-weight cloth	J-flex cloth	Z-weight cloth
Grit range[1]	P 40 – P 600	+ 36 – + 500	P 60 – P 400	+ 36 – + 120

	RB 480 24 YX	RB 515 X	HERMESIT RB 535 Y	MERCURIT RB 590 Y
				
Suitable materials				
Flexibility	Semi-rigid	Semi-rigid	Rigid	Rigid
Abrasive grain	Zirconia alumina	Cork/silicon carbide	HERMESIT® aluminium oxide (coated carrier sphere)	MERCURIT® aluminium oxide (agglomerate)
Backing	YX-weight cloth	X-weight cloth	Y-weight cloth	Y-weight cloth
Grit range[1]	+ 24 – + 120	P 150 – P 1000	P 60 – P 600	P 80 – P 600

	MERCURIT RB 595 Y	MERCURIT RB 598 Y
		
Suitable materials		
Flexibility	Rigid	Rigid
Abrasive grain	MERCURIT® silicon carbide (agglomerate)	MERCURIT® silicon carbide (agglomerate)
Backing	Y-weight cloth	Y-weight cloth
Grit range[1]	P 80 / 120 / 180 / 240	P 240 – P 1200

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
50 x 2000 mm				
RB 406 J-flex SG 34 joint	P 80	**6083630**	25	25
50 x 3500 mm				
RB 346 23 MX UBN joint	P 80	**138118**	25	25
	P 120	**276049**	25	25
RB 346 MJ UBN joint	P 240	**28444**	25	25
RB 406 J-flex SG 34 joint	P 150	**6087042**	25	25
	P 320	**6103014**	25	25
75 x 2000 mm				
CERAMIT CR 456 Z SG 32 joint	+ 60	**6084968**	10	10
RB 480 24 YX SG 39 joint	+ 36	**6323444**	10	10
	+ 40	**6323023**	10	10
	+ 80	**6323446**	25	25

Type / version	Grain	Order no.	SP*	LP*
100 x 1000 mm				
RB 346 23 MX SW 27 joint	P 120	**6345650**	25	25
100 x 3350 mm				
MERCURIT RB 595 Y SG 32 joint	P 180	**6418635**	10	10
100 x 3500 mm				
RB 377 YX SG 39 joint	+ 240	**6323451**	25	25
150 x 2000 mm				
BW 115 UB2 joint	P 100	**6307219**	10	10
	P 120	**6230343**	10	10
RB 480 24 YX SG 39 joint	+ 60	**6266401**	10	10
	+ 80	**6266402**	10	10

Type / version	Grain	Order no.	SP*	LP*
150 x 2250 mm				
BW 114 UB2 joint	P 80	**324434**	10	10
BW 115 UB2 joint	P 60	**6523748**	10	10
	P 80	**6217450**	10	10
	P 100	**6189897**	10	10
150 x 2280 mm				
BW 114 UB2 joint	P 80	**76791**	10	10
	P 100	**181579**	10	10
	P 120	**237728**	10	10
150 x 2500 mm				
RB 515 X SG 32 joint	P 400	**6005361**	5	5
150 x 2600 mm				
BW 114 UB2 joint	P 80	**230642**	10	10
	P 150	**6019122**	10	10
BW 115 UB2 joint	P 120	**6293554**	10	10
150 x 3000 mm				
BW 115 UB2 joint	P 80	**6436104**	10	10
	P 100	**6436105**	10	10
	P 120	**6033041**	10	10
150 x 3500 mm				
HERMESIT RB 535 Y SG 32 joint	P 60	**48364**	5	5
	P 80	**29351**	5	5
	P 240	**138975**	5	5
MERCURIT RB 590 Y SG 34 joint	P 240	**6203266**	10	10
	P 320	**6203267**	10	10
	P 400	**6203268**	10	10
MERCURIT RB 598 Y SG 34 joint	P 240	**6325138**	10	10
	P 400	**6317382**	10	10
	P 1000	**6325139**	10	10
RB 515 X SG 32 joint	P 600	**6006154**	5	5
	P 800	**6006155**	5	5
	P 1000	**6006156**	5	5
200 x 1800 mm				
RB 346 23 MX SG 32 joint	P 60	**6006160**	10	10
200 x 2000 mm				
BW 115 UB2 joint	P 80	**6397526**	10	10
200 x 2350 mm				
BW 115 UB2 joint	P 80	**6032019**	10	10
	P 100	**6032020**	10	10

Type / version	Grain	Order no.	SP*	LP*
200 x 3000 mm				
BW 114 UB2 joint	P 100	**124648**	10	10
	P 120	**410098**	10	10
BW 115 UB2 joint	P 80	**6094595**	10	10
	P 120	**6097736**	10	10
	P 150	**6370613**	10	10
310 x 3500 mm				
RB 346 J-flex SG 34 joint	P 320	**6159028**	10	10
	P 400	**6158171**	10	10
RB 406 J-flex SG 34 joint	P 80	**6139021**	10	10

* SP = small pack; LP = large pack

Abrasive belts for cross and long belt sanding machines

Abrasive belts for cross and long belt sanding machines – Type overview

	BW 114	BW 115
		
Suitable materials		
Flexibility	Semi-rigid	Semi-rigid
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	F-weight paper	F-weight paper
Grit range[1]	P 40 – P 600	P 40 – P 400

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

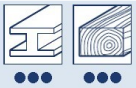
Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
150 x 5400 mm				
BW 114 UB2 joint	P 150	**415650**	10	10
150 x 6630 mm				
BW 115 UB2 joint	P 120	**6219657**	10	10
150 x 6800 mm				
BW 114 UB2 joint	P 80	**234508**	10	10
BW 115 UB2 joint	P 100	**6008382**	10	10
	P 120	**6019818**	10	10
150 x 6880 mm				
BW 115 UB2 joint	P 80	**6442832**	10	10
	P 100	**6214392**	10	10
	P 120	**6261932**	10	10
150 x 7000 mm				
BW 115 UB2 joint	P 80	**6263892**	10	10
	P 120	**6263894**	10	10
150 x 7100 mm				
BW 115 UB2 joint	P 80	**577057**	10	10
	P 100	**466697**	10	10
	P 120	**12904**	10	10
150 x 7200 mm				
BW 115 UB2 joint	P 80	**6032574**	10	10
	P 100	**6032575**	10	10
	P 120	**6032576**	10	10
150 x 7800 mm				
BW 114 UB2 joint	P 80	**111694**	10	10
	P 100	**17779**	10	10
BW 115 UB2 joint	P 80	**6019167**	10	10
	P 100	**6129788**	10	10
	P 150	**6124704**	10	10

* SP = small pack; LP = large pack

Abrasive belts for belt files

Abrasive belts for belt files – Type overview

	RB 377 YX	RB 480 24 YX
		
Suitable materials		
Flexibility	Semi-rigid	Semi-rigid
Abrasive grain	Aluminium oxide	Zirconia alumina
Backing	YX-weight cloth	YX-weight cloth
Grit range[1]	+ 36 – + 500	+ 24 – + 120

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
9 x 533 mm				
RB 480 24 YX SG 89 joint	+ 40	**6044359**	50	50
10 x 330 mm				
RB 377 YX SG 89 joint	+ 60	**6085698**	50	50
	+ 80	**6085699**	50	50
RB 480 24 YX SG 89 joint	+ 40	**6043841**	1	1
	+ 60	**6049006**	50	50
12 x 457 mm				
RB 377 YX SG 89 joint	+ 40	**6085712**	50	50
	+ 60	**6059364**	50	50
13 x 457 mm				
RB 377 YX SG 89 joint	+ 40	**6111592**	25	25
	+ 80	**6154497**	25	25
	+ 120	**6154498**	25	25
13 x 533 mm				
RB 480 24 YX SG 89 joint	+ 40	**6044391**	50	50
	+ 60	**6044421**	50	50
13 x 610 mm				
RB 480 24 YX SG 89 joint	+ 60	**6154508**	50	50

* SP = small pack; LP = large pack

Abrasive belts for portable belt sanders

Abrasive belts for portable belt sanders – Type overview

	HSB
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Aluminium oxide
Backing	X-weight cloth
Grit range[1]	P 40 – P 240

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
75 x 457 mm				
HSB UB2 joint	P 40	**214523**	10	10
	P 60	**174173**	10	10
	P 80	**174130**	10	10
	P 100	**174114**	10	10
	P 120	**272086**	10	10
75 x 480 mm				
HSB UB2 joint	P 60	**6408**	10	10
	P 80	**6416**	10	10
	P 100	**19720**	10	10
75 x 533 mm				
HSB UB2 joint	P 40	**329**	10	10
	P 60	**337**	10	10
	P 80	**8338**	10	10
	P 100	**19860**	10	10
	P 120	**1597**	10	10
	P 150	**19887**	10	10
75 x 610 mm				
HSB UB2 joint	P 60	**148741**	10	10
100 x 560 mm				
HSB UB2 joint	P 40	**345**	10	10
	P 60	**477**	10	10
	P 100	**20419**	10	10
	P 120	**18902**	10	10

Type / version	Grain	Order no.	SP*	LP*
100 x 610 mm				
HSB UB2 joint	P 40	**19933**	10	10
	P 60	**19941**	10	10
	P 80	**19968**	10	10
	P 100	**19992**	10	10
	P 120	**20001**	10	10
	P 150	**71013**	10	10
100 x 620 mm				
HSB UB2 joint	P 60	**20052**	10	10
	P 100	**19704**	10	10
100 x 690 mm				
HSB UB2 joint	P 80	**6034195**	10	10
100 x 860 mm				
HSB UB2 joint	P 80	**19437**	10	10
100 x 900 mm				
HSB UB2 joint	P 80	**20621**	10	10
100 x 950 mm				
HSB UB2 joint	P 60	**29203**	10	10
	P 120	**20508**	10	10
105 x 620 mm				
HSB UB2 joint	P 60	**28061**	10	10
	P 80	**26514**	10	10
	P 100	**41254**	10	10

Type / version	Grain	Order no.	SP*	LP*
	P 120	**26549**	10	10

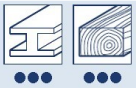
110 x 620 mm

HSB UB2 joint	P 80	**19364**	10	10
	P 100	**19372**	10	10

* SP = small pack; LP = large pack

Abrasive belts for parquet sanding machines

Abrasive belts for parquet sanding machines – Type overview

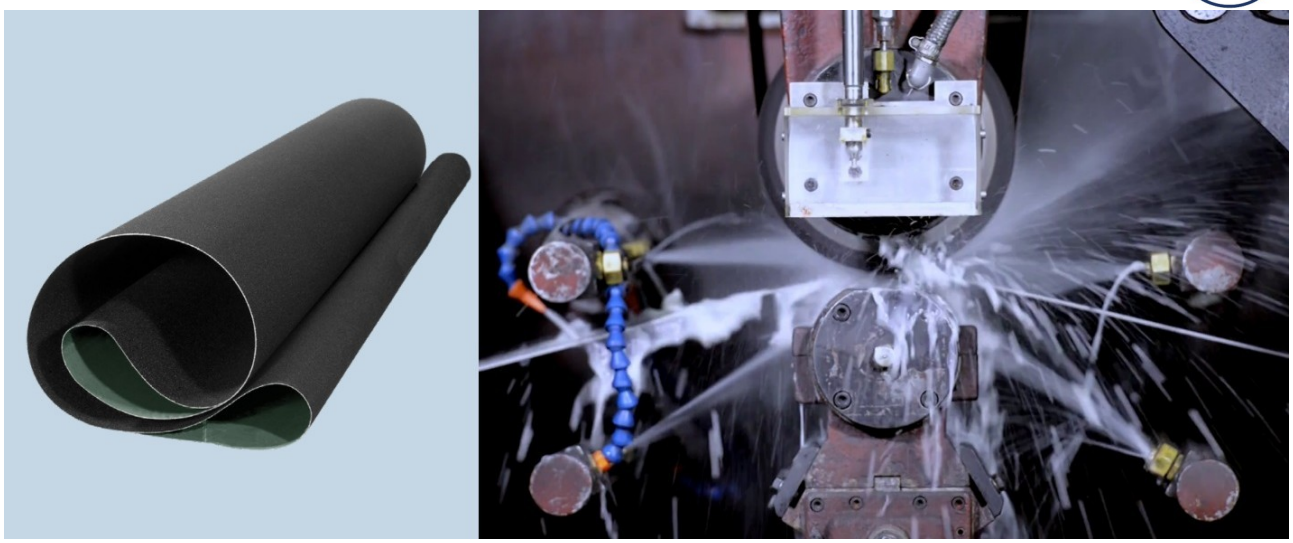
	RB 346 23 MX	RB 480 24 YX
		
Suitable materials		
Flexibility	Semi-rigid	Semi-rigid
Abrasive grain	Aluminium oxide	Zirconia alumina
Backing	X-weight cloth	YX-weight cloth
Grit range[1]	P 24 – P 400	+ 24 – + 120

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
200 x 750 mm				
RB 346 23 MX SW 10 joint	P 24	**6055149**	10	10
	P 36	**6069218**	10	10
	P 40	**6059459**	10	10
	P 50	**6213966**	10	10
	P 60	**6069219**	10	10
	P 80	**6059461**	10	10
	P 100	**6083718**	10	10
	P 120	**6078688**	10	10
RB 480 24 YX SW 10 joint	+ 24	**6048316**	10	10
	+ 36	**6027366**	10	10
	+ 40	**6048317**	10	10
	+ 50	**6066653**	10	10
	+ 60	**6048318**	10	10
	+ 80	**6048320**	10	10
	+ 100	**6048319**	10	10
	+ 120	**6043590**	10	10
250 x 750 mm				
RB 480 24 YX SW 10 joint	+ 24	**6085973**	5	5
	+ 36	**6061350**	5	5
	+ 40	**6089447**	5	5
	+ 60	**6061372**	5	5
	+ 80	**6086593**	10	10
	+ 100	**6105498**	10	10

* SP = small pack; LP = large pack

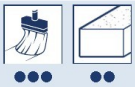
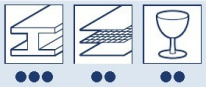


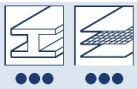
HERMES STOCK PROGRAMME
WIDE BELTS

Wide belts for wide belt sanding machines

Wide belts for wide belt sanding machines – Type overview

	BW 114	BW 115	BW 116	BS 118
				
Suitable materials				
Flexibility	Semi-rigid	Semi-rigid	Semi-rigid	Semi-rigid
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Silicon carbide
Backing	F-weight paper	F-weight paper	F-weight paper	Combi/F-weight paper
Grit range[1]	P 40 – P 600	P 40 – P 400	P 60 – P 400	P 16 – P 1200

	BS 119-Longlife	RB 377 YX	RB 484 44 Z	RB 515 X
				
Suitable materials				
Flexibility	Semi-rigid	Semi-rigid	Rigid	Semi-rigid
Abrasive grain	Silicon carbide	Aluminium oxide	Zirconia alumina	Cork/silicon carbide
Backing	D-weight paper	YX-weight cloth	Z-weight cloth	X-weight cloth
Grit range[1]	P 240 – P 600	+ 36 – + 500	+ 24 – + 120	P 150 – P 1000

	RB 525 X	HERMESIT RB 530 X	MERCURIT BW 590
			
Suitable materials			
Flexibility	Semi-rigid	Semi-rigid	Rigid
Abrasive grain	Aluminium oxide	HERMESIT® aluminium oxide	MERCURIT® aluminium oxide (agglomerate)
Backing	X-weight cloth	X-weight cloth	F-weight paper
Grit range[1]	P 400 / 600	P 120 – P 800	P 180 / 240 / 320 / 400 / 600

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [width x length]

Type / version	Grain	Order no.	SP*	LP*
630 x 1900 mm				
RB 377 YX SG 34 joint	+ 180	**6503258**	5	5
640 x 1525 mm				
BW 115 UBN joint	P 80	**6316595**	10	10
930 x 1525 mm				
BW 114 UBN joint	P 80	**52043**	10	10
930 x 1900 mm				
BW 114 UBN joint	P 80	**97799**	10	10
	P 120	**23698**	10	10
RB 377 YX SG 34 joint	+ 120	**6463165**	5	5
	+ 180	**6463167**	5	5
970 x 1900 mm				
BW 115 UBN joint	P 80	**6022698**	10	10
	P 120	**6166212**	10	10
	P 150	**6283491**	10	10
1100 x 1900 mm				
BW 114 UBN joint	P 60	**122971**	5	5
BW 115 UBN joint	P 80	**413658**	10	10
1120 x 1900 mm				
BW 114 UBN joint	P 60	**7293**	5	5
	P 80	**48887**	10	10
	P 100	**566**	10	10
	P 120	**7285**	10	10
	P 150	**7250**	10	10
	P 180	**131563**	10	10

Type / version	Grain	Order no.	SP*	LP*
BW 115 UBN joint	P 60	**6021804**	5	5
	P 80	**6021521**	10	10
	P 100	**6023294**	10	10
	P 120	**6021545**	10	10
	P 150	**6021748**	10	10
	P 180	**6022046**	10	10
1120 x 2000 mm				
BW 114 UBN joint	P 100	**646008**	10	10
	P 120	**735655**	10	10
	P 150	**1101390**	10	10
BW 115 UBN joint	P 60	**2010194**	5	5
	P 80	**2010208**	5	5
	P 100	**814563**	5	5
	P 120	**6022331**	10	10
	P 150	**2858088**	5	5
1120 x 2150 mm				
BW 114 UBN joint	P 60	**7072**	5	5
	P 80	**7064**	10	10
BW 115 UBN joint	P 60	**6070396**	5	5
	P 80	**6047559**	10	10
	P 100	**6023295**	10	10
	P 120	**6056039**	10	10
	P 150	**6023313**	10	10
1130 x 1900 mm				
RB 377 YX SG 32 joint	+ 80	**6463170**	5	5
RB 377 YX SG 34 joint	+ 180	**6463172**	5	5
	+ 240	**6463173**	5	5
1300 x 1900 mm				
BW 114	P 80	**53392**	10	10

Type / version	Grain	Order no.	SP*	LP*
UBN joint	P 120	**25895**	10	10

1350 x 2000 mm

BW 115 UBN joint	P 60	**6086431**	5	5
	P 80	**6028530**	10	10
	P 100	**6023296**	10	10
	P 120	**6120650**	10	10
	P 150	**6023315**	10	10

1350 x 2620 mm

BS 118 UB8 joint	P 400	**6003204**	10	10
BS 118 UBN joint	P 150	**174807**	10	10
	P 180	**6007218**	10	10
	P 220	**6022063**	10	10
BS 119-Longlife SF 18 joint	P 280	**6021450**	10	10
	P 320	**6021425**	10	10
	P 360	**6021440**	10	10
	P 400	**6003910**	10	10
	P 500	**6003911**	10	10
BW 114 UB8 joint	P 280	**349089**	10	10
	P 320	**349097**	10	10
BW 114 UBN joint	P 60	**23469**	5	5
	P 80	**10324**	10	10
	P 100	**23477**	10	10
	P 120	**10375**	10	10
	P 150	**22691**	10	10
	P 180	**73717**	10	10
	P 220	**22640**	10	10
BW 115 UBN joint	P 60	**68489**	5	5
	P 80	**63339**	10	10
	P 100	**86746**	10	10
	P 120	**5436**	10	10
	P 150	**5444**	10	10

1360 x 1900 mm

BW 114 UBN joint	P 80	**7102**	10	10
	P 120	**209694**	10	10
BW 115 UBN joint	P 60	**6216920**	5	5
	P 120	**6217751**	10	10
	P 150	**6022339**	10	10

1370 x 2150 mm

BW 115 UBN joint	P 80	**6206567**	10	10
	P 120	**6023306**	10	10
	P 150	**6065841**	10	10
	P 180	**6293443**	10	10

1370 x 2620 mm

BS 119-Longlife	P 320	**6025181**	10	10
SF 18 joint	P 400	**6025182**	10	10
BW 114 UBN joint	P 60	**6021484**	5	5
	P 80	**6006691**	10	10
	P 100	**6021580**	10	10
	P 120	**6006699**	10	10
	P 150	**6021543**	10	10
	P 180	**6021432**	10	10
BW 115 UBN joint	P 60	**6022174**	5	5
	P 80	**6023285**	10	10
	P 100	**6207318**	10	10
	P 120	**6053383**	10	10
	P 150	**6050890**	10	10
	P 180	**6090259**	10	10
	P 240	**6050893**	10	10

1380 x 1900 mm

RB 377 YX SG 32 joint	+ 80	**6463175**	5	5
RB 377 YX SG 34 joint	+ 120	**6463177**	5	5
	+ 180	**6463178**	5	5
	+ 240	**6463179**	5	5
	+ 320	**6463180**	5	5
RB 484 44 Z SG 32 joint	+ 80	**6497703**	5	5
	+ 100	**6489798**	5	5
	+ 120	**6480555**	5	5

1380 x 2150 mm

BW 114 UBN joint	P 60	**201499**	5	5
	P 120	**155519**	10	10
	P 150	**177288**	10	10
	P 180	**155527**	10	10
BW 115 UBN joint	P 60	**6024183**	5	5
	P 80	**6007882**	10	10
	P 100	**6415858**	10	10
	P 120	**6006700**	10	10
	P 150	**6022042**	10	10

1380 x 2620 mm

BW 114 UBN joint	P 80	**368407**	10	10
	P 100	**368415**	10	10
	P 180	**6003909**	10	10
	P 240	**6021544**	10	10

1400 x 2620 mm

BW 114 UBN joint	P 150	**94110**	10	10

1575 x 2620 mm

HERMESIT RB 530 X ZZ 75 joint	P 220	**6360355**	1	1
	P 280	**6360356**	1	1
	P 400	**6360357**	1	1

Type / version	Grain	Order no.	SP*	LP*
RB 515 X ZZ 50 joint	P 800	**6338701**	1	1
RB 525 X ZZ 50 joint	P 600	**6338699**	1	1

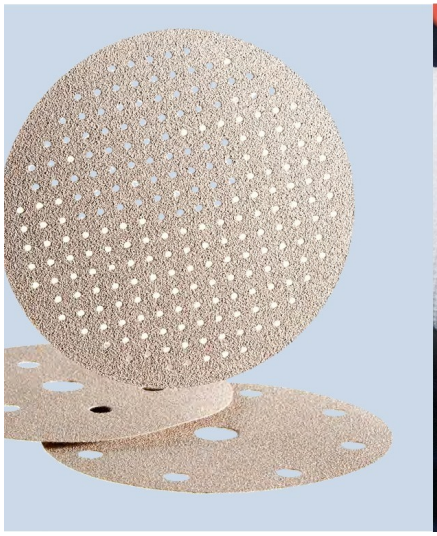
1600 x 2620 mm

BW 116 UBN joint	P 80	**6003612**	5	5
	P 180	**2642956**	10	10
	P 220	**2643014**	10	10
	P 240	**2642964**	10	10
	P 280	**6161078**	10	10
	P 320	**2661330**	10	10
	P 400	**6012970**	10	10

1600 x 2800 mm

BW 116 UBN joint	P 180	**6021408**	10	10
	P 240	**6021461**	10	10
	P 320	**6114865**	10	10
	P 400	**6102898**	10	10
MERCURIT BW 590 UBN joint	P 240	**6356870**	1	1
	P 320	**6356378**	1	1
	P 400	**6356379**	1	1

* SP = small pack; LP = large pack

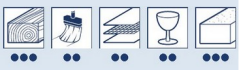




HERMES STOCK PROGRAMME
DISCS

Discs, hook & loop

Discs, hook & loop – Type overview

	BW 115, hook & loop	CERAMIT CR 116, hook & loop	BS 118, hook & loop	VC 151-Longlife, hook & loop
				
Suitable materials				
Flexibility	Rigid	Semi-rigid	Semi-rigid	Flexible
Abrasive grain	Aluminium oxide	Ceramic grain	Silicon carbide	Aluminium oxide
Backing	F-weight paper, hook & loop	F-weight paper	Combi/F-weight paper, hook & loop	C-weight paper, hook & loop
Grit range[1]	P 40 – P 220	+ 60 / 80 / 100 / 120 / 180	P 16 – P 1200	P 60 – P 500

	VC 152, hook & loop	VC 154-Longlife, hook & loop	ProTec Film FC 161 Longlife, hook & loop	Brilliance Film FC 164 Longlife, hook & loop
				
Suitable materials				
Flexibility	Flexible	Flexible	Flexible	Flexible
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	D-/C-weight paper, hook & loop	B-weight paper, hook & loop	Film, hook & loop	Film, hook & loop
Grit range[1]	P 40 – P 400	P 80 – P 1500	P 80 – P 220	P 240 – P 2000

	BW 184, hook & loop	RB 346 87 MX, hook & loop	CERAMIT CR 476 Z, hook & loop	RB 480 24 YX, hook & loop
				
Suitable materials				
Flexibility	Rigid	Semi-rigid	Rigid	Semi-rigid
Abrasive grain	Zirconia alumina / aluminium oxide	Aluminium oxide	Ceramic grain	Zirconia alumina
Backing	Combi/G/F-weight paper, hook & loop	X-weight cloth, hook & loop	Z-weight cloth	YX-weight cloth, hook & loop
Grit range[1]	+ 24 – + 150	P 40 – P 320	+ 36 – + 120	+ 40 / 60 / 80 / 120

	HERMESIT RB 530 J, hook & loop	MultiNet MN 922, hook & loop	GA 924, hook & loop
			
Suitable materials			
Flexibility	Flexible	Flexible	Flexible
Abrasive grain	HERMESIT® aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	J-weight cloth, hook & loop	Mesh	Mesh
Grit range[1]	P 120 / 150 / 180	P 80 / 120 / 180 / 240 / 400	+ 400 / 600

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Type / version	Grain	Order no.	SP*	LP*
 **Ø 75 mm, MULTIHOLE**				
VC 151-Longlife, hook & loop	P 320	**6261676**	100	600
	P 400	**6296839**	100	600
 **Ø 115 mm**				
BS 118, hook & loop	P 40	**55336**	50	300
	P 60	**48275**	50	300
	P 80	**140198**	50	300
	P 120	**48283**	100	600
	P 180	**48305**	100	600
	P 220	**48291**	100	600
	P 320	**48313**	100	600
	P 400	**17078**	100	600
	P 600	**78476**	100	600
	P 800	**1202952**	100	600
	P 1000	**1202960**	100	600
	P 1200	**1202979**	100	600
BW 115, hook & loop	P 40	**6547152**	50	300
	P 60	**6547153**	50	300
	P 80	**6547154**	50	300
	P 100	**6547155**	100	600
	P 120	**6544594**	100	600
	P 150	**6547156**	100	600
	P 180	**6543874**	100	600
RB 346 87 MX, hook & loop	P 40	**6037553**	50	300
	P 120	**6037922**	50	300
VC 151-Longlife, hook & loop	P 180	**6038290**	100	600
	P 240	**6039549**	100	600
	P 320	**6047521**	100	600
	P 400	**6038726**	100	600
VC 152, hook & loop	P 60	**6075323**	50	300
	P 80	**6075324**	50	300
	P 100	**6075325**	100	600
	P 240	**6075331**	100	600
VC 154-Longlife, hook & loop	P 120	**6213693**	100	600
	P 180	**6213694**	100	600
	P 240	**6226743**	100	600
	P 320	**6217462**	100	600
	P 400	**6238048**	100	600
	P 600	**6255472**	100	600
	P 800	**6255473**	100	600

Type / version	Grain	Order no.	SP*	LP*
	P 1200	**6257177**	100	600
 **Ø 120 mm**				
BS 118, hook & loop	P 40	**18899**	50	300
	P 60	**18880**	50	300
	P 80	**20354**	50	300
	P 100	**20397**	100	600
	P 120	**18872**	100	100
	P 180	**63924**	100	600
	P 220	**18864**	100	600
	P 320	**29726**	100	600
	P 400	**18856**	100	600
	P 600	**19984**	100	600
	P 800	**957356**	100	600
	P 1000	**6003912**	100	600
	P 1200	**957364**	100	600
 **Ø 125 mm**				
BS 118, hook & loop	P 40	**443123**	50	300
	P 60	**601500**	50	300
	P 80	**151106**	50	300
	P 120	**151114**	100	600
	P 180	**151122**	100	600
	P 220	**151130**	100	600
	P 320	**670324**	100	600
	P 400	**151149**	100	600
	P 600	**695076**	100	600
	P 800	**1383043**	100	600
	P 1000	**1386719**	100	600
	P 1200	**1383051**	100	600
BW 115, hook & loop	P 40	**6537558**	50	300
	P 60	**6381089**	50	300
	P 80	**6381090**	50	300
	P 100	**6381091**	100	600
	P 120	**6381092**	100	600
	P 150	**6381093**	100	600
	P 180	**6381094**	100	600
BW 184, hook & loop	+ 40	**6016891**	50	300
	+ 60	**6016895**	50	300
	+ 80	**6138427**	50	50
	+ 100	**6154025**	50	50

Type / version	Grain	Order no.	SP*	LP*
	+ 120	6154026	100	600
CERAMIT CR 476 Z, hook & loop	+ 40	6571504	50	300
	+ 60	6571505	50	300
	+ 80	6571506	50	300
	+ 120	6579129	50	300
HERMESIT RB 530 J, hook & loop	P 150	6359881	50	300
ProTec Film FC 161 Longlife, hook & loop	P 120	6452467	100	600
	P 150	6451621	100	600
RB 346 87 MX, hook & loop	P 40	6018691	50	300
	P 60	6037677	50	300
	P 80	6015530	50	300
	P 100	6005080	50	300
	P 120	6036940	50	300
VC 151-Longlife, hook & loop	P 80	6037864	50	300
	P 100	6037904	100	600
	P 120	6037611	100	600
	P 150	6037606	100	600
	P 180	6037582	100	600
	P 240	6037632	100	600
	P 320	6037593	100	600
VC 152, hook & loop	P 40	6071636	50	300
	P 60	6071634	50	300
	P 80	6068896	50	300
	P 100	6068897	100	600
	P 120	6073256	100	600
	P 150	6079432	100	600
	P 180	6080217	100	600
	P 240	6082993	100	600
	P 320	6082994	100	600
	P 400	6082996	100	600
VC 154-Longlife, hook & loop	P 80	6210005	50	300
	P 120	6213665	100	100
	P 180	6213667	100	600
	P 240	6210008	100	600
	P 320	6210639	100	600
	P 400	6209365	100	600
	P 600	6257180	100	100
	P 800	6256400	100	600



Ø 125 mm, MULTIHOLE

VC 151-Longlife, hook & loop	P 60	6345613	50	300
	P 80	6212706	50	300
	P 100	6536070	100	600
	P 120	6212707	100	600
	P 150	6226411	100	600

Type / version	Grain	Order no.	SP*	LP*
	P 180	6256938	100	600
	P 220	6536332	100	600
	P 240	6201442	100	600
	P 400	6264986	100	600
VC 154-Longlife, hook & loop	P 180	6244637	100	600
	P 220	6536333	100	600
	P 240	6244638	100	600
	P 320	6244639	100	600
	P 500	6246540	100	600



Ø 125 mm, perforated, 8 x / Ø 65 mm

BW 115, hook & loop	P 40	6539626	50	300
	P 60	6540039	50	300
	P 80	6065475	50	300
	P 100	6540037	100	600
	P 120	6542858	100	600
	P 150	6540017	100	600
	P 180	6540019	100	600
VC 152, hook & loop	P 40	6075308	50	300
	P 60	6075309	50	300
	P 80	6075310	50	300
	P 100	6074822	100	600
	P 120	6068361	100	600
	P 150	6075311	100	600
	P 180	6075312	100	600
	P 220	6075313	100	600
	P 240	6074824	100	600
	P 320	6074825	100	600
	P 400	6074826	100	600
VC 154-Longlife, hook & loop	P 120	6216446	100	600
	P 180	6238040	100	600
	P 220	6238043	100	600
	P 240	6216447	100	600
	P 320	6235193	100	600
	P 400	6238049	100	600



Ø 125 x 18 mm, perforated, 8 x / Ø 90 mm, with centre hole

BW 115, hook & loop	P 40	6540625	50	300
	P 60	6539402	50	300
	P 80	6539403	50	300
	P 100	6539404	100	600
	P 120	6539406	100	600
	P 150	6539407	100	600
	P 180	6547081	100	600
	P 80	6048149	50	300

Type / version	Grain	Order no.	SP*	LP*
VC 151-Longlife, hook & loop	P 120	**6048150**	100	600



Ø 150 mm

BS 118, hook & loop	P 40	**56618**	50	300
	P 60	**56626**	50	300
	P 80	**114693**	50	300
	P 120	**79286**	100	600
	P 220	**32816**	100	600
	P 320	**32824**	100	600
	P 400	**32832**	100	600
	P 600	**32859**	100	600
	P 800	**6000518**	100	600
BW 115, hook & loop	P 40	**6537559**	50	300
	P 60	**738999**	50	300
	P 80	**1352687**	50	300
	P 100	**6381096**	100	600
	P 120	**1352695**	100	600
	P 150	**6381097**	100	600
	P 180	**6381098**	100	600
BW 184, hook & loop	+ 24	**6154654**	25	150
	+ 36	**6154655**	25	25
	+ 40	**6016892**	50	300
	+ 60	**6016896**	50	300
	+ 80	**6137784**	50	300
	+ 100	**6154656**	50	300
	+ 120	**6154657**	50	300
CERAMIT CR 116, hook & loop	+ 60	**6316693**	200	200
	+ 80	**6316694**	50	300
	+ 100	**6316696**	100	600
GA 924, hook & loop	+ 400	**6011930**	50	300
	+ 600	**6011932**	50	300
HERMESIT RB 530 J, hook & loop	P 120	**6359888**	50	300
ProTec Film FC 161 Longlife, hook & loop	P 80	**6447490**	50	300
	P 120	**6453065**	100	600
RB 480 24 YX, hook & loop	+ 80	**6037932**	50	300
VC 151-Longlife, hook & loop	P 80	**6016807**	50	300
	P 100	**6016808**	100	600
	P 120	**6016809**	100	600
	P 150	**6016810**	100	600
	P 180	**6016821**	100	600
	P 220	**6016822**	100	600
	P 240	**6016823**	100	600
	P 320	**6016824**	100	600
	P 400	**6016825**	100	600

Type / version	Grain	Order no.	SP*	LP*
VC 152, hook & loop	P 40	**6075300**	50	300
	P 60	**6075301**	50	300
	P 80	**6066999**	50	300
	P 120	**6063215**	100	600
	P 150	**6069351**	100	600
	P 240	**6075302**	100	600
VC 154-Longlife, hook & loop	P 80	**6205214**	50	600
	P 100	**6207064**	100	600
	P 120	**6205443**	100	600
	P 150	**6219583**	100	600
	P 180	**6208457**	100	600
	P 220	**6210861**	100	600
	P 240	**6219584**	100	600
	P 320	**6213666**	100	600
	P 400	**6208458**	100	600
	P 500	**6214098**	100	600
	P 600	**6263226**	100	600
	P 800	**6260760**	100	600
	P 1000	**6292775**	100	100
	P 1200	**6261271**	100	600
	P 1500	**6263625**	100	600



Ø 150 mm, MULTIHOLE

VC 151-Longlife, hook & loop	P 60	**6210608**	50	300
	P 80	**6164693**	50	300
	P 120	**6171169**	100	600
	P 150	**6256279**	100	600
	P 180	**6164289**	100	600
	P 240	**6164290**	100	600
	P 320	**6161278**	100	600
	P 400	**6171170**	100	600
VC 154-Longlife, hook & loop	P 80	**6204405**	50	300
	P 100	**6207065**	100	600
	P 120	**6205445**	100	600
	P 150	**6204407**	100	600
	P 180	**6209832**	100	600
	P 220	**6210315**	100	600
	P 240	**6204409**	100	600
	P 280	**6210316**	100	600
	P 320	**6207066**	100	600
	P 400	**6204411**	100	600
	P 500	**6207067**	100	600
	P 600	**6263713**	100	600
	P 800	**6263712**	100	600

Type / version	Grain	Order no.	SP*	LP*
	P 1000	**6536336**	100	600
	P 1200	**6258461**	100	600
	P 1500	**6269314**	100	600



Ø 150 mm, mesh

MultiNet MN 922, hook & loop	P 80	**6551454**	50	300
	P 120	**6550107**	50	300
	P 180	**6537607**	50	300



Ø 150 mm, perforated, 6 x / Ø 80 mm

BW 115, hook & loop	P 40	**6539487**	50	300
	P 60	**6381105**	50	300
	P 80	**6381106**	50	300
	P 100	**6381107**	100	600
	P 120	**6381108**	100	600
	P 150	**6381109**	100	600
	P 180	**6381110**	100	600
VC 151-Longlife, hook & loop	P 80	**6016826**	50	300
	P 100	**6016827**	100	600
	P 120	**6016828**	100	600
	P 150	**6016829**	100	600
	P 180	**6016830**	100	600
	P 220	**6016831**	100	600
	P 240	**6016649**	100	600
	P 400	**6016833**	100	600
VC 152, hook & loop	P 40	**6069408**	50	300
	P 60	**6069409**	50	300
	P 80	**6071600**	50	300
	P 120	**6064246**	100	600
VC 154-Longlife, hook & loop	P 120	**6209828**	1	1
	P 150	**6211346**	50	50
	P 220	**6211312**	100	600
	P 240	**6204358**	50	50



Ø 150 x 10 mm, perforated, 8 x / Ø 120 mm + 8 x / Ø 65 mm, with centre hole

BW 115, hook & loop	P 40	**6539548**	50	300
	P 60	**6539663**	50	300
	P 80	**6539664**	50	300
	P 100	**6539665**	100	600
	P 120	**6539666**	100	600
	P 150	**6539667**	100	600
	P 180	**6539668**	100	600

Type / version	Grain	Order no.	SP*	LP*
VC 154-Longlife, hook & loop	P 80	**6250641**	50	300
	P 100	**6250642**	100	600
	P 120	**6250643**	100	600
	P 150	**6250644**	100	600
	P 180	**6250645**	100	600
	P 220	**6250646**	100	600
	P 240	**6250647**	100	600
	P 320	**6250649**	100	600
	P 400	**6250650**	100	600



Ø 150 x 16 mm, MULTIHOLE, with centre hole

Brilliance Film FC 164 Longlife, hook & loop	P 240	**6451591**	100	600
	P 320	**6452384**	100	600
	P 400	**6452385**	100	600
	P 600	**6453520**	100	100
	P 800	**6452386**	100	100
	P 1000	**6453547**	100	100
	P 1200	**6452387**	100	100
	P 1500	**6452388**	100	100
	P 2000	**6452389**	100	100
ProTec Film FC 161 Longlife, hook & loop	P 80	**6457127**	100	600
VC 154-Longlife, hook & loop	P 400	**6536351**	100	600



Ø 150 x 18 mm, perforated, 6 x / Ø 80 mm, with centre hole

VC 154-Longlife, hook & loop	P 80	**6204191**	50	300
	P 120	**6208787**	100	600
	P 180	**6208794**	100	600
	P 240	**6204381**	100	600
	P 320	**6208800**	100	600
	P 800	**6256396**	100	600



Ø 150 x 18 mm, perforated, 8 x / Ø 120 mm + 6 x / Ø 80 mm, with centre hole

RB 346 87 MX, hook & loop	P 40	**6243218**	50	300
	P 60	**6243219**	50	300
	P 80	**6243220**	50	300
VC 154-Longlife, hook & loop	P 80	**6219579**	50	300
	P 100	**6236747**	100	600
	P 120	**6219580**	100	600
	P 150	**6256294**	100	600

Type / version	Grain	Order no.	SP*	LP*
	P 180	**6232162**	100	600
	P 220	**6237020**	100	600
	P 240	**6239345**	100	600
	P 280	**6226212**	100	600
	P 320	**6226213**	100	600
	P 400	**6226214**	100	600
	P 500	**6227506**	100	600
	P 800	**6261156**	100	600



Ø 150 x 18 mm, perforated, 8 x / Ø 120 mm, with centre hole

BS 118, hook & loop	P 120	**190608**	100	600
BW 115, hook & loop	P 40	**6539505**	50	300
	P 60	**6005468**	50	300
	P 80	**6537827**	50	300
	P 100	**6539405**	100	600
	P 120	**6537828**	100	600
	P 150	**6539408**	100	600
	P 180	**6539507**	100	600
VC 151-Longlife, hook & loop	P 80	**6016834**	50	300
	P 100	**6016835**	100	600
	P 120	**6016836**	100	600
	P 150	**6016837**	100	600
	P 180	**6016838**	100	600
	P 220	**6016839**	100	600
	P 240	**6016840**	100	600
	P 320	**6016841**	100	600
	P 400	**6016842**	100	600
VC 152, hook & loop	P 60	**6069404**	50	300
	P 80	**6207674**	50	300

Type / version	Grain	Order no.	SP*	LP*
VC 154-Longlife, hook & loop	P 120	**6208531**	100	600
	P 150	**6207675**	100	600
	P 180	**6208532**	100	600
	P 220	**6210033**	100	600
	P 240	**6207676**	100	600
	P 320	**6208534**	100	600
	P 400	**6207677**	100	600
	P 600	**6258147**	100	600
	P 800	**6258822**	100	600
	P 1200	**6258823**	100	600



Ø 180 mm

BS 118, hook & loop	P 40	**56634**	25	125
	P 60	**56642**	50	250
	P 80	**57037**	50	250
	P 120	**57088**	50	250
	P 220	**57118**	50	250
	P 320	**57126**	50	250
BW 184, hook & loop	+ 40	**6064279**	25	125
	+ 60	**6064291**	25	125
	+ 80	**6156134**	50	250



Ø 200 mm

BW 184, hook & loop	+ 40	**6086786**	25	125
	+ 60	**6040906**	25	125
	+ 80	**6139348**	50	250
	+ 100	**6147552**	50	250
	+ 120	**6147553**	50	250

* SP = small pack; LP = large pack

Matching accessories

Accessories – Discs, hook & loop – Type overview

	Backing pad MULTIHOLE, medium	Backing pad MULTIHOLE, soft	Backing pad MULTIHOLE, hard	Hook & loop backing pad FJ
				
Description	Hook & loop backing pad with Multihole perforation and bevelled polyurethane edge	Hook & loop backing pad with Multihole perforation and bevelled polyurethane edge	Hook & loop backing pad with Multihole perforation and bevelled polyurethane edge	Hook & loop backing pad medium with bevelled polyurethane edge
Special features	Optimum dust extraction	Optimum dust extraction	Optimum dust extraction	High edge stability
Version	Multihole	Multihole	Multihole	various
Dimensions	123 mm, 147 mm	123 mm, 147 mm	123 mm, 147 mm	73 mm, 123 mm, 148 mm

	Hook & loop backing pad X	Hook & loop soft pad	Protective pad for backing pads	Hook & loop backing pad J
				
Description	Rigid hook & loop backing pad without cellular rubber for cloth-reinforced hook & loop webrax non-woven discs	Flexible adapter pad with foam cushion	Protective pad against premature wear of the backing pad	Hook & loop backing pad medium with bevelled polyurethane edge
Special features	with standard hook fastening	High conformability	–	High edge stability
Version	M 14 thread	Multihole, without holes	Multihole	M 14 thread
Dimensions	112 mm, 118 mm, 123 mm, 147 mm, 175 mm	123 mm, 147 mm	147 mm	112 mm, 123 mm, 147 mm

	Hook & loop hand pad	Hand block VEL / palm sander
		
Description	Flexible VEL hand pad for hand sanding with VEL discs	Polyurethane VEL hand block for hand sanding with VEL discs
Special features	–	–
Version	–	–
Dimensions	148 mm	150 mm

Dimension

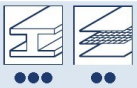
Type / version	Order no.	SP*	LP*
73 mm			
Hook & loop backing pad FJ perforated, 6 x / Ø 41 mm, with 1/4" screw	**6173041**	1	1
112 mm			
Hook & loop backing pad J soft, with cellular rubber and bevelled edge, with M14 thread, without holes	**48593**	1	1
Hook & loop backing pad X hard, without cellular rubber, with M14 thread, without holes	**47104**	1	1
118 mm			
Hook & loop backing pad X hard, without cellular rubber, with M14 thread, without holes	**48747**	1	1
123 mm			
Hook & loop soft pad MULTIHOLE	**6271667**	1	1
Hook & loop soft pad without holes	**6136993**	1	1
Hook & loop backing pad FJ bevelled edge, for orbital sanders, with 5/16" UNF male thread, perforated, 8 x / Ø 60 mm	**6151581**	1	1
Hook & loop backing pad FJ bevelled edge, for orbital sanders, with 5/16" UNF male thread, without holes	**6093577**	1	1
Hook & loop backing pad J soft, with cellular rubber and bevelled edge, with M14 thread, without holes	**57282**	1	1
Hook & loop backing pad X hard, without cellular rubber, with M14 thread, without holes	**47724**	1	1
Backing pad MULTIHOLE, hard bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6415182**	1	1
Backing pad MULTIHOLE, medium bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6415180**	1	1
Backing pad MULTIHOLE, soft bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6415181**	1	1

Type / version	Order no.	SP*	LP*
147 mm			
Hook & loop soft pad MULTIHOLE	**6240565**	1	1
Hook & loop backing pad J soft, with cellular rubber and bevelled edge, with M14 thread, without holes	**54127**	1	50
Hook & loop backing pad X hard, without cellular rubber, with M14 thread, without holes	**77216**	1	1
Protective pad for backing pads MULTIHOLE	**6302362**	10	10
Backing pad MULTIHOLE, hard bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6389959**	1	50
Backing pad MULTIHOLE, medium with 5/16" UNF male thread, MULTIHOLE	**6477818**	1	1
Backing pad MULTIHOLE, medium bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6389957**	1	50
Backing pad MULTIHOLE, soft bevelled edge, with adapter and with M8 and 5/16" UNF screw	**6389958**	1	50
148 mm			
Hook & loop hand pad for discs	**6010337**	1	1
Hook & loop backing pad FJ bevelled edge, for orbital sanders, with 5/16" UNF male thread, perforated, 6 x / Ø 80 mm	**6019518**	1	1
Hook & loop backing pad FJ bevelled edge, for orbital sanders, with 5/16" UNF male thread, without holes	**6002347**	1	1
150 mm			
Hand block VEL / palm sander	**6086496**	1	1
175 mm			
Hook & loop backing pad X hard, without cellular rubber, with M14 thread, without holes	**116092**	1	1

* SP = small pack; LP = large pack

Discs with Fastlock quick-change system

Discs with Fastlock quick-change system – Type overview

	RB 377 YX	CERAMIT CR 456 Z	CERAMIT CR 456 Fibre-Procut	RB 486 44 Z
				
Suitable materials				
Flexibility	Semi-rigid	Rigid	Rigid	Rigid
Abrasive grain	Aluminium oxide	Ceramic grain	Ceramic grain	Zirconia alumina
Backing	YX-weight cloth	Z-weight cloth	Vulcanised fibre	Z-weight cloth
Grit range[1]	+ 36 – + 500	+ 36 – + 120	+ 36 – + 120	+ 36 / 40 / 60 / 80

	webrax-AN 701 disc
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Aluminium oxide
Backing	Non-woven
Grit range[1]	+ 80 / 100 / 280

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]



Ø 50 mm, with Fastlock system R

Type / version	Grain	Order no.	SP*	LP*
CERAMIT CR 456 Fibre-Procut	+ 36	6319217	50	500
	+ 50	6319218	50	500
	+ 60	6319219	50	500
	+ 80	6319220	50	500
	+ 120	6319221	50	500
CERAMIT CR 456 Z	+ 36	6174979	50	500
	+ 60	6174980	50	500
RB 377 YX	+ 60	6058175	50	500
	+ 80	6058176	50	500
	+ 120	6058177	50	500
	+ 180	6058178	50	500

Type / version	Grain	Order no.	SP*	LP*
RB 486 44 Z	+ 36	6128302	50	500
	+ 60	6128304	50	500
	+ 80	6128305	50	500
webrax-AN 701 disc	+ 80	6572399	50	50
	+ 100	6572400	50	50
	+ 280	6572401	50	50



Ø 75 mm, with Fastlock system R

CERAMIT CR 456 Fibre-Procut	+ 80	6302481	50	500
RB 377 YX	+ 36	6058179	50	500
	+ 60	6058180	50	500
	+ 80	6058191	50	500

Type / version	Grain	Order no.	SP*	LP*
	+ 120	**6058192**	50	500
	+ 180	**6058211**	50	500
RB 486 44 Z	+ 36	**6128306**	50	500
	+ 60	**6128309**	50	500
	+ 80	**6128310**	50	500

Type / version	Grain	Order no.	SP*	LP*
webrax-AN 701 disc	+ 80	**6572402**	25	25
	+ 100	**6572403**	25	25
	+ 280	**6572404**	25	25

* SP = small pack; LP = large pack

Matching accessories

Accessories – Discs with Fastlock quick-change system – Type overview

	Fastlock backing pad (hard) system R	Fastlock backing pad (medium) system R
		
Description	hard	medium
Special features	1/4" thread + shaft, Ø 6 mm	1/4" thread + shaft, Ø 6 mm
Version	1/4" thread	1/4" thread
Dimensions	45 mm	23 mm, 33 mm, 45 mm, 70 mm

Dimension

Type / version	Order no.	SP*	LP*
23 mm			
Fastlock backing pad (medium) system R 1/4" thread	**6340991**	1	1
33 mm			
Fastlock backing pad (medium) system R 1/4" thread	**6004138**	1	1
45 mm			
Fastlock backing pad (hard) system R 1/4" thread	**6010413**	1	1
Fastlock backing pad (medium) system R 1/4" thread	**6004139**	1	1
70 mm			
Fastlock backing pad (medium) system R 1/4" thread	**6004140**	1	20

* SP = small pack; LP = large pack

Discs for parquet sanding

Discs for parquet sanding – Type overview

	BW 115	BS 118
		
Suitable materials		
Flexibility	Semi-rigid	Semi-rigid
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	F-weight paper	Combi/F-weight paper
Grit range[1]	P 40 – P 400	P 16 – P 1200

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

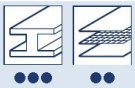
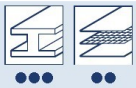
Dimension [Ø]

Type / version	Grain	Order no.	SP*	LP*
 **Ø 175 x 22 mm, with 8 slits and centre hole**				
BS 118	P 80	**1539167**	50	250
 **Ø 350 x 40 mm, with centre hole**				
BW 115	P 40	**6040410**	25	25
	P 60	**68152**	50	50
	P 80	**6039434**	25	25
	P 120	**6250288**	50	50
 **Ø 410 x 25 mm, double-sided, with centre hole**				
BS 118	P 60	**6046652**	10	10
BW 115	P 40	**6539474**	25	25
	P 100	**6078366**	25	25

* SP = small pack; LP = large pack

Fibre discs

Fibre discs – Type overview

	RB 314 fibre	RB 414 X-Procut	CERAMIT CR 456 Fibre-Procut
			
Suitable materials			
Flexibility	Rigid	Rigid	Rigid
Abrasive grain	Aluminium oxide	Zirconia alumina	Ceramic grain
Backing	Vulcanised fibre	Vulcanised fibre	Vulcanised fibre
Grit range[1]	P 24 – P 120	+ 36 – + 120	+ 36 – + 120

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Ø 115 x 22 mm, with centre hole, cross-slotted

Type / version	Grain	Order no.	SP*	LP*
CERAMIT CR 456 Fibre-Procut	+ 36	**6166165**	100	100
	+ 36	**6175818**	25	150
	+ 60	**6175820**	25	150
	+ 80	**6166167**	100	100
RB 314 fibre	P 24	**25593**	100	100
	P 24	**65110**	25	150
	P 36	**16675**	25	150
	P 36	**25631**	100	100
	P 40	**78115**	25	150
	P 40	**7986**	100	100
	P 50	**29165**	25	150
	P 60	**29181**	25	150
	P 60	**8230**	100	100
	P 80	**8249**	100	100
	P 80	**91375**	25	150
	P 100	**6006096**	100	100
	P 100	**6006411**	25	150
	P 120	**6006275**	100	100
	P 120	**6006412**	25	150
RB 414 X-Procut	+ 36	**6006372**	100	100
	+ 36	**6006413**	25	150
	+ 60	**6006416**	25	150
	+ 80	**6006417**	25	150
	+ 100	**6006377**	100	100
	+ 120	**6006378**	100	100
	+ 120	**6006419**	25	150

Ø 125 x 22 mm, with centre hole, cross-slotted

Type / version	Grain	Order no.	SP*	LP*
CERAMIT CR 456 Fibre-Procut	+ 36	**6165839**	100	100
	+ 36	**6178350**	25	150
	+ 60	**6170357**	25	150
	+ 60	**6170978**	100	100
	+ 80	**6177311**	25	150
	+ 100	**6198837**	25	150
	+ 120	**6180252**	25	150
RB 314 fibre	P 24	**168777**	25	150
	P 24	**25798**	100	100
	P 36	**25887**	100	100
	P 36	**50067**	25	150
	P 40	**25801**	100	100
	P 40	**50091**	25	150
	P 60	**25925**	100	100
	P 60	**66338**	25	150
	P 80	**25933**	100	100
	P 80	**91421**	25	150
	P 100	**6006380**	100	100
	P 100	**6006421**	25	150
	P 120	**6006381**	100	100
	P 120	**6006422**	25	150
RB 414 X-Procut	+ 36	**6006382**	100	100
	+ 36	**6006423**	25	150

Type / version	Grain	Order no.	SP*	LP*
	+ 40	**6006383**	100	100
	+ 40	**6006424**	25	150
	+ 50	**6006425**	25	150
	+ 60	**6006385**	100	100
	+ 60	**6006426**	25	150
	+ 80	**6006427**	25	150

Ø 150 x 22 mm, with centre hole, cross-slotted

RB 314 fibre	P 60	**6006391**	100	100

Ø 180 x 22 mm, domed, with hole, cross-slotted

CERAMIT CR 456 Fibre-Procut	+ 36	**6176898**	100	100
	+ 50	**6167608**	100	100
	+ 60	**6166215**	100	100
	+ 100	**6181863**	25	100
RB 314 fibre	P 24	**178578**	25	100

Type / version	Grain	Order no.	SP*	LP*
	P 24	**18295**	100	100
	P 36	**8222**	100	100
	P 36	**88501**	25	100
	P 40	**27510**	25	100
	P 40	**5304**	100	100
	P 50	**133965**	25	100
	P 60	**78158**	25	100
	P 60	**7838**	100	100
	P 80	**107077**	25	100
	P 80	**4847**	100	100
	P 120	**6006405**	25	100
RB 414 X-Procut	+ 36	**6006394**	100	100
	+ 36	**6006406**	25	100
	+ 60	**6006397**	100	100
	+ 100	**6006399**	100	100
	+ 120	**6006400**	100	100

* SP = small pack; LP = large pack

Matching accessories

Accessories – Fibre discs – Type overview

	Backing pad X	Backing pad J
		
Description	Rigid version	Flexible version
Special features	Particularly suitable for high stock removal with grit 60 and coarser	Particularly suitable for grit 80 and finer
Version	M 14 thread	M 14 thread
Dimensions	112 mm, 120 mm, 175 mm	112 mm, 120 mm, 175 mm

Dimension

Type / version	Order no.	SP*	LP*
112 mm			
Backing pad J M 14 thread	**51497**	1	1
Backing pad X M 14 thread	**116556**	1	1
120 mm			
Backing pad J M 14 thread	**68543**	1	1
Backing pad X M 14 thread	**34762**	1	1

Type / version	Order no.	SP*	LP*
175 mm			
Backing pad J M 14 thread	**18074**	1	1
Backing pad X M 14 thread	**21040**	1	1

* SP = small pack; LP = large pack

webrax discs

webrax discs – Type overview

	webrax-AN 701 disc
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Aluminium oxide
Backing	Non-woven
Grit range[1]	+ 80 / 100 / 280

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Type / version	Grain	Order no.	SP*	LP*
 **Ø 115 mm**				
webrax-AN 701 disc	+ 80	**6571906**	20	120
	+ 100	**6571377**	20	120
	+ 280	**6572169**	20	120
 **Ø 115 x 22 mm, with centre hole**				
webrax-AN 701 disc	+ 80	**6571783**	20	120
	+ 100	**6572047**	20	120
	+ 280	**6572170**	20	120

Type / version	Grain	Order no.	SP*	LP*
 **Ø 125 mm**				
webrax-AN 701 disc	+ 80	**6572166**	20	120
	+ 100	**6572008**	20	120
	+ 280	**6572171**	20	120
 **Ø 125 x 22 mm, with centre hole**				
webrax-AN 701 disc	+ 80	**6572167**	20	120
	+ 100	**6572168**	20	120
	+ 280	**6572172**	20	120

* SP = small pack; LP = large pack

Matching accessories

Accessories – webrax discs – Type overview

	Special hook & loop backing pad X, centring pin	Special hook & loop backing pad X
		
Description	Hook & loop backing pad for cloth-reinforced hook & loop webrax non-woven discs with centre hole Ø 22 mm	Hook & loop backing pad for cloth-reinforced hook & loop webrax non-woven discs
Special features	with special double-hook fastening	with special double-hook fastening
Version	M 14 thread	M 14 thread
Dimensions	113 mm, 123 mm	112 mm, 123 mm

Dimension

Type / version	Order no.	SP*	LP*
112 mm			
Special hook & loop backing pad X M 14 thread	**2318911**	1	1
113 mm			
Special hook & loop backing pad X, centring pin M 14 thread	**6323887**	1	1
123 mm			
Special hook & loop backing pad X M 14 thread	**2318938**	1	1
Special hook & loop backing pad X, centring pin M 14 thread	**6323886**	1	1

* SP = small pack; LP = large pack

webrax Multiclean discs

webrax Multiclean discs – Type overview

	webrax Multiclean
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Silicon carbide
Backing	Non-woven
Grit range[1]	–

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Type / version	Order no.	SP*	LP*
 **Ø 100 x 13 mm, with centre hole**			
webrax Multiclean	6570421	2	100
	6571167	2	100
 **Ø 115 x 22 mm, with fibreglass backing, max. 50 m/s**			
webrax Multiclean	6561744	5	5
	6561753	1	1

Type / version	Order no.	SP*	LP*
 **Ø 125 x 22 mm, with fibreglass backing, max. 50 m/s**			
webrax Multiclean	6561745	5	5
 **Ø 150 x 13 mm, with centre hole**			
webrax Multiclean	6570422	2	100
	6571166	2	100

* SP = small pack; LP = large pack

Matching accessories

Accessories – webrax Multiclean discs – Type overview

	Mandrel
	
Description	Mandrel for multiclean non-woven discs with centre hole
Special features	–
Version	1/4" thread
Dimensions	6 x 50 mm

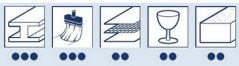
Dimension

Type / version	Order no.	SP*	LP*
6 x 50 mm			
Mandrel 1/4" thread	**6004141**	1	1

* SP = small pack; LP = large pack

Metallography discs

Metallography discs – Type overview

	WS flex 18 C	WS flex 18 C film	WS flex 18 C micro
			
Suitable materials			
Flexibility	Flexible	Flexible	Flexible
Abrasive grain	Silicon carbide	Silicon carbide	Silicon carbide
Backing	C-weight paper, waterproof	Film	C-weight paper, waterproof
Grit range[1]	P 60 – P 3000	P 80 – P 3000	+ 4000

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Ø 200 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C	P 120	**6006092**	100	500
	P 180	**117668**	100	500
	P 240	**6037624**	100	500
	P 320	**6003918**	100	500
	P 400	**117641**	100	500
	P 500	**6006093**	100	500
	P 600	**129348**	100	500
	P 800	**6005706**	100	500
	P 1200	**98558**	100	500
	P 2500	**6133906**	100	500

Ø 230 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C	P 80	**40320**	50	50
	P 120	**59986**	100	100
	P 180	**33685**	100	100
	P 220	**49506**	100	100
	P 320	**4138**	100	100
	P 400	**77046**	100	100
	P 500	**5770**	100	100
	P 600	**38237**	100	100
	P 800	**4146**	100	100
	P 1000	**34215**	100	100
	P 1200	**4154**	100	100
	P 2500	**6137435**	100	100

Ø 250 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C	P 80	**53724**	50	50
	P 120	**17116**	100	100
	P 180	**17140**	100	100
	P 220	**119261**	100	100
	P 240	**107557**	100	100
	P 320	**17167**	100	100
	P 400	**43257**	100	100
	P 500	**6006094**	100	100
	P 600	**93408**	100	100
	P 800	**143057**	100	100
	P 1000	**119253**	100	100
	P 1200	**49530**	100	100
	P 2500	**6134515**	100	100
WS flex 18 C film	P 320	**6376305**	100	100
	P 1200	**6350191**	100	100
WS flex 18 C micro	+ 4000	**6418777**	100	100

Ø 300 mm

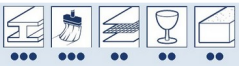
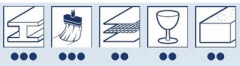
Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C	P 60	**6006095**	50	50
	P 80	**8788**	50	50
	P 120	**57975**	100	100
	P 180	**34452**	100	100
	P 220	**23361**	100	100
	P 320	**34479**	100	100

Type / version	Grain	Order no.	SP*	LP*
	P 400	**8753**	100	100
	P 500	**34487**	100	100
	P 600	**103527**	100	100
	P 800	**440272**	100	100
	P 1000	**8761**	100	100
	P 1200	**34495**	100	100
	P 2500	**6133351**	100	100
WS flex 18 C film	P 120	**6376289**	100	100
	P 320	**6376315**	100	100
	P 600	**6376317**	100	100
	P 1000	**6376319**	100	100
	P 1200	**6374061**	100	100

* SP = small pack; LP = large pack

Metallography discs, self-adhesive

Metallography discs, self-adhesive – Type overview

	WS flex 18 C, self-adhesive	WS flex 18 C micro, self-adhesive
		
Suitable materials		
Flexibility	Flexible	Flexible
Abrasive grain	Silicon carbide	Silicon carbide
Backing	C-weight paper, waterproof	C-weight paper, waterproof
Grit range[1]	P 60 – P 3000	+ 4000

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø]

Ø 200 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C micro, self-adhesive	+ 4000	**6418785**	100	500
WS flex 18 C, self-adhesive	P 120	**6006065**	100	500
	P 180	**6006066**	100	500
	P 240	**6037787**	100	500
	P 320	**6004927**	100	500
	P 400	**6006067**	100	500
	P 600	**138886**	100	500
	P 800	**6037594**	100	500
	P 1000	**99791**	100	500
	P 1200	**6006068**	100	500
	P 2500	**6376928**	100	500

Ø 250 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C micro, self-adhesive	+ 4000	**6418786**	100	100
WS flex 18 C, self-adhesive	P 120	**6006069**	100	100
	P 180	**6006070**	100	100
	P 240	**6008002**	100	100
	P 320	**6006072**	100	100
	P 400	**6006074**	100	100
	P 600	**6006058**	100	100
	P 800	**6037793**	100	100
	P 1000	**83097**	100	100
	P 1200	**6006059**	100	100

Ø 300 mm

Type / version	Grain	Order no.	SP*	LP*
WS flex 18 C, self-adhesive	P 80	**6037625**	50	50
	P 120	**6002908**	100	100
	P 180	**6006060**	100	100
	P 240	**6002912**	100	100
	P 320	**6006081**	100	100
	P 400	**5827**	100	100
	P 600	**6002910**	100	100
	P 800	**6002911**	100	100
	P 1000	**235067**	100	100
	P 1200	**6006076**	100	100

* SP = small pack; LP = large pack



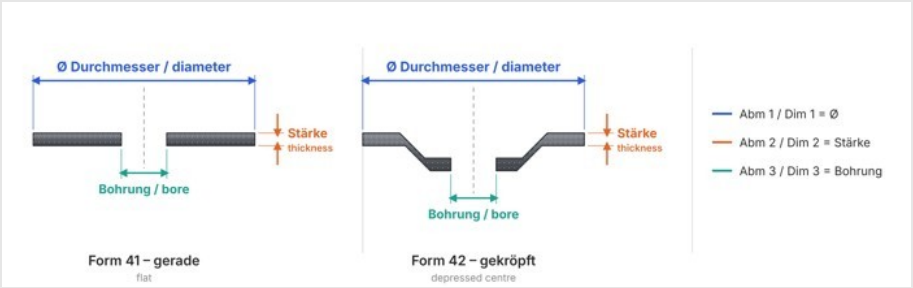


HERMES STOCK PROGRAMME
HERMES-FLEX CUTTING DISCS

Hermes-Flex cutting discs (FE 57) – Type overview

	A 24 R-BF Premium	A 36 R-BF Stainless	A 46 T-BF Slim	A 60 T-BF Thin
				
Special features	For general metalworking	Particularly suitable for cutting steel and stainless steel	Thin version, especially for smaller cross-sections of steel, stainless steel and non-ferrous metals	Very thin version for thin-walled sheet metal, profiles and tubes of steel, stainless steel and non-ferrous metals
Version	22mm, flat	22mm, flat	22mm, flat	22mm, flat
Dimensions	125 x 2.5 x 22 mm, 180 x 3.0 x 22 mm	230 x 2.0 x 22 mm	125 x 1.6 x 22 mm	115 x 1.0 x 22 mm, 125 x 1.0 x 22 mm

	A 36 T-BF General Metal	A 60 T-BF Fast Cut	A 30 T-BF Inox
			
Special features	For general metalworking	Thin version for cutting thin sheet metal and tubes	Particularly suitable for cutting stainless steel and non-ferrous metals
Version	22mm, depressed centre, 22mm, flat	22mm, flat	22mm, flat
Dimensions	125 x 2.5 x 22 mm, 125 x 3.2 x 22 mm, 230 x 2.5 x 22 mm, 230 x 3.2 x 22 mm	115 x 1.0 x 22 mm, 125 x 1.0 x 22 mm, 125 x 1.6 x 22 mm	230 x 2.0 x 22 mm

Shape	

Dimension [Ø x thickness x bore]

Type / version	Order no.	SP*	LP*
115 x 1.0 x 22 mm			
A 60 T-BF Fast Cut 22mm, flat	**6148750**	25	25
A 60 T-BF Thin 22mm, flat	**6002478**	25	25
125 x 1.0 x 22 mm			
A 60 T-BF Fast Cut 22mm, flat	**6148752**	25	25
A 60 T-BF Thin 22mm, flat	**6002479**	25	25
125 x 1.6 x 22 mm			
A 46 T-BF Slim 22mm, flat	**6002476**	25	25
A 60 T-BF Fast Cut 22mm, flat	**6148753**	25	25
125 x 2.5 x 22 mm			
A 24 R-BF Premium 22mm, flat	**343137**	25	25
A 36 T-BF General Metal 22mm, flat	**6148746**	25	25
125 x 3.2 x 22 mm			
A 36 T-BF General Metal 22mm, depressed centre	**6148747**	25	100
180 x 3.0 x 22 mm			
A 24 R-BF Premium 22mm, flat	**6385763**	25	25
230 x 2.0 x 22 mm			
A 30 T-BF Inox 22mm, flat	**6148758**	25	25
A 36 R-BF Stainless 22mm, flat	**6002474**	25	25
230 x 2.5 x 22 mm			
A 36 T-BF General Metal 22mm, flat	**6149194**	25	25
230 x 3.2 x 22 mm			
A 36 T-BF General Metal 22mm, depressed centre	**6148749**	25	25

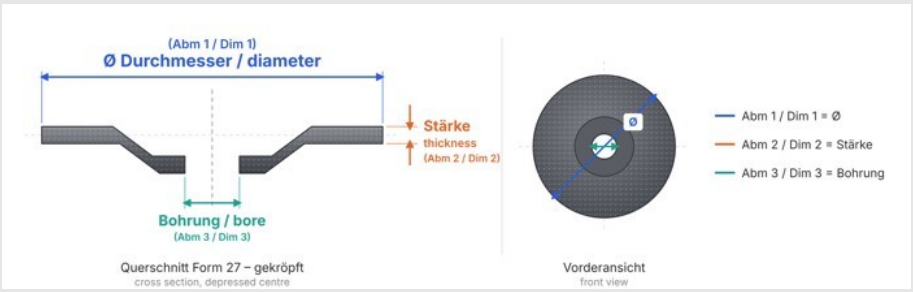
* SP = small pack; LP = large pack





HERMES STOCK PROGRAMME
HERMES-FLEX GRINDING DISCS

Hermes-Flex grinding discs (FE 58) – Type overview

	A 24 R-BF Premium	A 36 T-BF General Metal
		
Special features	For general metalworking	For general metalworking
Version	22mm, depressed centre	22mm, depressed centre
Dimensions	125 x 6 x 22 mm	115 x 6 x 22 mm, 125 x 6 x 22 mm, 230 x 6 x 22 mm
Shape		

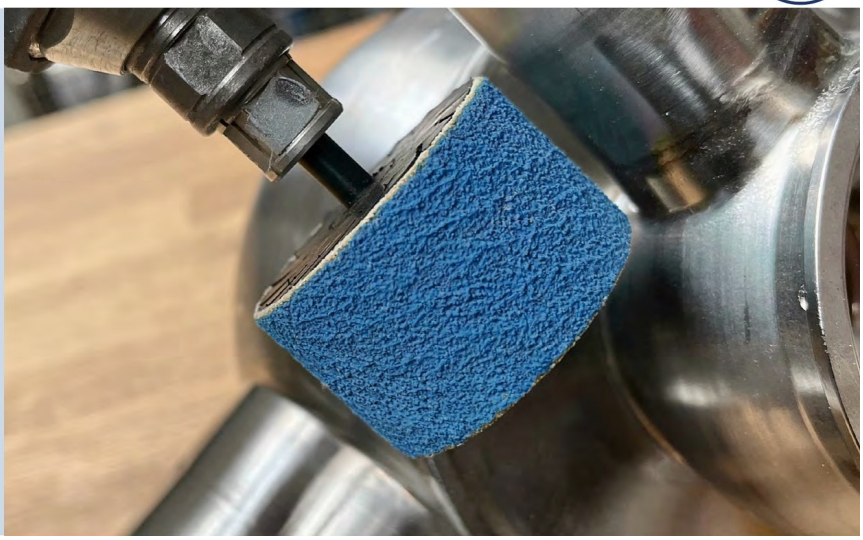
Dimension [Ø x thickness x bore]

Type / version	Order no.	SP*	LP*
115 x 6 x 22 mm			
A 36 T-BF General Metal 22mm, depressed centre	**6148760**	10	10
125 x 6 x 22 mm			
A 24 R-BF Premium 22mm, depressed centre	**343617**	10	10

Type / version	Order no.	SP*	LP*
A 36 T-BF General Metal 22mm, depressed centre	**6148761**	10	10
230 x 6 x 22 mm			
A 36 T-BF General Metal 22mm, depressed centre	**6148764**	10	10

* SP = small pack; LP = large pack





HERMES STOCK PROGRAMME
ABRASIVE SLEEVES, CYLINDRICAL

Abrasive sleeves, cylindrical (FE 62) – Type overview

	RB 346 CX	RB 480 24 CX
		
Suitable materials	●●●	●●●
Flexibility	Rigid	Rigid
Abrasive grain	Aluminium oxide	Zirconia alumina
Backing	X-weight cloth	X-weight cloth
Grit range[1]	P 40 / 50 / 60 / 80 / 150	+ 40 / 50 / 60 / 80

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Shape	

Dimension [width x Ø]

Type / version	Grain	Order no.	SP*	LP*
20 x 10 mm				
RB 346 CX	P 80	**26344**	50	1000
20 x 22 mm				
RB 346 CX	P 40	**138630**	50	1000
	P 50	**7501**	50	1000
	P 60	**19313**	50	1000
	P 80	**117889**	50	1000
	P 150	**16861**	50	1000
RB 480 24 CX	+ 40	**6563750**	50	1000
	+ 60	**6563752**	50	1000
	+ 80	**6563753**	50	1000
20 x 30 mm				
RB 346 CX	P 40	**13374**	50	1000
	P 50	**12106**	50	1000
	P 60	**47783**	50	1000
	P 80	**147567**	50	1000
	P 150	**49956**	50	1000
30 x 15 mm				
RB 346 CX	P 40	**61166**	50	1000
	P 50	**2518**	50	1000
	P 60	**66605**	50	1000
	P 80	**19690**	50	1000
	P 150	**20117**	50	1000
RB 480 24 CX	+ 40	**6563754**	50	1000
	+ 60	**6563756**	50	1000
	+ 80	**6563757**	50	1000

Type / version	Grain	Order no.	SP*	LP*
30 x 30 mm				
RB 346 CX	P 40	**26018**	50	1000
	P 50	**7498**	50	1000
	P 60	**4618**	50	1000
	P 80	**20125**	50	1000
	P 150	**12513**	50	1000
RB 480 24 CX	+ 40	**6563758**	50	1000
	+ 60	**6563760**	50	1000
	+ 80	**6563761**	50	1000
30 x 45 mm				
RB 346 CX	P 40	**20591**	50	1000
	P 50	**28088**	50	1000
	P 60	**28053**	50	1000
	P 80	**20133**	50	1000
	P 150	**20141**	50	1000
RB 480 24 CX	+ 40	**6563762**	50	1000
	+ 60	**6563764**	50	1000
	+ 80	**6563765**	50	1000
30 x 60 mm				
RB 346 CX	P 40	**11908**	50	1000
	P 50	**49964**	50	1000
	P 60	**14400**	50	1000
	P 80	**62448**	50	1000
	P 150	**14451**	50	1000
RB 480 24 CX	+ 40	**6563766**	50	1000
	+ 60	**6563768**	50	1000
	+ 80	**6563769**	50	1000

* SP = small pack; LP = large pack

Matching accessories

Accessories – Abrasive sleeves, cylindrical – Type overview

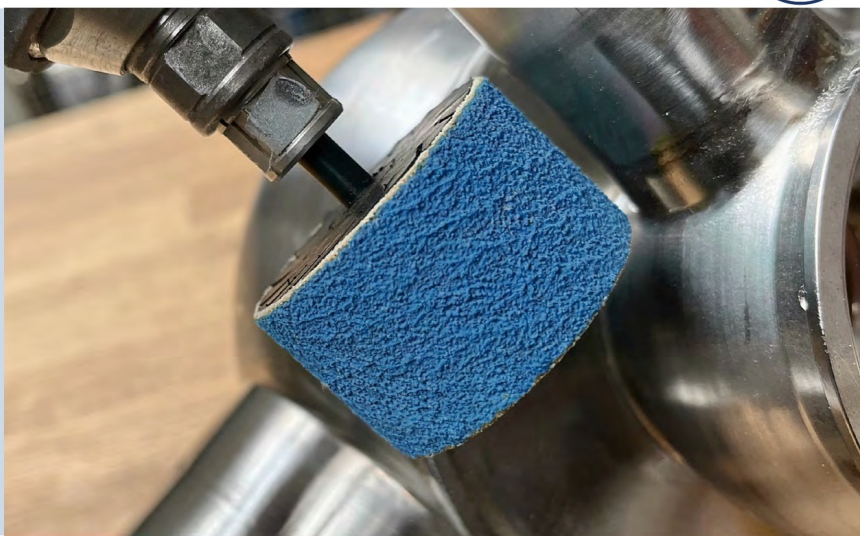
	Rubber expanding drum, slotted
	
Description	slotted, with shaft, Ø 6 mm
Special features	–
Version	Shaft D 6 mm
Dimensions	20 x 10 mm, 20 x 22 mm, 20 x 30 mm, 30 x 15 mm, 30 x 30 mm, 30 x 45 mm, 30 x 60 mm

Dimension

Type / version	Order no.	SP*	LP*
20 x 10 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**262110**	10	10
20 x 22 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**12122**	10	10
20 x 30 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**64513**	10	10
30 x 15 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**3271**	10	10
30 x 30 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**33049**	10	10
30 x 45 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**582**	10	10
30 x 60 mm			
Rubber expanding drum, slotted Shaft D 6 mm	**33057**	10	10

* SP = small pack; LP = large pack





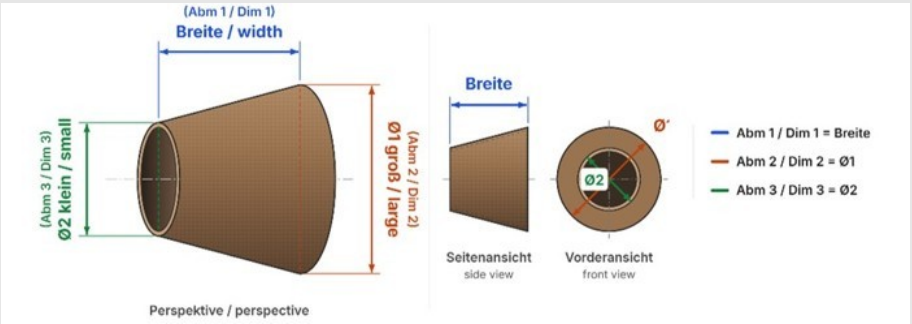
HERMES STOCK PROGRAMME
ABRASIVE SLEEVES, CONICAL

Abrasive sleeves, conical (FE 63) – Type overview

	RB 346 23 MX
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Aluminium oxide
Backing	X-weight cloth
Grit range[1]	P 24 – P 400

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Shape



Dimension [width x D1 x D2]

Type / version	Grain	Order no.	SP*	LP*
30 x 29 x 22 mm				
RB 346 23 MX	P 50	**571105**	50	1000
	P 60	**6001801**	50	1000
	P 150	**6006189**	50	1000
60 x 36 x 22 mm				
RB 346 23 MX	P 40	**6006188**	50	1000
	P 50	**527793**	50	1000
	P 80	**527769**	50	1000
63 x 20 x 14 mm				
RB 346 23 MX	P 40	**527696**	50	1000
	P 80	**527734**	50	1000
	P 120	**527742**	50	1000

* SP = small pack; LP = large pack

Matching accessories

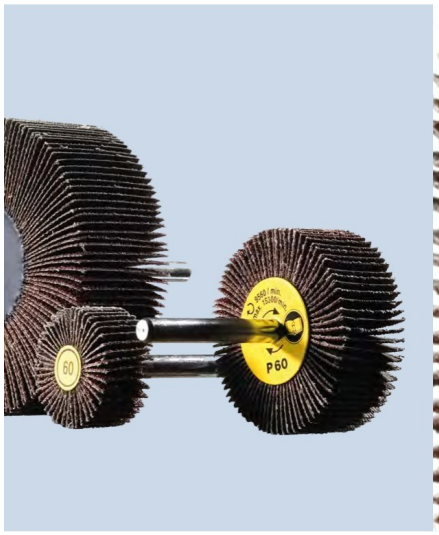
Accessories – Abrasive sleeves, conical – Type overview

	Conical rubber expanding drums, slotted
	
Description	slotted, with shaft, Ø 6 mm
Special features	–
Version	Shaft D 6 mm
Dimensions	30 x 29 x 22 mm, 60 x 36 x 22 mm, 63 x 20 x 14 mm

Dimension

Type / version	Order no.	SP*	LP*
30 x 29 x 22 mm			
Conical rubber expanding drums, slotted Shaft D 6 mm	**6007211**	10	10
60 x 36 x 22 mm			
Conical rubber expanding drums, slotted Shaft D 6 mm	**2186608**	10	10
63 x 20 x 14 mm			
Conical rubber expanding drums, slotted Shaft D 6 mm	**2186594**	10	10

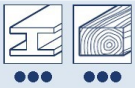
* SP = small pack; LP = large pack





HERMES STOCK PROGRAMME
FLAP WHEELS WITH SHAFT

Flap wheels with shaft (FE 65) – Type overview

	FW 340 X
	
Suitable materials	
Flexibility	Semi-rigid
Abrasive grain	Aluminium oxide
Backing	X-weight cloth
Grit range[1]	P 40 – P 320

[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Dimension [Ø x width]

Type / version	Grain	Order no.	SP*	LP*
30 x 15 mm				
FW 340 X Shaft Ø 6 mm	P 60	**6013698**	10	10
	P 80	**6013699**	10	10
40 x 15 mm				
FW 340 X Shaft Ø 6 mm	P 80	**6013716**	10	10
40 x 20 mm				
FW 340 X Shaft Ø 6 mm	P 40	**6013720**	10	10
	P 60	**6013721**	10	10
	P 80	**6013722**	10	10
	P 120	**6013724**	10	10
50 x 20 mm				
FW 340 X Shaft Ø 6 mm	P 40	**6013736**	10	10
	P 60	**6013737**	10	10
	P 80	**6013738**	10	10
	P 120	**6013740**	10	10
50 x 30 mm				
FW 340 X Shaft Ø 6 mm	P 40	**6013745**	10	10
	P 60	**6013746**	10	10

Type / version	Grain	Order no.	SP*	LP*
60 x 30 mm				
FW 340 X Shaft Ø 6 mm	P 40	**6013763**	10	10
	P 60	**6013764**	10	10
	P 80	**6013765**	10	10
	P 120	**6013767**	10	10
60 x 40 mm				
FW 340 X Shaft Ø 6 mm	P 180	**6013778**	10	10

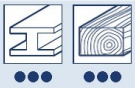
* SP = small pack; LP = large pack



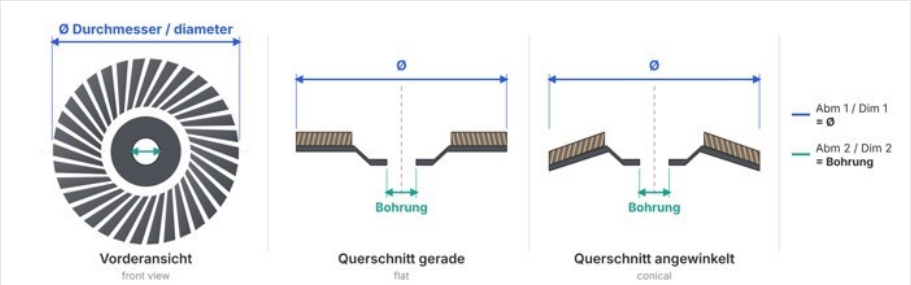


HERMES STOCK PROGRAMME
FLAP DISCS

Flap discs (FE 67) – Type overview

	CERAMIT CN 466 Z	RB 480 24 YX	RB 486 24 YX
			
Suitable materials			
Flexibility	Rigid	Semi-rigid	Semi-rigid
Abrasive grain	Ceramic grain	Zirconia alumina	Zirconia alumina
Backing	Z-weight cloth	YX-weight cloth	YX-weight cloth
Grit range[1]	+ 24 – + 80	+ 24 – + 120	+ 40 / 60 / 80 / 120

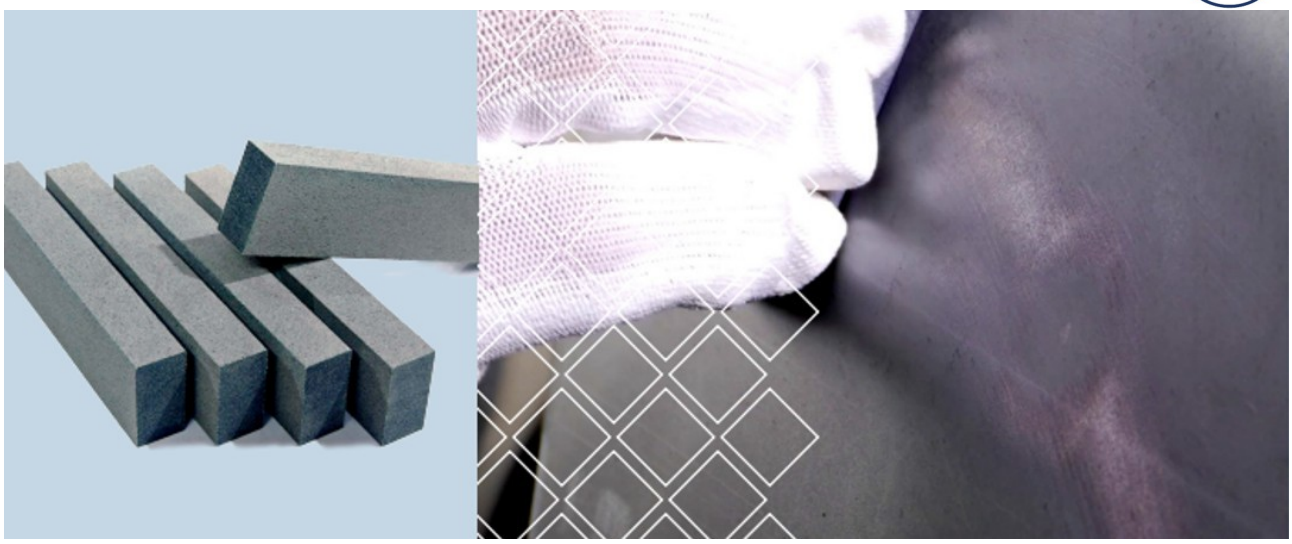
[1] Grit range: all grits available for the type. Only the grits listed in the tables are stock items.

Shape	

Dimension [Ø x bore]

Type / version	Grain	Order no.	SP*	LP*
115 x 22 mm				
RB 480 24 YX flat, fibreglass backing	+ 80	**6042423**	10	270
	+ 120	**6041591**	10	270
RB 480 24 YX conical, fibreglass backing	+ 36	**6042320**	10	270
	+ 40	**6029434**	10	270
	+ 60	**6018695**	10	270
	+ 80	**6042401**	10	270
	+ 120	**6029436**	10	270
RB 486 24 YX conical, plastic backing	+ 40	**6042407**	10	270
125 x 22 mm				
CERAMIT CN 466 Z conical, fibreglass backing	+ 40	**6254421**	10	240
RB 480 24 YX flat, fibreglass backing	+ 40	**6052773**	10	240
	+ 60	**6055565**	10	240
RB 480 24 YX conical, fibreglass backing	+ 40	**6018696**	10	240
	+ 60	**6018698**	10	240
	+ 80	**6042427**	10	240
	+ 120	**6039387**	10	240
RB 486 24 YX conical, plastic backing	+ 40	**6042429**	10	240
	+ 60	**6042430**	10	240
180 x 22 mm				
RB 480 24 YX conical, fibreglass backing	+ 60	**6295536**	10	120
RB 486 24 YX conical, plastic backing	+ 40	**6116206**	10	120

* SP = small pack; LP = large pack



HERMES STOCK PROGRAMME
DEFECT HIGHLIGHTER STICKS

Defect Highlighter Sticks – Type overview

	Defect Highlighter Stick - SiC
	
Description	For highlighting surface defects on sheet metal surfaces
Special features	Does not shatter when dropped, no smearing, fine, uniform scratch pattern
Version	Hardness 70
Dimensions	25 x 13 x 100 mm, 25 x 13 x 200 mm, 40 x 15 x 150 mm

Dimension

Type / version	Grain	Order no.	SP*	LP*
25 x 13 x 100 mm				
Defect Highlighter Stick - SiC Hardness 70	F 120	**6401144**	10	10
25 x 13 x 200 mm				
Defect Highlighter Stick - SiC Hardness 70	F 120	**6434896**	10	10
40 x 15 x 150 mm				
Defect Highlighter Stick - SiC Hardness 70	F 120	**6401146**	10	10

* SP = small pack; LP = large pack

HERMES DELIVERY PROGRAMME
COATED ABRASIVES
2026/2027

Beyond the stock items, we manufacture further dimensions and forms of delivery from all base materials listed here. The overview shows all currently available combinations of type and grit. Contact us – we will be happy to advise you.

Forms of delivery


Rolls


Sheets, strips, large sheets


Strips, perforated


Abrasive sponges


Discs


Discs, perforated


Abrasive belts


Wide belts


Sleeves


Small abrasive products


Flap wheels


Flap discs


Sticks

Grain, bond and grit

A/O	Aluminium oxide	**RPC**	Resin, Procut – size coat with active grinding additives
S/C	Silicon carbide	**RPL**	Resin, Prolub – additional stearate coating against premature loading
Z/O	Zirconia alumina	**Coating density**	open, semi-open, closed, special
CER	Ceramic grain	**P**	Grit according to FEPA (DIN ISO 6344)
R	Resin	**F**	Grit according to FEPA (DIN ISO 8486)
RAS	Resin, antistatic	**+**	Grit according to Hermes standard

Backings

Cloth	**J-flex**	light, very flexible
	J	light, flexible
	X-flex	heavy, flexible
	X	heavy, medium flexible
	Y / YX / Z	very heavy, hardly flexible
Paper	**A … G**	Paper weight: A ≤ 85, B 85–110, C 110–135, D 135–220, E 220–270, F 270–350, G 350–500 g/m²
Fibre	**FI**	heavy, heat-resistant
Film / mesh	**PES / mesh**	Polyester film / mesh

Abrasive cloth

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range																												Forms of delivery
							16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	
A/O	RB 306 J-flex	30660	J-flex	R	closed	P							•		•	•	•	•																	
	FW 340 X	34000	X_w	R	closed	P				•		•	•		•		•				•														
	RB 346 MJ	34602	J_w	R	closed	P						•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
	RB 346 CX	34662	X_w	R	closed	P				•	•	•	•			•																			
	RB 346 X-flex	34670	X-flex	R	closed	P						•	•	•	•	•	•		•	•	•		•													
	RB 346 X-flex Procut	34674	X-flex	RPC	closed	P							•																							
	RB 346 J-flex	34660	J-flex	R	closed	P				•		•	•	•	•	•	•	•	•	•	•	•	•		•										
	RB 377 YX	37710	YX_w	R	closed	+			•	•		•	•	•	•	•	•	•	•	•	•		•	•											
	RB 406 J-flex	40660	J-flex	RPC	closed	P						•	•	•	•	•	•	•	•	•	•		•												
	RB 346 23 MX	34623	X_w	R	closed	P		•	•	•	•	•	•	•	•	•	•	•	•	•	•		•												
	HERMESIT RB 530 X	53021	X_w	R	special	P									•		•	•	•	•	•		•	•		•									
	HERMESIT RB 535 X	53521	X_w	R	special	P										•	•	•	•	•	•		•		•										
	HERMESIT RB 535 Y	53530	Y_w	R	special	P						•	•	•	•		•		•		•		•		•										
	MERCURIT RB 590 Y	59030	Y_w	R	closed	P							•		•		•		•		•		•		•										
	MERCURIT RB 591 Y	59130	Y_w	R	closed	P											•		•		•		•		•										
	MERCURIT RB 591 Y op	59131	Y_w	R	open	P							•		•																				
	HSB	32220	X_w	R	closed	P				•		•	•	•	•	•	•		•																
S/C	RB 315 YX	31510	YX_w	R	closed	P		•	•	•		•	•	•	•	•	•	•	•	•	•		•												
	RB 319 J	31900	J_w	R	closed	P							•	•	•	•	•	•	•	•															
	RB 319 X-flex	31970	X-flex	R	closed	+															•		•												
	ProBoard RB 374 92 ZZ	37492	ZZ_w	RAS	semi-open	P		•	•	•	•	•	•	•	•	•																			
	HERMESIT RB 540 X	54020	X_w	R	special	P												•					•												
	HERMESIT RB 545 X	54521	X_w	R	special	P										•	•	•	•	•	•		•		•	•									
	HERMESIT RB 545 Y	54530	Y_w	R	special	P				•		•	•	•	•		•																		
	MERCURIT RB 595 Y	59530	Y_w	R	closed	P							•		•		•		•																
	MERCURIT RB 598 Y	59830	Y_w	R	closed	P													•		•		•		•	•	•	•							
Z/O	RB 480 24 YX	48024	YX_w	R	closed	+		•	•	•	•	•	•	•	•																				
	RB 480 24 CX	48062	X_w	R	closed	+				•	•	•	•																						
	RB 480 X-flex	48070	X-flex	R	special	+							•		•																				
	RB 485 Z	48544	Z_w	R	closed	+			•	•	•	•	•	•																					
	RB 486 24 YX	48624	YX_w	RPC	closed	+				•		•	•		•																				
	ZIRCONIT ZR 494 Z	49444	Z_w	R	closed	+		•	•	•	•	•	•	•	•																				
	ZIRCONIT ZR 496 Z	49644	Z_w	RPC	closed	+			•	•		•	•		•																				
CER	CERAMIT CR 456 J-flex	45660	J-flex	RPC	closed	+							•	•	•	•	•	•																	
	CERAMIT CN 464 Z	46440	Z_w	R	closed	+			•			•	•																						
	CERAMIT CN 466 Z	46640	Z_w	RPC	closed	+		•	•	•	•	•	•																						
	CERAMIT CN 466 X-flex	46670	X-flex	RPC	closed	+						•	•	•	•	•	•	•	•																
	CERAMIT CR 476 J	47600	J_w	RPC	closed	+						•	•	•	•	•	•	•	•																
	CERAMIT CR 476 Z	47640	Z_w	RPC	closed	+		•	•	•	•	•	•	•	•																				
	CERAMIT CR 474 Z	47440	Z_w	R	closed	+			•			•	•																						
	CERAMIT CR 477 Z	47740	Z_w	RPC	closed	+			•	•	•	•	•		•																				
Cork	Cork RB 525 X	52522	X_w	R	special	P																	•		•										
	Cork RB 515 X	51522	X_w	R	special	P										•		•		•			•		•	•	•								
	Cork RB 515 YX	51510	YX_w	R	special	P																				•									
	Cork RB 515 Y	51530	Y_w	R	special	P										•		•			•		•			•	•	•							
	Cork RB 555 X	55522	X_w	R	special	–																													•

Abrasive cloth, hook & loop

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	RB 346 87 MX VEL	34687	X_w	R	closed	P				•		•	•	•	•	•	•		•		•															
	HERMESIT RB 530 J VEL	53067	J_w	R	special	P									•	•	•																				
Z/O	RB 480 24 YX VEL	48027	YX_w	R	closed	+				•		•	•		•																					
CER	CERAMIT CR 476 Z VEL	47647	Z_w	RPC	closed	+			•	•		•	•	•	•																					
	CERAMIT CR 474 Z VEL	47447	Z_w	R	closed	+			•			•	•																								

Abrasive cloth, self-adhesive

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	RB 346 23 MX SK	34625	X_w	R	closed	P							•	•					•																	

Abrasive mesh

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	SB 388 23 Y	38823	Y_w	R	closed	P				•		•	•		•																					
Z/O	SB 488 Y	48830	Y_w	R	closed	+				•		•																									

Abrasive film

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	FB 637	63700	PES	R	closed	P									•		•		•	•		•	•	•	•	•	•	•	•		•					

Abrasive film, hook & loop

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	ProTec Film FC 161 Longlife VEL	16177	PES	RPL	open	P							•	•	•	•	•	•																		
	Brilliance Film FC 164 Longlife VEL	16477	PES	RPL	semi-open	P													•	•		•	•	•	•	•	•	•	•								

mesh

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	GA 924	92400	Mesh	R	open	+																	•	•	•	•	•									

Mesh, hook & loop

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	MultiNet MN 922 VEL	92277	Mesh	RPL	open	P							•		•		•		•				•													
	GA 924 VEL	92407	Mesh	R	open	+																	•		•												

Abrasive sponges

Grain	Type	Ident no.	Backing	Bond	Coating	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	Abrasive sponge, four-sided PU foam	90361		R		P						•		•			•	•																		

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range																																		Forms of delivery
							16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	
	Abrasive sponge, single-sided PU foam	90368		R		F						•		•			•			•																		
	Abrasive sponge, double-sided PU foam	90551		R		F						•		•			•	•																				
	Abrasive sponge white, double-sided PU foam	90553		R		F								•																									

Abrasive paper

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range																																		Forms of delivery
							16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	
A/O	**BW 114**	11400	F	RAS	open	P				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•													
	BW 115	11500	F	RAS	closed	P				•		•	•	•	•	•	•	•	•	•			•															
	BW 116	11600	F	RPC	closed	P						•	•	•	•	•	•	•	•	•			•															
	VC 152	15200	D	R	open	P				•		•																											
			C	R		P							•	•	•	•	•	•	•		•		•															
	VC 154-Longlife	15470	C_w	RPL	semi-open	P									•	•	•		•		•		•															
	MERCURIT BW 590	59010	F	R	closed	P											•		•		•		•		•													
	WA flex 28 B	62820	B_w	R	closed	P																				•													
S/C	**HERMESIT BS 540**	54010	F	R	special	P										•		•			•																		
	BS 118	11800	G	RAS	closed	P	•	•																															
			F	RAS		P			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•											
	BS 119-Longlife	11970	D	RAS/ RPL	closed	P													•	•	•	•	•	•	•													
	SF 168	16820	A	RPL	open	P							•		•	•	•	•	•		•		•	•														
	ProBoard BS 179	17900	G	RAS	closed	P						•	•	•	•	•	•																					
	WS flex 14C film	61414	C_w	R	closed	P																		•		•	•	•		•									
	WS flex 16	61601	B_w	R	closed	P						•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•					
	WS flex 18 C	61810	C_w	R	closed	P						•	•	•	•		•	•	•	•	•		•	•	•	•	•	•			•	•						
	WS flex 18 C film	61814	C_w	R	closed	P							•		•		•	•	•	•	•		•	•	•	•	•	•			•	•						
	WS flex 18 C micro	61820	C_w	R	closed	+																												•					
	WS flex 18 C micro film	61824	C_w	R	closed	+																												•					
Z/O	**BW 184**	18400	G	R	semi-open	+			•	•		•	•		•																								
CER	**CERAMIT CR 116**	11623	F	R	closed	+				•		•	•	•	•	•	•		•	•	•		•															
	CERAMIT CR 176	17600	F	RPC	closed	+				•		•	•	•																									

Abrasive paper, hook & loop

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range																																		Forms of delivery
							16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	
A/O	**BW 114 VEL**	11407	F	RAS	open	P				•		•	•	•	•	•	•	•	•																			
	BW 115 VEL	11507	F	RAS	closed	P				•		•	•	•	•	•	•	•																				
	VC 151-Longlife VEL	15177	C_w	RPL	open	P						•	•	•	•	•	•	•	•		•	•	•	•														
	VC 152 VEL	15207	D	R	open	P				•		•																											
			C	R		P							•	•	•	•	•	•	•		•		•															
	VC 154-Longlife VEL	15477	B_w	RPL	semi-open	P							•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										
S/C	**BS 118 VEL**	11807	G	RAS	closed	P	•	•																															
			F	RAS		P			•	•	•	•	•	•	•	•	•	•			•		•		•	•	•											
Z/O	**BW 184 VEL**	18407	G	R	semi-open	+		•	•	•		•	•	•	•	•																						
CER	**CERAMIT CR 116 VEL**	11627	F	R	closed	+						•	•	•	•		•																						

Abrasive paper, self-adhesive

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	**VC 152 SK**	15205	D	R	open	P				•		•																								
			C	R		P							•	•	•	•	•	•	•																	
S/C	**SF 168 SK**	16825	A	RPL	open	P							•		•		•	•	•		•		•	•												
	WS flex 18 C SK	61815	C_w	R	closed	P						•	•		•		•		•		•		•	•	•	•	•	•			•	•			
	WS flex 18 C micro SK	61825	C_w	R	closed	+																											•			

webrax abrasive non-woven

Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	**webrax-AN701** Abrasive non-woven, cloth-reinforced	70140		R	special	+							•	•			•			•																
	webrax-AN 701 disc Abrasive non-woven, cloth-reinforced	70155		R	special	+							•	•						•																
	webrax-AN 701 flex Abrasive non-woven, cloth-reinforced	70170		R	special	+							•	•			•			•																
	webrax-AN 702 neo Abrasive non-woven, cloth-reinforced	70240		R	special	+							•	•			•			•																
	webrax-OA 708 flex Abrasive non-woven	70870		R	special	+											•			•		•														
S/C	**webrax-OS 709 flex** Abrasive non-woven	70970		R	special	+																		•					•							

Vulcanised fibre

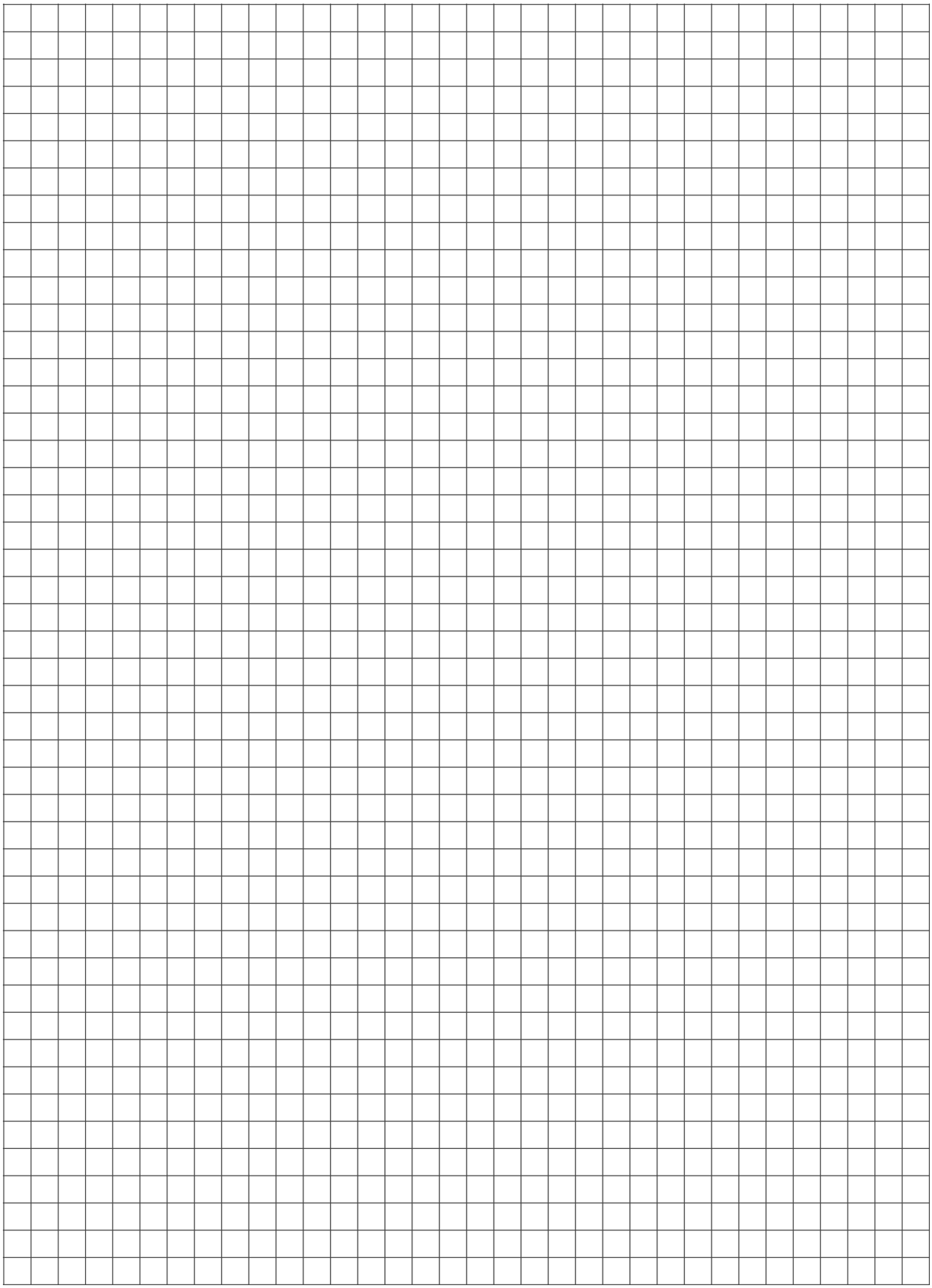
Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
A/O	**RB 314 fibre**	31444	FI	R	closed	P		•	•	•	•	•	•	•	•																					
Z/O	**RB 414 X-Procut**	41450	FI	RPC	closed	+			•	•	•	•	•	•	•																					
CER	**CERAMIT CR 456 Fibre-Procut**	45650	FI	RPC	closed	+			•		•	•	•	•	•																					

Other

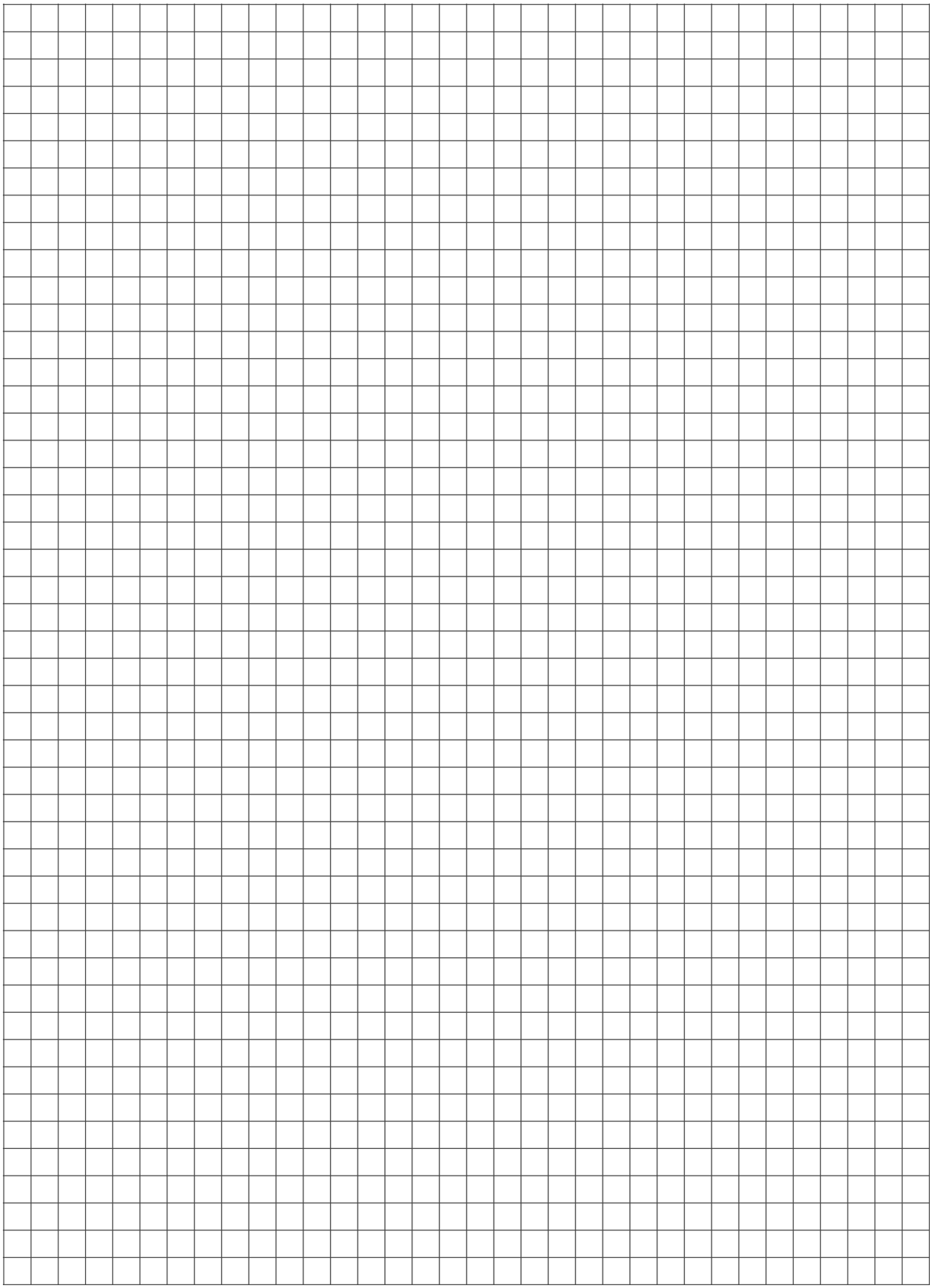
Grain	Type	Ident no.	Back-ing	Bond	Coat-ing	Grit range	16	24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	none	Forms of delivery
S/C	**Defect Highlighter Stick - SiC**	93100	none	R		F									•																					

Further dimensions and forms of delivery on request. Index w = waterproof.

Notes



Notes



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