



HERMES

PRICE LIST 2020

Valid from 1 March 2020



for an
excellent finish

HERMES

WHERE EXCELLENT TOOLS ARE COMBINED WITH FAIR PRICES

YOUR REQUIREMENTS IN TERMS OF
COST EFFICIENCY, SURFACE QUALITY
AND AVAILABILITY ARE CONSTANTLY
INCREASING - WE AT HERMES HAVE
NUMEROUS ABRASIVES IN STOCK TO MEET
YOUR REQUIREMENTS QUICKLY.

IN GERMANY WITH 24H DELIVERY SERVICE* -
SEE FOR YOURSELF.



* Hermes offers a 24h delivery service within Germany for all products
in this price list if the order is registered with Hermes before 2.00 p.m

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ORDERING MADE EASY

Either ...

ORDER USING THE HERMES IDENT NUMBER

Our Hermes Ident Number (e.g. 6016840) contains all the information required about the product. And we need an information about the order quantity.

ORDER USING YOUR OWN CODE

If you would like to order our products using your own code, this is fine as long as we have agreed a clear assignment to our products with you. And we need an information about the order quantity.

ORDER BY DESCRIBING THE PRODUCT

Order quantity	1200 pieces
Form	Discs
Type	VC 151-Longlife VEL
Grit	P 240
Dimension	Ø 150 x 18 mm
Description	Punched, 8 x / Ø 120 mm, with center hole

24H DELIVERY SERVICE

Hermes offers a 24h delivery service within Germany for all products in this price list if the order is registered with Hermes before 2.00 p.m.

NOTE

All items in this price list are in stock and immediately available.

IT IS YOUR CHOICE



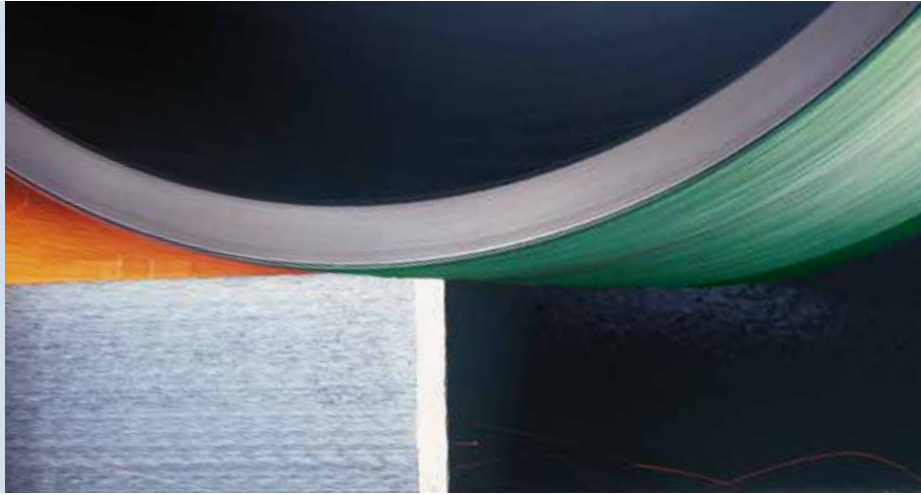
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hsd@hermes-schleifwerkzeuge.com



+49 (0)40 8330-230



ABRASIVE BELTS







FOR BELT GRINDING MACHINES









OTHER ABRASIVES FOR STATIONARY GRINDING MACHINES









- Abrasive belts for cross and lever stroke grinding machines 20
- Abrasive belts for wide belt grinding machines 26
- **webrax** LMO flap wheels 38



OVERVIEW OF TYPES

	BW 110	BW 114	RB 320 X
			
Material suitability			
Flexibility	++	++	++
Features	Antistatic treatment against premature clogging with dust	Antistatic treatment against premature clogging with dust	-
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	E-weight paper	F-weight paper	X-cloth
Grit range	P 24, P 36 - P 320, P 400	P 40 - P 800	P 16, P 24 - P 320















	RB 346 MJ	RB 346 23 MX	RB 346 J-FLEX	RB 377 YX
				
Material suitability				
Flexibility	++	+	+++	+
Features	-	-	-	Emulsion-resistant
Abrasive grain	Aluminium oxide	Ceramic grain/ Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	J-cloth	X-cloth	J-flex-cloth	YX-cloth
Grit range	P 60 - P 800	P 24, P 36 - P 320, P 400	P 40 - P 400, P 600	+ 36, + 40, + 60 to + 320, + 400, + 500

	RB 406 J-FLEX	CERAMIT® CR 456 Z	CERAMIT® CR 456 J-FLEX	CERAMIT® CR 476 J
				
Material suitability				
Flexibility	+++	+	+++	++
Features	Additional coating for low grinding temperatures	Emulsion-resistant	Additional coating for low grinding temperatures	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Ceramic grain	Ceramic grain	Ceramic grain
Backing	J-flex-cloth	Z-cloth	J-flex-cloth	J-cloth
Grit range	P 60 - P 320, P 400	+ 36 to + 120	+ 80 to + 220	+ 80 to 120, + 180 to + 240

+++ Excellent ++ Good + Satisfying

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

OVERVIEW OF TYPES

	RB 480 24 YX	RB 484 44 Z	CORK RB 515 X	WEBRAX-AN 702
				
Material suitability	 ●●●	 ●●●	   ●●●	 ●●●
Flexibility	+	+	++	++
Features	Emulsion-resistant	Emulsion-resistant	Polishing belt	Especially suitable for finishing
Abrasive grain	Zirconia alumina	Zirconia alumina	Cork/Silicon carbide	Aluminium oxide
Backing	YX-cloth	Z-cloth	X-cloth	Non-woven web, reinforced with cloth
Grit range	+ 40, + 60, + 80, + 120	+ 24, + 36 to + 120	P 150, P 220, P 280 - P 320, P 400, P 600 - P 1000	+ 80 to + 100, + 180, + 280, + 320, + 400
	HERMESIT® RB 535 X	HERMESIT® RB 535 Y	MERCURIT® RB 590 Y	MERCURIT® RB 598 Y
				
Material suitability	 ●●●	 ●●●	 ●●●	 ●●●
Flexibility	++	+	+	+
Features	Long-life belt with constant roughness values until the end of service life	Long-life belt with constant roughness values until the end of service life	Long-life belt with constant roughness values until the end of service life	Long-life belt with constant roughness values until the end of service life
Abrasive grain	HERMESIT® Aluminium oxide (coated sphere)	HERMESIT® Aluminium oxide (coated sphere)	MERCURIT® Aluminium oxide (Agglomerate)	MERCURIT® Silicon carbide (Agglomerate)
Backing	X-cloth	Y-cloth	Y-cloth	Y-cloth
Grit range	P 150 - P 320, P 400, P 600	P 60 - P 180, P 240, P 320, P 400, P 600	P 80, P 120, P 180, P 240, P 320, P 400, P 600	P 240, P 320, P 400, P 600 - P 1200



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone



●●● Very suitable

●● Suitable

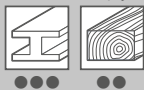
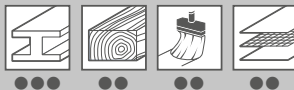
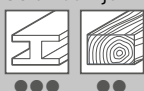

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


50 X 2000 MM

RB 346 23 MX UBN overlap joint 	P	40	152692	10	10
	P	60	161837	10	10
	P	80	152706	25	25
	P	100	346233	25	25
	P	120	170682	25	25
RB 406 J-flex SG 34 butt joint 	P	80	6083630	25	25
	P	150	6148526	25	25
	P	180	6186414	25	25
	P	220	6094633	25	25
	P	320	6109580	25	25
	P	400	6109592	25	25


50 X 3500 MM

RB 346 MJ UBN overlap joint 	P	240	28444	25	25
	P	400	17558	25	25
RB 346 23 MX UBN overlap joint 	P	36	136085	10	10
	P	40	136093	10	10
	P	50	161829	10	10
	P	60	138061	10	10
	P	80	138118	25	25
	P	100	242977	25	25
	P	120	276049	25	25
RB 406 J-flex SG 34 butt joint 	P	80	6073693	25	25
	P	100	6143621	25	25
	P	120	6077812	25	25
	P	150	6087042	25	25
	P	180	6075908	25	25
	P	220	6186435	25	25
	P	240	6073695	25	25
	P	320	6103014	25	25
	P	400	6070823	25	25
webrax-AN 702 SG 32 butt joint 	+	180	1392522	5	5
	+	280	871001	5	5

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

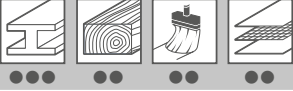
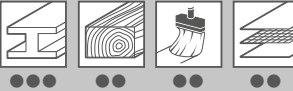

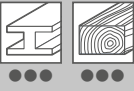
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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	

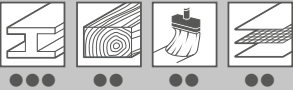
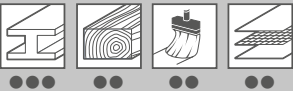
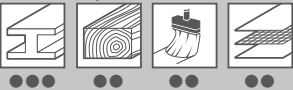



75 X 2000 MM

RB 346 23 MX UBN overlap joint 	P	40	152110	10	10	
	P	60	157929	10	10	
	P	80	242934	25	25	
	P	120	170690	25	25	
RB 377 YX SG 39 butt joint 	+	40	6332078	10	10	
	+	60	6332088	10	10	
	+	80	6353723	25	25	
CERAMIT® CR 456 Z SG 32 butt joint 	+	40	6086927	10	10	
	+	60	6084968	10	10	
RB 480 24 YX SG 39 butt joint 	+	36	6323444	10	10	
	+	40	6323023	10	10	
	+	60	6323445	10	10	
	+	80	6323446	25	25	



100 X 1000 MM

RB 346 23 MX SW 22 butt joint 	P	80	6344014	25	25	
RB 346 23 MX SW 27 butt joint 	P	120	6345650	25	25	
	P	180	6345692	25	25	
RB 346 23 MX SG 32 butt joint 	P	60	6007213	10	10	
webrax-AN 702 SG 32 butt joint 	+	180	742481	5	5	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable


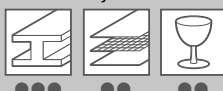


●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*

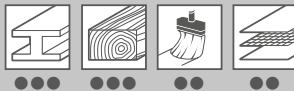




100 X 3500 MM

RB 377 YX SG 39 butt joint 	+	180	6323449	25	25
	+	240	6323451	25	25
RB 515 X SG 32 butt joint 	P	800	6006149	5	5
HERMESIT® RB 535 X SG 34 butt joint 	P	150	6375515	10	10
	P	240	6360429	10	10
	P	320	6360430	10	10
	P	400	6360431	10	10
webrax-AN 702 SG 32 butt joint 	+	180	850950	5	5
	+	280	871028	5	5



150 X 2000 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6074999	10	10
	P	100	6075000	10	10
	P	120	6075002	10	10
RB 346 23 MX UBN overlap joint 	P	40	295434	10	10
	P	60	319058	10	10
	P	80	330035	10	10
RB 480 24 YX SG 39 butt joint 	+	40	6323443	10	10
	+	60	6266401	10	10
	+	80	6266402	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit





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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*











150 X 2170 MM

BW 110 UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	80	6112484	10	10
	P	100	6112486	10	10
	P	120	6102532	10	10
	P	150	6102533	10	10











150 X 2250 MM

BW 110 UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	60	6098343	10	10
	P	80	6075003	10	10
	P	100	6075004	10	10
	P	120	6064100	10	10
BW 114 UB2 overlap joint, top-skived     ●● ●●● ●● ●●	P	80	324434	10	10
	P	100	357383	10	10
	P	120	208620	10	10
	P	150	6019282	10	10







150 X 2280 MM

BW 110 UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	60	6089685	10	10
	P	80	6059993	10	10
	P	100	6059992	10	10
	P	120	6075526	10	10
	P	150	6075006	10	10
BW 114 UB2 overlap joint, top-skived     ●● ●●● ●● ●●	P	80	76791	10	10
	P	100	181579	10	10
	P	120	237728	10	10
	P	150	277134	10	10



150 X 2400 MM

BW 110 UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	80	6067566	10	10
	P	100	6075016	10	10
	P	120	6075017	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 2500 MM

RB 377 YX SG 39 butt joint 	+	120	6322736	10	10
	+	150	6323453	10	10
	+	180	6323454	10	10
	+	240	6323455	10	10
	+	320	6323456	10	10
	+	400	6323458	10	10
RB 515 X SG 32 butt joint 	P	400	6005361	5	5
	P	600	6006151	5	5
	P	800	6006152	5	5
	P	1000	6006153	5	5
HERMESIT® RB 535 X SG 34 butt joint 	P	150	6371119	10	10
	P	240	6360542	10	10
	P	280	6360416	10	10
	P	320	6360543	10	10
	P	400	6360417	10	10
HERMESIT® RB 535 Y SG 32 butt joint 	P	80	136042	5	5
	P	120	118567	10	10
	P	180	1600	10	10
	P	240	136018	10	10
MERCURIT® RB 590 Y SG 32 butt joint 	P	120	6206551	10	10
MERCURIT® RB 590 Y SG 34 butt joint 	P	180	6207114	10	10
	P	240	6207429	10	10
	P	320	6207115	10	10
	P	400	6208132	10	10
	P	600	6208134	10	10
MERCURIT® RB 598 Y SG 34 butt joint 	P	240	6327121	10	10
	P	320	6328837	10	10
	P	400	6325562	10	10
	P	600	6325563	10	10
	P	800	6319930	10	10
	P	1000	6319933	10	10
webrax-AN 702 SG 32 butt joint 	+	180	790338	5	5
	+	320	725161	5	5

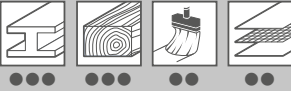
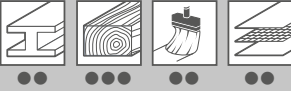

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	

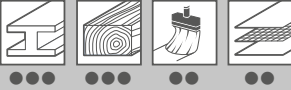


150 X 2600 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6075018	10	10	
	P	100	6075019	10	10	
	P	120	6075020	10	10	
	P	150	6075021	10	10	
BW 114 UB2 overlap joint, top-skived 	P	80	230642	10	10	
	P	100	230650	10	10	
	P	120	399507	10	10	
RB 320 X UB2 overlap joint, top-skived 	P	80	6006129	10	10	
	P	100	6006130	10	10	
	P	120	6006131	10	10	






150 X 3000 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6089999	10	10	
	P	100	6095139	10	10	
	P	120	6086402	10	10	
	P	150	6099765	10	10	



150 X 3500 MM

RB 515 X SG 32 butt joint 	P	600	6006154	5	5	
	P	800	6006155	5	5	
	P	1000	6006156	5	5	
HERMESIT® RB 535 Y SG 32 butt joint 	P	60	48364	5	5	
	P	80	29351	5	5	
	P	240	138975	5	5	
MERCURIT® RB 590 Y SG 32 butt joint 	P	80	6232014	5	5	
	P	120	6203263	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone



●●● Very suitable

●● Suitable







DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



150 X 3500 MM

MERCURIT® RB 590 Y SG 34 butt joint  ●●●	P	180	6203265	10	10	
	P	240	6203266	10	10	
	P	320	6203267	10	10	
	P	400	6203268	10	10	
	P	600	6203269	10	10	
MERCURIT® RB 598 Y SG 34 butt joint  ●●●	P	240	6325138	10	10	
	P	320	6326288	10	10	
	P	400	6317382	10	10	
	P	600	6326286	10	10	
	P	800	6316680	10	10	
	P	1000	6325139	10	10	
	P	1200	6316924	10	10	


200 X 1490 MM

RB 346 23 MX SW 22 butt joint  ●●●	P	100	6346371	10	10			
							 ●●	
								 ●●
RB 346 23 MX SG 32 butt joint  ●●●	P	60	6006158	10	10			
							 ●●	
								 ●●


200 X 1750 MM

webrax-AN 702 SG 32 butt joint  ●●●	+	180	6094183	5	5	
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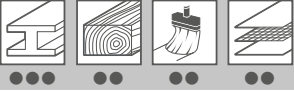
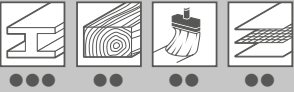
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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	

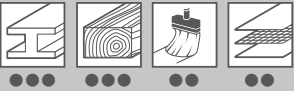


200 X 1800 MM

RB 346 23 MX SW 22 butt joint 	P	80	6344046	10	10	
RB 346 23 MX SG 32 butt joint 	P P	40 60	6006159 6006160	10 10	10 10	

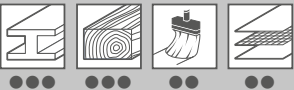


200 X 2000 MM

BW 110 UB2 overlap joint, top-skived 	P P P	80 100 120	6075022 6075025 6099919	10 10 10	10 10 10	
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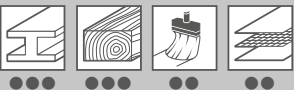



200 X 2350 MM

BW 110 UB2 overlap joint, top-skived 	P P P	80 100 120	6083588 6107067 6083850	10 10 10	10 10 10	
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200 X 3000 MM

BW 110 UB2 overlap joint, top-skived 	P P P P	80 100 120 150	6082275 6081493 6065836 6065837	10 10 10 10	10 10 10 10	
BW 114 UB2 overlap joint, top-skived 	P P P P	80 100 120 150	111082 124648 410098 425737	10 10 10 10	10 10 10 10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

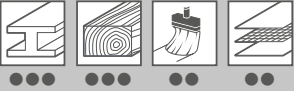
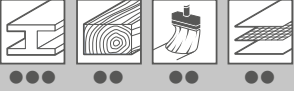
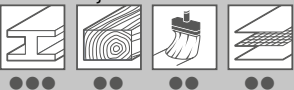

●●● Very suitable

●● Suitable




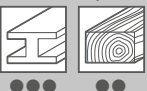
DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


300 X 1900 MM

BW 110 UBN overlap joint 	P	80	6110737	10	10
	P	120	6078835	10	10
RB 377 YX SG 32 butt joint 	+	80	6049287	10	10
RB 377 YX SG 34 butt joint 	+	120	6292346	10	10
	+	180	6093215	10	10
	+	240	6240670	10	10
	+	320	6238321	10	10
RB 484 44 Z SG 39 butt joint 	+	80	6445907	10	10
	+	120	6445908	10	10


310 X 3500 MM

RB 346 J-flex SG 34 butt joint 	P	100	6266950	10	10
	P	120	6264384	10	10
	P	150	6266951	10	10
	P	180	6159030	10	10
	P	220	6266952	10	10
	P	240	6067490	10	10
	P	280	6067492	10	10
	P	320	6159028	10	10
RB 406 J-flex SG 34 butt joint 	P	400	6158171	10	10
	P	80	6139021	10	10
	P	100	6074280	10	10
	P	120	6081162	10	10
	P	180	6179529	10	10
	P	240	6067495	10	10
	P	320	6057524	10	10
CERAMIT® CR 456 J-flex SG 34 butt joint 	P	400	6073931	10	10
	P	80	6095363	10	10
	P	100	6085433	10	10
	P	120	6085434	10	10
	P	150	6092325	10	10
CERAMIT® CR 476 J SG 34 butt joint 	P	180	6085435	10	10
	P	220	6100185	10	10
	+	80	6435718	10	10
	+	100	6436556	10	10
	+	120	6436880	10	10
	+	180	6435653	10	10
	+	240	6436882	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

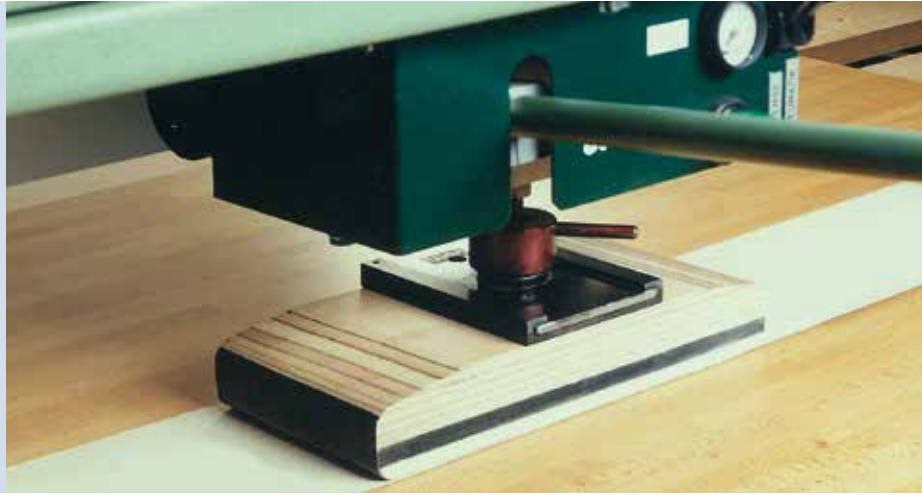
Paper, cloth and stitch-bonded cloth	6 - 49 mm	127, 141, 150, 158, 187, 188, 200, 210, 222, 230, 250, 260, 270, 273, 275, 280, 283, 286, 290, 303, 305, 314, 317, 320, 325, 330 and 345 mm	all	200 pieces		
	50 - 310 mm			100 pieces		
	6 - 49 mm	other dimension which are not mentioned above	all	1,000 pieces		
	50 - 310 mm			500 pieces		
	6 - 10 mm	346 - 999 mm	all	100 pieces		
	11 - 19 mm			60 and coarser	50 pieces	
	20 - 74 mm					80 and finer
	75 - 110 mm					36 and coarser
	111 - 200 mm	40 and finer				
	201 - 310 mm		60 and coarser	20 pieces		
			80 and finer			
	6 - 19 mm	1000 - 5200 mm	80 and coarser	100 pieces		
	20 - 100 mm		100 and finer			
			60 and coarser	20 pieces		
			80 and finer	25 pieces		
	101 - 200 mm	1000 - 3000 mm	60 and coarser	20 pieces		
			80 and finer			
	201 - 310 mm	1000 - 5200 mm	60 and coarser		10 pieces	
			80 and finer			
	6 - 310 mm	5201 - 10000 mm	100 and coarser			
120 and finer						
> 10000 mm		all				
HERMESIT® / Cork / MERCURIT®	75 - 310 mm	all	all	10 pieces		

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

WEBRAX-ABRASIVE BELTS

General	Width	Length	GRIT RANGE	MOQ MANUFACTURING
	11 - 19 mm	300 - 999 mm	all	50 pieces
	20 - 100 mm	300 - 999 mm		20 pieces
	100 - 310 mm	260 - 999 mm		
	6 - 310 mm	1000 - 5200 mm		10 pieces
	6 - 310 mm	>5201 mm		5 pieces



ABRASIVE BELTS

FOR CROSS AND LEVER STROKE GRINDING MACHINES

OTHER ABRASIVES FOR STATIONARY GRINDING MACHINES

- Abrasive belts for belt grinding machines 6
- Abrasive belts for wide belt grinding machines 26
- **webrax** LMO flap wheels 38



Metal



Wood



Lacquer



Composite



Glass/Ceramic



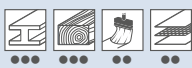
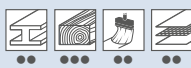






Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	BW 110	BW 114
		
Material suitability		
Flexibility	++	++
Features	Antistatic treatment against premature clogging with dust	Antistatic treatment against premature clogging with dust
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	E-weight paper	F-weight paper
Grit range	P 24, P 36 - P 320, P 400	P 40 - P 800

	FB 637	WEBRAX-MSG
		
Material suitability		
Flexibility	++	++
Features	Emulsion-resistant	Emulsion-resistant
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	Film	Non-woven web, coated with cloth
Grit range	P 120, P 180, P 240 - P 280, P 360 - P 1500, + 2500	+ 80, + 150 to + 180, + 280, + 400, + 500

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit


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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*










100 X 9000 MM

webrax-MSG SG 32 butt joint 	+	180	6015812	1	1







150 X 4800 MM

BW 114 UB2 overlap joint, top-skived    	P	120	1241753	10	10
	P	150	1267221	10	10
	P	180	6019503	10	10
FB 637 SF 18 butt joint   	P	600	6069443	10	10
	P	800	6069445	10	10
	P	1000	6069447	10	10
	P	1200	6069449	10	10
	P	1500	6050379	10	10







150 X 5400 MM

BW 114 UB2 overlap joint, top-skived    	P	120	128945	10	10
	P	150	415650	10	10







150 X 6630 MM

BW 110 UB2 overlap joint, top-skived    	P	80	6097174	10	10
	P	100	6097175	10	10
	P	120	6064099	10	10



150 X 6700 MM

BW 110 UB2 overlap joint, top-skived    	P	80	6082266	10	10
	P	100	6082267	10	10
	P	120	6129405	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*




150 X 6800 MM

BW 110 UB2 overlap joint, top-skived 	P	60	6064324	10	10
	P	80	6062758	10	10
	P	100	6063810	10	10
	P	120	6062759	10	10
	P	150	6063816	10	10
BW 114 UB2 overlap joint, top-skived 	P	80	234508	10	10
	P	100	350990	10	10
	P	120	391948	10	10
	P	150	406732	10	10




150 X 6880 MM

BW 110 UB2 overlap joint, top-skived 	P	60	6066098	10	10
	P	80	6063364	10	10
	P	100	6075026	10	10
	P	120	6075027	10	10
	P	150	6075028	10	10
	P	180	6063365	10	10


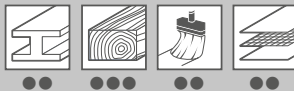


150 X 7000 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6086411	10	10
	P	100	6131857	10	10
	P	120	6086412	10	10
	P	150	6126552	10	10



150 X 7100 MM

BW 110 UB2 overlap joint, top-skived 	P	60	6075029	5	5
	P	80	6075030	10	10
	P	100	6075031	10	10
	P	120	6075033	10	10
	P	150	6075034	10	10
BW 114 UB2 overlap joint, top-skived 	P	80	91928	10	10
	P	120	39160	10	10
	P	150	39179	10	10
	P	180	181641	10	10


* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*




150 X 7200 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6075035	10	10
	P	100	6075036	10	10
	P	120	6070595	10	10
	P	150	6075037	10	10





150 X 7500 MM

BW 110 UB2 overlap joint, top-skived 	P	80	6075038	10	10
	P	100	6075039	10	10
	P	120	6075040	10	10
	P	150	6075041	10	10



150 X 7800 MM

BW 110 UB2 overlap joint, top-skived 	P	60	6082269	5	5
	P	80	6059990	10	10
	P	100	6075042	10	10
	P	120	6059989	10	10
	P	150	6075528	10	10
	P	180	6075043	10	10
BW 114 UB2 overlap joint, top-skived 	P	80	111694	10	10
	P	100	17779	10	10
	P	120	17787	10	10
	P	150	17795	10	10
	P	180	221376	10	10
	P	220	221392	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

Paper belts	150 mm	5200 - 10000 mm	60 and coarser	10 pieces
			80 and finer	
Film abrasive belts	101 - 200 mm	1000 - 5200 mm	60 and coarser	20 pieces
			80 and finer	

WEBRAX-ABRASIVE BELTS

General	11 - 19 mm	300 - 999 mm	all	50 pieces
	20 - 100 mm	300 - 999 mm		20 pieces
	100 - 310 mm	260 - 999 mm		
	6 - 310 mm	1000 - 5200 mm		10 pieces
	6 - 310 mm	>5201 mm		5 pieces

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



WIDE BELTS

FOR WIDE BELT GRINDING MACHINES

ACCESSORIES FOR WIDE BELTS

- Foam pad for wide belt grinding machines with contact bar stations 36

OTHER ABRASIVES FOR STATIONARY GRINDING MACHINES

- Abrasive belts for belt grinding machines 6
- Abrasive belts for cross and lever stroke grinding machines 20
- **webra**x LMO flap wheels 38



Metal



Wood



Lacquer



Composite



Glass/Ceramic












Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	BW 110	BW 114	BW 116
			
Material suitability			
Flexibility	++	++	++
Features	Antistatic treatment against premature clogging with dust	Antistatic treatment against premature clogging with dust	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	E-weight paper	F-weight paper	F-weight paper
Grit range	P 24, P 36 - P 320, P 400	P 40 - P 800	P 60 - P 320, P 400

	BS 118	BS 119-LONGLIFE	RB 377 YX
			
Material suitability			
Flexibility	++	++	++
Features	Antistatic treatment against premature clogging with dust	Antistatic treatment + Anti-Clogging coat against premature clogging with dust	Emulsion-resistant
Abrasive grain	Silicon carbide	Silicon carbide	Aluminium oxide
Backing	Combi- / F-weight paper	D-weight paper	YX-cloth
Grit range	P 16, P 24, P 36 - P 1200	P 240 - P 600	+ 36, + 40, + 60 to + 320, + 400, + 500

Foam pad for wide belt grinding machines with contact bar stations

ACCESSORIES

	
Material	PU foam

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit





QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	







640 X 1525 MM

BW 110 UBN overlap joint     ●●● ●●● ●● ●●	P	80	6100007	10	10	
	P	120	6124116	10	10	















930 X 1525 MM

BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	80	52043	10	10	
	P	100	139726	10	10	
	P	120	202037	10	10	
	P	150	365599	10	10	







930 X 1900 MM

BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	80	97799	10	10	
	P	120	23698	10	10	
RB 377 YX SG 32 butt joint     ●●● ●● ●● ●●	+	80	6463163	5	5	
	+	100	6463164	10	10	
RB 377 YX SG 34 butt joint     ●●● ●● ●● ●●	+	120	6463165	5	5	
	+	150	6463166	5	5	
	+	180	6463167	5	5	
	+	240	6463168	5	5	
	+	320	6463169	5	5	



970 X 1900 MM

BW 110 UBN overlap joint     ●●● ●●● ●● ●●	P	80	6083460	10	10	
	P	100	6084660	10	10	
	P	120	6090555	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


1100 X 1900 MM

BW 110 UBN overlap joint 	P	60	6061489	5	5
	P	80	6061490	10	10
	P	100	6061501	10	10
	P	120	6062726	10	10
	P	150	6060906	10	10
	P	180	6073151	10	10
BW 114 UBN overlap joint 	P	60	122971	5	5
	P	80	14559	10	10
	P	100	14567	10	10
	P	120	23221	10	10
	P	150	74144	10	10
	P	180	18821	10	10


1115 X 2150 MM

BW 110 UBN overlap joint 	P	80	6061313	10	10
	P	100	6091162	10	10
	P	120	6118554	10	10


1120 X 1900 MM

BW 110 UBN overlap joint 	P	60	6061884	5	5
	P	80	6059995	10	10
	P	100	6061883	10	10
	P	120	6058374	10	10
	P	150	6059997	10	10
	P	180	6061885	10	10
	P	220	6084847	10	10
BW 114 UBN overlap joint 	P	60	7293	5	5
	P	80	48887	10	10
	P	100	566	10	10
	P	120	7285	10	10
	P	150	7250	10	10
	P	180	131563	10	10


1120 X 2000 MM

BW 110 UBN overlap joint 	P	80	6091522	10	10
	P	100	6112827	10	10
	P	120	6079755	10	10
	P	150	6112828	10	10
	P	180	1107526	10	10
BW 114 UBN overlap joint 	P	80	735647	10	10
	P	100	646008	10	10
	P	120	735655	10	10
	P	150	1101390	10	10
	P	180	1107526	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit









QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	







1120 X 2150 MM

BW 110 UBN overlap joint     ●●● ●●	P	60	6075044	5	5	
	P	80	6062744	10	10	
	P	100	6062745	10	10	
	P	120	6063820	10	10	
	P	150	6075045	10	10	
	P	180	6075046	10	10	
BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	60	7072	5	5	
	P	80	7064	10	10	
	P	100	94870	10	10	
	P	120	44520	10	10	
	P	150	78905	10	10	
	P	180	7056	10	10	







1130 X 1900 MM

RB 377 YX SG 32 butt joint     ●●● ●● ●● ●●	+	80	6463170	5	5	
	+	120	6463171	5	5	
	+	180	6463172	5	5	
	+	240	6463173	5	5	
	+	320	6463174	5	5	







1130 X 2200 MM

BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	80	31208	10	10	
	P	120	31216	10	10	







1130 X 2620 MM

RB 377 YX SG 32 butt joint     ●●● ●● ●● ●●	+	80	6463181	5	5	
	+	120	6463182	5	5	
	+	180	6463183	5	5	
	+	240	6463184	5	5	
	+	320	6463185	5	5	
	+	400	6463186	5	5	



1300 X 1900 MM

BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	80	53392	10	10	
	P	100	19380	10	10	
	P	120	25895	10	10	
	P	180	53406	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone


●●● Very suitable

●● Suitable


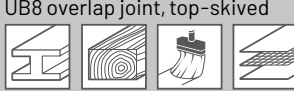


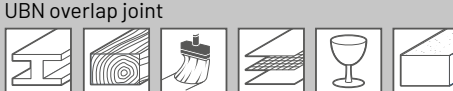

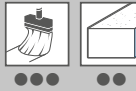
DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


1350 X 2000 MM

BW 110 UBN overlap joint 	P	80	6114380	10	10
---	---	----	---------	----	----


1350 X 2620 MM

BW 110 UBN overlap joint 	P	60	6060849	5	5
	P	80	6059818	10	10
	P	100	6059704	10	10
	P	120	6059712	10	10
	P	150	6059713	10	10
	P	180	6059714	10	10
	P	220	6059776	10	10
BW 110 UB8 overlap joint, top-skived 	P	320	6166409	10	10
BW 114 UBN overlap joint 	P	40	332259	5	5
	P	60	23469	5	5
	P	80	10324	10	10
	P	100	23477	10	10
	P	120	10375	10	10
	P	150	22691	10	10
	P	180	73717	10	10
P	220	22640	10	10	
BW 114 UB8 overlap joint, top-skived 	P	280	349089	10	10
P	320	349097	10	10	
BS 118 UBN overlap joint 	P	60	6009567	5	5
	P	120	285102	10	10
	P	150	174807	10	10
	P	180	6007218	10	10
	P	220	6022063	10	10
BS 118 UB8 overlap joint, top-skived 	P	240	6005924	10	10
	P	280	277622	10	10
	P	320	568864	10	10
	P	360	6021399	10	10
	P	400	6003204	10	10
	P	600	6021397	10	10
BS 119-Longlife SF 18 butt joint 	P	280	6021450	10	10
	P	320	6021425	10	10
	P	360	6021440	10	10
	P	400	6003910	10	10
	P	500	6003911	10	10
	P	600	6021391	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit









QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*







1360 X 1900 MM

BW 110 UBN overlap joint     ●●● ●●● ●● ●●	P	60	6062880	5	5
	P	80	6062891	10	10
	P	100	6075047	10	10
	P	120	6059184	10	10
	P	150	6059189	10	10
	P	180	6075048	10	10
BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	80	7102	10	10
	P	120	209694	10	10
	P	150	7110	10	10
	P	180	406783	10	10













1370 X 2150 MM

BW 110 UBN overlap joint     ●●● ●●● ●● ●●	P	80	6062719	10	10
	P	120	6099590	10	10
	P	180	6099655	10	10



1370 X 2620 MM

BW 110 UBN overlap joint     ●●● ●●● ●● ●●	P	80	6062848	10	10
	P	120	6062850	10	10
	P	180	6058307	10	10
BW 114 UBN overlap joint     ●● ●●● ●● ●●	P	60	6021484	5	5
	P	80	6006691	10	10
	P	100	6021580	10	10
	P	120	6006699	10	10
	P	150	6021543	10	10
	P	180	6021432	10	10
BS 119-Longlife SF 18 butt joint   ●●● ●●	P	320	6025181	10	10
	P	400	6025182	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

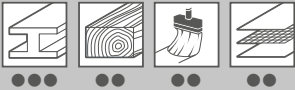
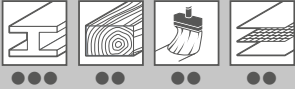
●●● Very suitable

●● Suitable

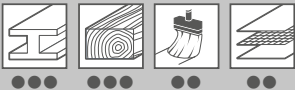
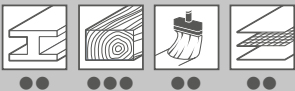
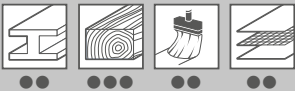
DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


1380 X 1900 MM

RB 377 YX SG 32 butt joint 	+	80	6463175	5	5
RB 377 YX SG 34 butt joint 	+	120	6463177	5	5
	+	180	6463178	5	5
	+	240	6463179	5	5
	+	320	6463180	5	5


1380 X 2150 MM

BW 110 UBN overlap joint 	P	60	6066662	5	5
	P	80	6066594	10	10
	P	100	6066596	10	10
	P	120	6072015	10	10
	P	150	6072865	10	10
	P	180	6072866	10	10
BW 114 UBN overlap joint 	P	60	201499	5	5
	P	80	177253	10	10
	P	100	201502	10	10
	P	120	155519	10	10
	P	150	177288	10	10
	P	180	155527	10	10
BS 119 SF 18 butt joint 	P	240	6023555	10	10
	P	320	6022068	10	10
	P	400	6061784	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



1380 X 2620 MM

BW 114 UBN overlap joint 	P	60	6005177	5	5	
	P	80	368407	10	10	
	P	100	368415	10	10	
	P	120	368431	10	10	
	P	150	368458	10	10	
	P	180	6003909	10	10	
	P	220	6006720	10	10	
	P	240	6021544	10	10	
RB 377 YX SG 32 butt joint 	+	80	6463188	5	5	
RB 377 YX SG 34 butt joint 	+	120	6463189	5	5	
	+	180	6463190	5	5	
	+	240	6463191	5	5	
	+	320	6463192	5	5	
	+	400	6463193	5	5	



1400 X 2620 MM

BW 114 UBN overlap joint 	P	80	656100	10	10	
	P	120	331074	10	10	
	P	150	94110	10	10	
	P	180	6002389	10	10	



1600 X 2620 MM

BW 116 UBN overlap joint 	P	80	6003612	5	5	
	P	180	2642956	10	10	
	P	220	2643014	10	10	
	P	240	2642964	10	10	
	P	280	6161078	10	10	
	P	320	2661330	10	10	
	P	400	6012970	10	10	



1600 X 2800 MM

BW 116 UBN overlap joint 	P	180	6021408	10	10	
	P	220	6114864	10	10	
	P	240	6021461	10	10	
	P	280	6192804	10	10	
	P	320	6114865	10	10	
	P	400	6102898	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

WIDE BELTS, UNSEGMENTED

Paper	311 - 1640 mm	< 3250 mm	36 and coarser	10 pieces
			40 - 60	
		80 and finer		
		> 3251 mm	80 and finer	
BW 116, BS 118	311 - 1640 mm	all	P 80	
Cloth and stitch-bonded cloth	311 - 1200 mm	< 3250 mm	36 and coarser	9 pieces
			40 - 60	10 pieces
			80 and finer	
	1201 - 1640 mm	all	60 and coarser	9 pieces
			80 and finer	10 pieces
HERMESIT® (X-cloth)	311 - 1640	all	100 and coarser	6 pieces
			120 and finer	5 pieces
HERMESIT® (Y-cloth)	311 - 1640	all	100 and coarser	6 pieces
			120 and finer	
Cork / MERCURIT®	311 - 1600	all	all	
webrax non-woven web	311 - 1620			2 pieces

WIDE BELTS, SEGMENTIERT

Paper (D- to F-weight paper)	> 1621 mm	all	60 and coarser	8 pieces
			80 and finer	10 pieces
Paper (G-weight paper)			60 and coarser	
			80 and finer	
Combination			60 and coarser	
			80 and finer	
Cloth			80 and coarser	
			100 and finer	
Cloth (RB 374 90 ZZ, RB 374 92 ZZ)			60 and coarser	20 pieces
			80 and finer	
Stitch-bonded cloth			60 and coarser	
			80 and finer	
HERMESIT® (X-cloth)	> 1420 mm	all	6 pieces	
HERMESIT® (Y-cloth)				
MERCURIT® (Y-cloth)				
webrax non-woven web	> 1621 mm		2 pieces	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

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ACCESSORIES FOR WIDE BELT GRINDING MACHINES WITH CONTACT BAR STATIONS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

40 MM X 30 M

Foam pad 5.0 mm	32239	30	30	
--------------------	-------	----	----	--

70 MM X 30 M

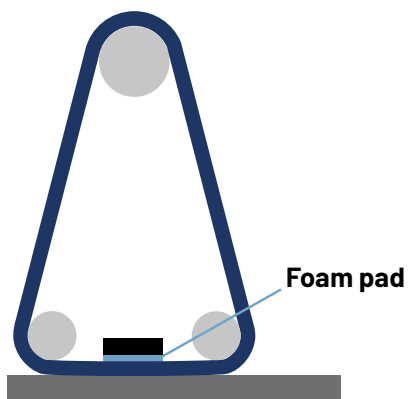
Foam pad 5.0 mm	93726	30	30	
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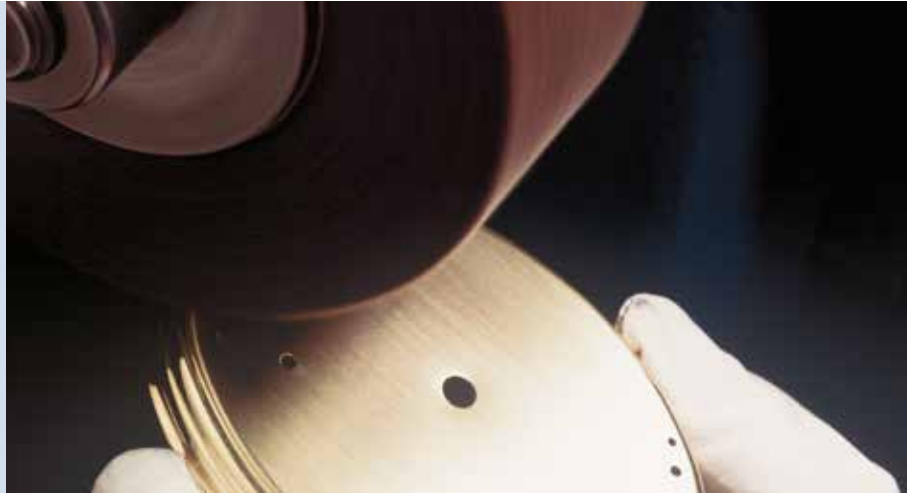
80 MM X 30 M

Foam pad 5.0 mm	39373	30	30	
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110 MM X 30 M

Foam pad 5.0 mm	13846	30	30	
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WEBRAX-LMO FLAP WHEELS

FOR STATIONARY GRINDING MACHINES

OTHER ABRASIVES FOR STATIONARY GRINDING MACHINES

- Abrasive belts for belt grinding machines 6
- Abrasive belts for cross and lever stroke grinding machines 20
- Abrasive belts for wide belt grinding machines 26



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	WEBRAX-OA 710	WEBRAX-OS 715
		
Material suitability		
Surface quality	+++	+++
Features	-	-
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	Non-woven web	Non-woven web
Grit range	+ 80 to + 120, + 180, + 280	+ 100, + 180, + 280, + 500, + 800



INFORMATION


An overview of our **minimum order quantities for non-stock webrax-LMO flap wheels** can be found on **page 219**.

DIMENSION [Ø X BREITE X Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*





150 X 50 X 60 MM

webrax-OA 710 LMO, densit#y 2	+	80	537640	1	1
					



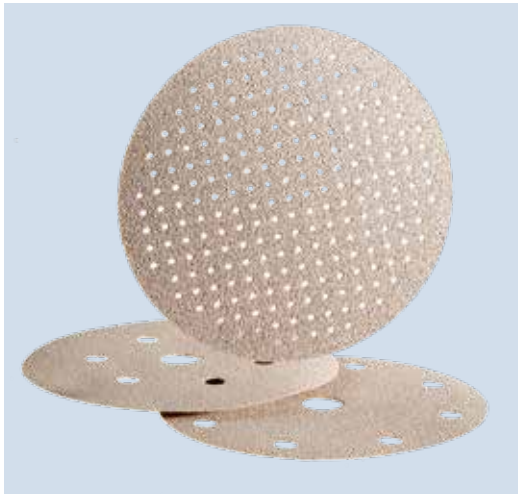
200 X 50 X 100 MM

webrax-OA 710 LMO, density 2	+	180	527262	1	1
	+	280	526053	1	1
					
webrax-OS 715 LMO, density 2	+	500	530360	1	1
					

+++ Excellent ++ Good + Satisfying

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DISCS

VELOUR-BACKED

ACCESSORIES

- For Velour-backed discs 58

DISCS FOR PARQUET TREATMENT


- Velour-backed discs 40
- Single and double-sided discs 86
- **webrax** floor pads 92
- Sandscreen discs 96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES









- Self-stick discs 68
- Discs with Fastlock System 74
- **webrax** non-woven web discs & Multiclean cleaning discs 80









HOLE SYSTEMS






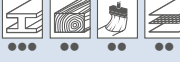


Hermes discs with integrated dust extraction hole system ...

... for dust-reduced sanding	 punched, 8x / Ø 65 mm	 punched, 6x / Ø 80 mm	
	Ø 125 mm: AEG, Atlas Copco, Bosch, Black & Decker, DeWalt, ELU, Fein, Hitachi, Kress, Makita, Metabo, Skill Ø 150 mm: Fein	Ø 150 mm: Bosch, Clasen, Chicago Pneumatic, Desoutter, DeWalt, Dynabrade, ELU, Felisatti, Flex, Hitachi, Hilti, Kress, Metabo, Orka, Ott, Peugeot	
	 punched, 6x / Ø 80 mm with center hole	 punched, 8x / Ø 90 mm with center hole	 punched, 8x / Ø 120 mm + 6x / Ø 80 mm with center hole
	Ø 150 x 18 mm: Bosch, Clasen, Chicago Pneumatic, Desoutter, DeWalt, Dynabrade, ELU, Felisatti, Flex, Hitachi, Hilti, Kress, Metabo, Orka, Ott, Peugeot, Stayer	Ø 125 x 18 mm: Festool, Flex	Ø 150 x 18 mm: Bosch, Clasen, Chicago Pneumatic, Desoutter, DeWalt, Dynabrade, ELU, Felisatti, Flex, Hitachi, Hilti, Kress, Metabo, Orka, Ott, Peugeot, Stayer
	 punched, 8x / Ø 120 mm with center hole	 punched, 8x / Ø 120 mm + 8x / Ø 65 mm with center hole	 punched, 16x / Ø 123 mm + 8x / Ø 120 mm + 8x / Ø 95 mm + 8x / Ø 65 mm + 8x / Ø 39 mm with center hole
	Ø 150 x 18 mm: Festool	Ø 150 x 10 mm: Festool	Ø 150 x 10 mm: Festool
... for dust-free sanding	 MULTIHOLE	 MULTIHOLE with center hole	 MULTINET
	Ø 75 mm, Ø 125 mm, Ø 150 mm: All common random orbital sander	Ø 125 x 16 mm, Ø 150 x 16 mm: All common random orbital sander	Ø 77 mm, Ø 125 mm, Ø 150 mm: All common random orbital sander

OVERVIEW OF TYPES





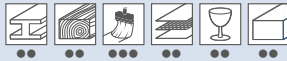

	BS 118 VEL	BW 184 VEL	VC 151-LONGLIFE VEL	VC 151-LONGLIFE VEL MULTIHOLE
				
Material suitability				
Flexibility	++	+	+++	+++
Features	Antistatic treatment against premature clogging	-	Anti-Clogging coat against premature clogging	
Abrasive grain	Silicon carbide	Zirconia alumina / Aluminium oxide	Aluminium oxide	
Backing	Combi- / F-weight paper, velour-backed	Combi- / G- / F-weight paper, velour-backed	C-weight paper, velour-backed	
Grit range	Combi-paper: P 16, P 24, P 36 F-weight paper: P 40 - P 120, P 180, P 220, P 320, P 400, P 600 - P 1200	Combi-paper: + 24, + 36 G-weight paper: + 40, + 60 to + 80 F-weight paper: + 100 to + 150	P 60 - P 240, P 320 - P 500	






	VC 152 VEL	VC 153 VEL	VC 154-LONGLIFE VEL	VC 154-LONGLIFE VEL MULTIHOLE
				
Material suitability				
Flexibility	++	++	+++	+++
Features	Good price/performance ratio	-	Anti-clogging coating against premature clogging	
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	
Backing	D- / C-weight paper, velour-backed	E-weight paper, velour-backed	B-weight paper, velour-backed	
Grit range	D-WEIGHT PAPER: P 40, P 60 C-WEIGHT PAPER: P 80 - P 320, P 400	P 24, P 36 - P 220	P 80 - P 1500	

	WS FLEX 16 VEL MULTIHOLE	RB 346 87 MX VEL	CERAMIT® CR 456 Z VEL	HERMESIT® RB 530 J VEL
				
Material suitability				
Flexibility	+++	++	+	+++
Features	Can be used wet and dry	-	Additional coating for low grinding temperatures	Long term disc with constant roughness values up to the end of service life
Abrasive grain	Silicon carbide	Ceramic grain/ Aluminium oxide	Ceramic grain	HERMESIT® Aluminium oxide
Backing	Waterproof B-weight paper, velour-backed	X-cloth, velour-backed	Z-cloth, velour-backed	J-cloth, velour-backed
Grit range	P 400, P 600, P 800, P 1500, P 2000	P 40, P 60 - P 180, P 240	+ 40, + 60, + 80, + 120	P 120 - P 150

+++ Excellent ++ Good + Satisfying

OVERVIEW OF TYPES

	BRILLIANCE FILM FC 164-LONGLIFE VEL	FINENET FN 915 VEL	MULTINET MN 921 VEL
			
Material suitability			
Flexibility	++	+++	+++
Features	Anti-clogging coating against premature clogging, can be used wet and dry	Can be used wet and dry	Dust-free sanding, can be used wet and dry
Abrasive grain	Silicon carbide	Silicon carbide	Aluminium oxide
Backing	Film, velour-backed	Foam with net, velour-backed	Abrasive net, velour-backed
Grit range	P 240 - P 2000	+ 240, + 360, + 500, + 600, + 800, + 1000	P 240, P 320, P 400 - P 800

ACCESSORIES	Hermes Random orbital sander	VEL-Backing pad-FJ	VEL-Backing pad- MULTIHOLE	VEL-Backing pad- J/-X for angle grinder	VEL Soft Pad
					
Description	Air-power one-hand random orbital sander with orbit 8 mm, 5 mm or 2.5 mm	VEL-Backing pad medium with bevelled edge aus Polyurethan	VEL-Backing pad with Multihole system with bevelled edge out of Polyurethane	Soft/hard VEL-Backing pad for angle grinder	Flexible adapter pad with foam pad
Features	Low weight / quiet and low-vibration high-performance rotor motor / new AirShield technology protects the ball bearing from dirt and loss lubricant, speed control "On the fly", central vacuum extraction, low machine height	High edge stability	Optimal dust extraction	VEL-Backing pad-J: Soft, with foam and bevelled edge VEL-Backing pad-X: Hard and no foam	High adaptability
Equipment	Extensive range of spare parts for self-repair	5/16" UNF external thread or M8 screw	Adapter and M8 and 5/16" UNF screw	M14 thread	-

ACCESSORIES	Multiflow Pad	Pad cover for MULTIHOLE discs	VEL-Hand block "Palm sander"	VEL-Handpad	VEL-disc holder
					
Description	Patented universal pad for use of MULTIHOLE discs on other VEL backing pad systems	Pad cover against premature wear of the backing pad	Polyurethane VEL-hand block for hand sanding applications from VEL discs	Flexibles VEL-Handpad for Handschliffanwendungen von VEL discs	VEL-discs holder for VEL discs Ø 75 mm
Features	Uniform, full-surface spreading of the extraction power	-	-	-	-
Equipment	-	-	-	With loop	With water reservoir

+++ Excellent ++ Good + Satisfying

* |

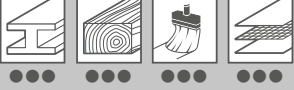
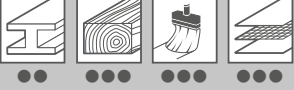
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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*

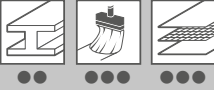


75 MM, MULTIHOLE FOR DUST-FREE SANDING

VC 151-Longlife, velour-backed, MULTIHOLE 	P	240	6173594	100	600
	P	320	6151742	100	600
	P	400	6174558	100	600
	P	500	6174581	100	600
VC 154-Longlife, velour-backed, MULTIHOLE 	P	600	6258148	100	600




77 MM, MULTINET FOR DUST-FREE SANDING

MultiNet MN 921, velour-backed 	P	240	6463883	50	50
	P	320	6463941	50	50
	P	400	6463942	50	50
	P	500	6463943	50	50
	P	600	6463944	50	50
	P	800	6463945	50	50


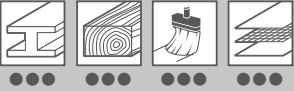


80 MM

FineNet FN 915, velour-backed 	+	240	6341869	20	20
	+	360	6341870	20	20
	+	500	6341871	20	20
	+	600	6341872	20	20
	+	800	6341873	20	20
	+	1000	6341874	20	20



115 MM

BS 118, velour-backed 	P	40	55336	50	300
	P	60	48275	50	300
	P	80	140198	50	300
	P	120	48283	100	600
	P	180	48305	100	600
	P	220	48291	100	600
	P	320	48313	100	600
	P	400	17078	100	600
	P	600	78476	100	600
	P	800	1202952	100	600
	P	1000	1202960	100	600
VC 151-Longlife, velour-backed 	P	120	6038281	100	600
	P	180	6038290	100	600
	P	220	6038688	100	600
	P	240	6039549	100	600
	P	320	6047521	100	600
	P	400	6038726	100	600



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



115 MM

VC 152, velour-backed 	P	40	6075322	50	300
	P	60	6075323	50	300
	P	80	6075324	50	300
	P	100	6075325	100	600
	P	120	6075326	100	600
	P	150	6075327	100	600
	P	180	6075328	100	600
	P	220	6075330	100	600
	P	240	6075331	100	600
	P	320	6075333	100	600
	P	400	6075334	100	600
VC 153, velour-backed 	P	40	6178334	50	300
	P	50	6196489	50	300
	P	60	6142691	50	300
	P	80	6119735	50	300
	P	100	6126216	100	600
	P	120	6119736	100	600
	P	150	6119737	100	600
	P	180	6156993	100	600
VC 154-Longlife, velour-backed 	P	120	6213693	100	600
	P	150	6210006	100	600
	P	180	6213694	100	600
	P	220	6218454	100	600
	P	240	6226743	100	600
	P	320	6217462	100	600
	P	400	6238048	100	600
	P	500	6217463	100	600
	P	600	6255472	100	600
	P	800	6255473	100	600
	P	1000	6296941	100	600
	P	1200	6257177	100	600
	P	1500	6257178	100	600
RB 346 87 MX, velour-backed 	P	40	6037553	50	300
	P	60	6037561	50	300
	P	80	6014900	50	300
	P	120	6037922	50	300



120 MM

BS 118, velour-backed 	P	40	18899	50	300
	P	60	18880	50	300
	P	80	20354	50	300
	P	100	20397	100	600
	P	120	18872	100	100
	P	180	63924	100	600
	P	220	18864	100	600
	P	320	29726	100	600
	P	400	18856	100	600
	P	600	19984	100	600
	P	800	957356	100	600
	P	1000	6003912	100	600
	P	1200	957364	100	600

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



125 MM

BS 118, velour-backed 	P	40	443123	50	300
	P	60	601500	50	300
	P	80	151106	50	300
	P	120	151114	100	600
	P	180	151122	100	600
	P	220	151130	100	600
	P	320	670324	100	600
	P	400	151149	100	600
	P	600	695076	100	600
	P	800	1383043	100	600
	P	1000	1386719	100	600
	P	1200	1383051	100	600
VC 151-Longlife, velour-backed 	P	80	6037864	50	300
	P	100	6037904	100	600
	P	120	6037611	100	600
	P	150	6037606	100	600
	P	180	6037582	100	600
	P	240	6037632	100	600
	P	320	6037593	100	600
	VC 152, velour-backed 	P	40	6071636	50
P		60	6071634	50	300
P		80	6068896	50	300
P		100	6068897	100	600
P		120	6073256	100	600
P		150	6079432	100	600
P		180	6080217	100	600
P		220	6073887	100	600
P		240	6082993	100	600
P		320	6082994	100	600
P		400	6082996	100	600
VC 153, velour-backed 	P	40	6116342	50	300
	P	60	6116345	50	300
	P	80	6116346	50	300
	P	100	6116332	100	600
	P	120	6116348	100	600
	P	150	6116349	100	600
	P	180	6116336	100	600
	VC 154-Longlife, velour-backed 	P	180	6213667	100
P		240	6210008	100	600
P		320	6210639	100	600
P		400	6209365	100	600
P		600	6257180	100	100
P		800	6256400	100	600
BW 184, velour-backed 		+	60	6016895	50
	+	80	6138427	50	300
RB 346 87 MX, velour-backed 	P	40	6018691	50	300
	P	60	6037677	50	300
	P	80	6015530	50	300
	P	100	6005080	50	300
	P	120	6036940	50	300
CERAMIT® CR 456 Z, velour-backed 	+	40	6316707	50	300
	+	60	6316420	50	300
	+	80	6316421	50	300
	+	120	6316422	50	300



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



125 MM

HERMESIT® RB 530 J, velour-backed 	P	120	6359896	50	300
	P	150	6359881	50	300
FineNet FN 915, velour-backed 	+	240	6341875	20	20
	+	360	6341876	20	20
	+	500	6338922	20	20
	+	600	6341877	20	20
	+	800	6341878	20	20
	+	1000	6338923	20	20



125 MM, MULTINET FOR DUST-FREE SANDING

MultiNet MN 921 velour-backed 	P	240	6463622	50	300
	P	320	6463623	50	300
	P	400	6466591	50	300
	P	500	6463940	50	300
	P	600	6463624	50	300
	P	800	6463625	50	300



125 MM, PUNCHED, 8 X / Ø 65 MM

VC 152, velour-backed 	P	40	6075308	50	300
	P	60	6075309	50	300
	P	80	6075310	50	300
	P	100	6074822	100	600
	P	120	6068361	100	600
	P	150	6075311	100	600
	P	180	6075312	100	600
	P	220	6075313	100	600
	P	240	6074824	100	600
	P	280	6075314	100	600
	P	320	6074825	100	600
	P	400	6074826	100	600
	VC 153, velour-backed 	P	40	6128362	50
P		60	6128363	50	300
P		80	6119305	50	300
P		100	6128364	100	600
P		120	6119306	100	600
P		150	6119307	100	600
P		180	6119308	100	600
VC 154-Longlife, velour-backed 	P	120	6216446	100	600
	P	150	6238039	100	600
	P	180	6238040	100	600
	P	220	6238043	100	600
	P	240	6216447	100	600
	P	320	6235193	100	600
	P	400	6238049	100	600

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



125 X 18 MM, PUNCHED, 8 X / Ø 90 MM WITH CENTER HOLE

VC 151-Longlife, velour-backed 	P	80	6048149	50	300
	P	100	6051577	100	600
	P	120	6048150	100	600
	P	150	6052871	100	600
	P	180	6048163	100	600
	P	220	6038699	100	600
	P	240	6052876	100	600
	P	320	6113482	100	600
	P	400	6038737	100	600
VC 153. velour-backed 	P	40	6213730	50	300
	P	60	6213771	50	300
	P	80	6129752	50	300
	P	100	6154882	100	600
	P	120	6127336	100	600
	P	150	6127338	100	600
	P	180	6175574	100	600



125 MM, MULTIHOLE FOR DUST-FREE SANDING

VC 151-Longlife, velour-backed, MULTIHOLE 	P	60	6307376	50	300
	P	80	6173275	50	300
	P	100	6169211	100	600
	P	120	6169212	100	600
	P	150	6151593	100	600
	P	180	6179505	100	600
	P	220	6182141	100	600
	P	240	6177716	100	600
	P	320	6178769	100	600
	P	400	6174241	100	600
	P	500	6174028	100	600
VC 154-Longlife. velour-backed. MULTIHOLE 	P	180	6223861	100	600
	P	220	6225689	100	600
	P	240	6217890	100	600
	P	280	6225690	100	600
	P	320	6217891	100	600
	P	400	6217892	100	600



125 X 16 MM, MULTIHOLE WITH CENTER HOLE FOR DUST-FREE SANDING

BRILLIANCE Film FC 164 Longlife, velour-backed 	P	400	6452840	100	600
	P	500	6454724	100	600
	P	600	6457222	100	100
	P	800	6457283	100	100
	P	1000	6457284	100	100
	P	1200	6480641	100	100
	P	1500	6457285	100	100
	P	2000	6457286	100	100



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM

BS 118, velour-backed 	P	16	6136200	25	150
	P	24	6137128	50	300
	P	36	6154566	50	300
	P	40	56618	50	300
	P	60	56626	50	300
	P	80	114693	50	300
	P	100	216445	100	600
	P	120	79286	100	600
	P	180	71226	100	600
	P	220	32816	100	600
	P	320	32824	100	600
	P	400	32832	100	600
	P	600	32859	100	600
	P	800	6000518	100	600
P	1200	6005402	100	600	
VC 151-Longlife, velour-backed 	P	80	6016807	50	300
	P	100	6016808	100	600
	P	120	6016809	100	600
	P	150	6016810	100	600
	P	180	6016821	100	600
	P	220	6016822	100	600
	P	240	6016823	100	600
	P	320	6016824	100	600
	P	400	6016825	100	600
VC 152, velour-backed 	P	40	6075300	50	300
	P	60	6075301	50	300
	P	80	6066999	50	300
	P	100	6069353	100	600
	P	120	6063215	100	600
	P	150	6069351	100	600
	P	180	6072486	100	600
	P	220	6074066	100	600
	P	240	6075302	100	600
	P	320	6074068	100	600
	P	400	6074069	100	600
VC 153, velour-backed 	P	24	6121324	50	300
	P	36	6121325	50	300
	P	40	6126686	50	300
	P	50	6148442	50	300
	P	60	6115300	50	300
	P	80	6116338	50	300
	P	100	6116339	100	600
	P	120	6116343	100	600
	P	150	6116347	100	600
	P	180	6119477	100	600
	P	220	6115401	100	600
VC 154-Longlife, velour-backed 	P	80	6205214	50	600
	P	100	6207064	100	600
	P	120	6205443	100	600
	P	150	6219583	100	600
	P	180	6208457	100	600
	P	220	6210861	100	600
	P	240	6219584	100	600
	P	280	6220447	100	600
	P	320	6213666	100	600
	P	400	6208458	100	600
	P	500	6214098	100	600
	P	600	6263226	100	600
	P	800	6260760	100	600
	P	1200	6261271	100	600
P	1500	6263625	100	600	

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Abrasives for hand-held grinding machines

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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM

BW 184, velour-backed 	+	24	6154654	25	150
	+	36	6154655	50	300
	+	40	6016892	50	300
	+	60	6016896	50	300
	+	80	6137784	50	300
	+	100	6154656	50	300
	+	120	6154657	50	300
HERMESIT® RB 530 J. velour-backed 	P	120	6359888	50	300
FineNet FN 915. velour-backed 	+	240	6339062	20	20
	+	360	6339063	20	20
	+	500	6339064	20	20
	+	600	6339065	20	20
	+	800	6339066	20	20
	+	1000	6337485	20	20



150 MM, MULTINET FOR DUST-FREE SANDING

MultiNet MN 921 velour-backed 	P	240	6463628	50	300
	P	320	6463203	50	300
	P	400	6463660	50	300
	P	500	6463594	50	300
	P	600	6463629	50	300
	P	800	6463939	50	300



150 MM, PUNCHED, 8 X / Ø 65 MM

VC 152, velour-backed 	P	40	6075303	50	300
	P	60	6075304	50	300
	P	80	6075305	50	300
	P	100	6075306	100	600
	P	120	6075307	100	600
	P	150	6075291	100	600
	P	180	6075292	100	600
	P	240	6064116	100	600
	P	320	6075294	100	600
	P	400	6075295	100	600
	VC 153. velour-backed 	P	60	6160344	50



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM, PUNCHED, 6 X / Ø 80 MM

VC 151-Longlife, velour-backed 	P	80	6016826	50	300
	P	100	6016827	100	600
	P	120	6016828	100	600
	P	150	6016829	100	600
	P	180	6016830	100	600
	P	220	6016831	100	600
	P	240	6016649	100	600
	P	320	6016832	100	600
	P	400	6016833	100	600
VC 152. velour-backed 	P	40	6069408	50	300
	P	60	6069409	50	300
	P	80	6071600	50	300
	P	100	6071645	100	600
	P	120	6064246	100	600
	P	150	6064247	100	600
	P	180	6073145	100	600
	P	220	6064248	100	600
	P	240	6075296	100	600
	P	280	6075297	100	600
	P	320	6072626	100	600
	P	400	6075298	100	600
VC 153. velour-backed 	P	40	6119729	50	300
	P	60	6119731	50	300
	P	80	6121095	50	300
	P	100	6126103	100	600
	P	120	6119732	100	600
	P	150	6119309	100	600
	P	180	6119310	100	600



150 X 18 MM, PUNCHED, 8 X / Ø 120 MM WITH CENTER HOLE

BS 118, velour-backed 	P	40	270717	50	300
	P	60	306924	50	300
	P	80	306932	50	300
	P	120	190608	100	600
	P	220	190632	100	600
	P	320	270725	100	600
	P	400	190616	100	600
	P	600	190624	100	600
	P	800	6005469	100	600
	VC 151-Longlife. velour-backed 	P	80	6016834	50
P		100	6016835	100	600
P		120	6016836	100	600
P		150	6016837	100	600
P		180	6016838	100	600
P		220	6016839	100	600
P		240	6016840	100	600
P		320	6016841	100	600
P		360	6132449	100	600
P		400	6016842	100	600
P		500	6037859	100	600

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 18 MM, PUNCHED, 8 X / Ø 120 MM WITH CENTER HOLE

VC 152, velour-backed 	P	40	6069403	50	300
	P	60	6069404	50	300
	P	80	6068327	50	300
	P	100	6069405	100	600
	P	120	6068329	100	600
	P	150	6068331	100	600
	P	180	6072482	100	600
	P	220	6074792	100	600
	P	240	6068383	100	600
	P	320	6073214	100	600
	P	400	6068384	100	600
	VC 153, velour-backed 	P	40	6119893	50
P		50	6128256	50	300
P		60	6116550	50	300
P		80	6123081	50	300
P		100	6116601	100	600
P		120	6121240	100	600
P		150	6120756	100	600
P		180	6121238	100	600
VC 154-Longlife, velour-backed 	P	80	6207674	50	300
	P	100	6210312	100	600
	P	120	6208531	100	600
	P	150	6207675	100	600
	P	180	6208532	100	600
	P	220	6210033	100	600
	P	240	6207676	100	600
	P	280	6206464	100	600
	P	320	6208534	100	600
	P	400	6207677	100	600
	P	500	6210035	100	600
	P	600	6258147	100	600
	P	800	6258822	100	600
	P	1200	6258823	100	600
P	1500	6258824	100	600	



150 X 18 MM, PUNCHED, 6 X / Ø 80 MM WITH CENTER HOLE

VC 151-Longlife, velour-backed 	P	60	6018666	50	300
	P	80	6017361	50	300
	P	120	6017362	100	600
	P	150	6018668	100	600
	P	180	6017363	100	600
	P	240	6017364	100	600
	P	320	6017365	100	600
	VC 154-Longlife, velour-backed 	P	80	6204191	50
P		100	6210313	100	600
P		120	6208787	100	600
P		150	6210503	100	600
P		180	6208794	100	600
P		220	6208798	100	600
P		240	6204381	100	600
P		280	6208799	100	600
P		320	6208800	100	600
P		400	6204382	100	600
P		500	6210314	100	600
P		600	6264770	100	600
P		800	6256396	100	600
P		1200	6255335	100	600



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 16 MM, PUNCHED, 8 X / Ø 120 MM + 6 X / Ø 80 MM WITH CENTER HOLE

VC 154-Longlife, velour-backed 	P	80	6219579	50	300
	P	100	6236747	100	600
	P	120	6219580	100	600
	P	150	6256294	100	600
	P	180	6232162	100	600
	P	220	6237020	100	600
	P	240	6239345	100	600
	P	280	6226212	100	600
	P	320	6226213	100	600
	P	360	6280088	100	600
	P	400	6226214	100	600
	P	500	6227506	100	600
	P	800	6261156	100	600
BRILLIANCE Film FC 164-Longlife, velour-backed 	P	240	6449299	100	600
	P	320	6449300	100	600
	P	400	6451160	100	600
	P	500	6452394	100	600
	P	600	6452563	100	100
	P	800	6452395	100	100
	P	1000	6453518	100	100
	P	1200	6452396	100	100
	P	1500	6450616	100	100
	P	2000	6450617	100	100

Abrasives for hand-held grinding machines



150 X 10 MM, PUNCHED, 8 X / Ø 120 MM + 8 X / Ø 65 MM WITH CENTER HOLE

VC 151-Longlife, velour-backed 	P	180	6257871	100	600
	P	240	6257872	100	600
	P	320	6254030	100	600
	P	400	6254041	100	600
VC 152. velour-backed 	P	40	6250619	50	300
	P	60	6250620	50	300
VC 153. velour-backed 	P	24	6252741	50	300
	P	36	6252742	50	300
	P	40	6251410	50	300
	P	60	6252744	50	300
	P	80	6252745	50	300
	P	100	6252746	100	600
	P	120	6252747	100	600
	P	150	6252748	100	600
	P	180	6252749	100	600

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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 10 MM, PUNCHED, 8 X / Ø 120 MM + 8 X / Ø 65 MM WITH CENTER HOLE

VC 154-Longlife, velour-backed	P	GRIT	CODE	IPU*	OPU*
	P	80	6250641	50	300
	P	100	6250642	100	600
	P	120	6250643	100	600
	P	150	6250644	100	600
	P	180	6250645	100	600
	P	220	6250646	100	600
	P	240	6250647	100	600
	P	280	6250648	100	600
	P	320	6250649	100	600
	P	400	6250650	100	600
	P	500	6250651	100	600



150 X 10 MM, PUNCHED, 16X / Ø 123 MM + 8X / Ø 120 MM + 8X / Ø 95 MM + 8X / Ø 65 MM + 8X / Ø 39 MM WITH CENTER HOLE

VC 154-Longlife, velours-kletthaftende	P	GRIT	CODE	IPU*	OPU*
	P	80	6491079	50	300
	P	100	6491317	100	600
	P	120	6491080	100	600
	P	150	6491081	100	600
	P	180	6491318	100	600
	P	220	6491319	100	600
	P	240	6491082	100	600
	P	280	6491320	100	600
	P	320	6491321	100	600
	P	360	6491322	100	600
	P	400	6491083	100	600
	P	500	6491323	100	600
	P	600	6491324	100	600
	P	800	6491325	100	600
	P	1000	6491326	100	600
P	1200	6491327	100	600	
P	1500	6491328	100	600	
VC 153. velour-backed	P	24	6491315	50	300
	P	36	6491316	50	300
	P	40	6490978	50	300
	P	60	6490967	50	300
	P	80	6490968	50	300
	P	100	6490971	100	600
	P	120	6490972	100	600
	P	150	6490973	100	600
	P	180	6490974	100	600
	P	220	6490975	100	600



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM, MULTIHOLE FOR DUST-FREE SANDING

VC 151-Longlife, velour-backed, MULTIHOLE 	P	60	6306901	50	300
	P	80	6154174	50	300
	P	100	6156996	100	600
	P	120	6150977	100	600
	P	150	6151591	100	600
	P	180	6150978	100	600
	P	220	6154419	100	600
	P	240	6151193	100	600
	P	320	6150979	100	600
	P	360	6156997	100	600
	P	400	6151131	100	600
	P	500	6151194	100	600
	VC 154-Longlife, velour-backed, MULTIHOLE 	P	80	6213272	50
P		100	6213273	100	600
P		120	6213274	100	600
P		150	6212981	100	600
P		180	6213275	100	600
P		220	6213276	100	600
P		240	6212982	100	600
P		280	6213277	100	600
P		320	6213278	100	600
P		360	6263602	100	600
P		400	6213280	100	600
P		500	6213281	100	600
P		600	6257049	100	600
P		800	6254025	100	600
P		1000	6300660	100	600
P	1200	6254026	100	600	
P	1500	6254027	100	600	
WS flex 16, velour-backed, MULTIHOLE 	P	600	6208832	100	600
FineNet FN 915 velour-backed 	+	240	6343277	20	20
	+	360	6345119	20	20
	+	500	6342429	20	20
	+	600	6343071	20	20
	+	800	6343072	20	20
	+	1000	6343073	20	20

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 16 MM, MULTIHOLE WITH CENTER HOLE FOR DUST-FREE SANDING

VC 154-Longlife, velour-backed, MULTIHOLE 	P	80	6381746	50	300
	P	100	6385862	100	600
	P	120	6358098	100	600
	P	150	6385863	100	600
	P	180	6358099	100	600
	P	220	6355796	100	600
	P	240	6378958	100	600
	P	280	6385864	100	600
	P	320	6355798	100	600
	P	400	6367770	100	600
	P	500	6383865	100	600
	P	600	6377133	100	600
	P	1000	6370927	100	600
	P	1200	6385865	100	600
P	1500	6385866	100	600	
BRILLIANCE Film FC 164-Longlife. velour-backed 	P	240	6451591	100	600
	P	320	6452384	100	600
	P	400	6452385	100	600
	P	500	6452944	100	600
	P	600	6453520	100	100
	P	800	6452386	100	100
	P	1000	6453547	100	100
	P	1200	6452387	100	100
	P	1500	6452388	100	100
	P	2000	6452389	100	100



180 MM

BS 118, velour-backed 	P	16	6154567	25	125
	P	24	6137129	25	125
	P	36	6154568	25	125
	P	40	56634	25	125
	P	60	56642	50	250
	P	80	57037	50	250
	P	100	57061	50	250
	P	120	57088	50	250
	P	180	714267	50	250
	P	220	57118	50	250
	P	320	57126	50	250
	P	400	57134	50	250
	P	600	358665	50	250
	P	800	1175173	50	250
VC 153. velour-backed 	P	24	6210700	25	125
	P	36	6207539	25	125
	P	40	6210130	25	125
	P	60	6207976	50	250
	P	80	6176128	50	250
	P	100	6210682	50	250
	P	120	6210143	50	250
	P	150	6210149	50	250
BW 184. velour-backed 	+	24	6156139	25	125
	+	36	6156391	25	125
	+	40	6064279	25	125
	+	60	6064291	25	125
	+	80	6156134	50	250
	+	100	6156132	50	250
	+	120	6156140	50	250



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



200 MM

VC 153, velour-backed 	P	24	6210920	25	125
	P	36	6210129	25	125
	P	40	6210131	25	125
	P	60	6118016	50	250
	P	80	6133645	50	250
	P	100	6133646	50	250
	P	120	6133647	50	250
	P	150	6210150	50	250
BW 184, velour-backed 	+	36	6147549	25	125
	+	40	6086786	25	125
	+	60	6040906	25	125
	+	80	6139348	50	250
	+	100	6147552	50	250
	+	120	6147553	50	250



300 MM

VC 153, velour-backed 	P	60	6210134	50	50
	P	80	6210142	50	50
	P	120	6219313	50	50
	P	180	6254434	50	50

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

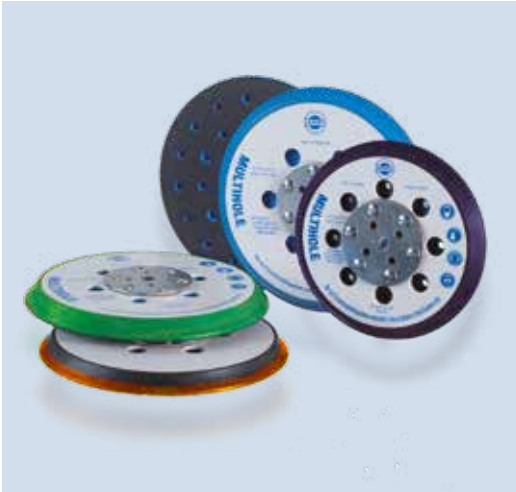
FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
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DISCS, VELOUR-BACKED

Paper, cloth and film	13 - 50 mm	all	5,000 pieces
	51 - 70 mm		2,500 pieces
	71 - 95 mm		
	96 - 150 mm	80 and coarser	1,800 pieces
		100 and finer	
	151 - 203 mm	50 and coarser	1,500 pieces
		60 and finer	
	204 - 305 mm	50 and coarser	500 pieces
		60 and finer	
306 - 500 mm	50 and coarser	100 pieces	
	60 and finer		
>500 mm	all	50 pieces	
HERMESIT®-cloth	all	all	half quantity
FineNet	40 - 95 mm	all	500 pieces
	96 - 180 mm		200 pieces
	181 - 250 mm		100 pieces
	251 - 500 mm		
MultiNet	77 mm	all	1,200 pieces
	125 + 150 mm		

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



ACCESSORIES

FOR VELOUR-BACKED DISCS

PRODUCTS

- Hermes random orbital sander 60
- Velour-backed discs accessories
for random orbital sanders..... 61
- Accessories for velour-backed discs for angle grinders 65
- Accessories for velour-backed discs for manual sanding 66






DISCS FOR PARQUET TREATMENT

- Velour-backed discs 40
- Single and double-sided discs..... 86
- **webrax** floor pads 92
- Sandscreen discs 96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

- Velour-backed discs 40
- Self-stick discs..... 68
- Discs with Fastlock System..... 74
- **webrax** non-woven web discs & Multiclean cleaning discs 80

OVERVIEW OF TYPES

ACCESSORIES	Hermes Random orbital sander	VEL-Backing pad-FJ	VEL-Backing pad MULTIHOLE	VEL-Backing pad-J/-X for angle grinder	VEL Soft Pad
					
Description	Air-power one-hand random orbital sander with orbit 8 mm, 5 mm or 2.5 mm	VEL-Backing pad medium with bevelled edge aus Polyurethan	VEL-Backing pad with Multihole hole system with bevelled edge out of Polyurethane	Soft/hard VEL-Backing pad for angle grinder	Flexible adapter pad with foam pad
Features	Low weight / quiet and low-vibration high-performance rotor motor / new AirShield technology protects the ball bearing from dirt and loss lubricant, speed control "On the fly", central vacuum extraction, low machine height	High edge stability	Optimal dust extraction	VEL-Backing pad-J: Soft, with foam and bevelled edge VEL-Backing pad-X: Hard and no foam	High adaptability
Equipment	Extensive range of spare parts for self-repair	5/16" UNF external thread or M8 screw	Adapter and M8 and 5/16" UNF screw	M14 thread	-

ACCESSORIES	Multiflow Pad	Pad cover for MULTIHOLE discs	VEL-Hand block "Palm sander"	VEL-Handpad	VEL-disc holder
					
Description	Patented universal pad for use of MULTIHOLE discs on other VEL backing pad systems	Pad cover against premature wear of the backing pad	Polyurethane VEL hand block for hand sanding applications from VEL discs	Flexibles VEL-Handpad for Handschliffanwendungen von VEL discs	VEL-discs holder for VEL discs Ø 75 mm
Features	Uniform, full-surface spreading of the extraction power	-	-	-	-
Equipment	-	-	-	With loop	With water reservoir

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

HERMES AIR-POWERED RANDOM ORBITAL SANDERS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

Ø 75 MM

One-hand random orbital sander air-powered with central dust extraction Orbit: 2.5 mm	6187942	1	1	
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Ø 125 MM

One-hand random orbital sander air-powered with central dust extraction Orbit: 8.0 mm Orbit: 5.0 mm Orbit: 2.5 mm	6361665 6187943 6187944	1 1 1	1 1 1	
---	-------------------------------	-------------	-------------	--

Ø 150 MM

One-hand random orbital sander air-powered with central dust extraction Orbit: 8.0 mm Orbit: 5.0 mm Orbit: 2.5 mm	6361666 6187945 6187946	1 1 1	1 1 1	
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ALL DIAMETER





Random Orbital Sander Service Kit Contents (1 peice each): bearing 6000ZZ, bearing 6001ZZ, O-ring (Ø 5 mm x 2 mm), O-ring (Ø 9 mm x 1.5 mm), rotor, rotor blades (5x), notched pin, spacer disc, noise insulation, housing for noise insulation, noise insulation insert, valve shaft set, valve, valve spring, valve seat, spacer bracket, lockringSicherungsring	6180346 6180345	1 1	1 1	
for machines with Ø 75 mm for machines with Ø 125 mm and 150 mm				
Sanding machine holder	6337227	1	1	

VELOUR-BACKED DISCS ACCESSORIES FOR RANDOM ORBITAL SANDERS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 75 MM

VEL-Backing pad-FJ bevelled edge, with 1/4" UNF screw  punched, 6 x / Ø 41 mm	6173041	1	1
L-VEL-Backing pad-FJ bevelled edge, with 5/16" UNF screw and extra long hook and loop cloth  punched, 6 x / Ø 41 mm	6246556	1	1
VEL Soft Pad with 1/4" screw  punched, 6 x / Ø 41 mm	6271668	1	1
Multiflow Pad  MULTIHOLE	6388139	1	1

FOR DISCS Ø 125 MM

VEL-Backing pad-FJ bevelled edge, with 5/16" UNF external thread  no holes	6093577	1	1
 punched, 5 x / Ø 72 mm	6075523	1	1
 punched, 8 x / Ø 60 mm	6151581	1	1
VEL-Backing pad MULTIHOLE with 5/16" UNF external thread and multihole system  medium	6477817	1	1
 soft	6477819	1	1

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines









QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

VELOUR-BACKED DISCS ACCESSORIES FOR RANDOM ORBITAL SANDERS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*











FOR DISCS Ø 125 MM

<p>VEL-Backing pad-MULTIHOLE bevelled edge, with adapter and with M8 and 5/16" UNF screw</p> <p> hard</p> <p> medium</p> <p> soft</p> <p> extra soft</p>	6415182	1	1	
<p>VEL Soft Pad</p> <p> no holes</p> <p> MULTIHOLE</p>	6136993	1	1	
<p>Multiflow Pad</p> <p> MULTIHOLE</p>	6388138	1	1	
<p>Pad cover for backing pads</p> <p> MULTIHOLE</p>	6309964	10	10	

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 150 MM

<p>VEL-Backing pad-FJ bevelled edge, with 5/16" UNF external thread</p> <p> no holes</p> <p> punched, 8 x / Ø 60 mm</p> <p> punched, 6 x / Ø 65 mm</p>	6002347	1	1	
<p>VEL-Backing pad-FJ with center hole and M8 screw</p> <p> punched, 8 x / Ø 120 mm</p>	6093575	1	1	
<p>VEL-Backing pad-MULTIHOLE with 5/16" UNF external thread and multihole system</p> <p> medium</p> <p> soft</p>	6019518	1	1	
<p>VEL-Backing pad-MULTIHOLE bevelled edge, with adapter and with M8 and 5/16" UNF screw</p> <p> hard</p> <p> medium</p> <p> soft</p> <p> extra soft</p>	6093578	1	1	
	6477818	1	1	
	6477820	1	1	
	6389959	1	1	
	6389957	1	1	
	6389958	1	1	
	6418735	1	1	










* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

VELOUR-BACKED DISCS ACCESSORIES FOR RANDOM ORBITAL SANDERS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 150 MM

VEL-Backing pad-J with 5/16" UNF external thread  no holes	180335	1	1
VEL-Backing pad-J with M8 + 5/16" screw  punched, 6 x / Ø 65 mm, with center hole	6017058	1	1
VEL-Backing pad-J with center hole and M8 screw  punched, 8 x / Ø 120 mm, with center hole	6017059	1	1
VEL Soft Pad  no holes	6136977	1	1
 punched, 6 x / Ø 80 mm, with center hole	6234633	1	1
 punched, 8 x / Ø 120 mm, with center hole	6136991	1	1
 MULTIHOLE	6240565	1	1
Multiflow Pad  MULTIHOLE	6370055	1	1
Pad cover for backing pads  MULTIHOLE	6302362	10	10

ACCESSORIES FOR VELOUR-BACKED DISCS FOR ANGLE GRINDERS



DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 115 MM

VEL-Backing pad-X hard, no foam, with M14 thread  no holes	47104	1	1
VEL-Backing pad-J soft, with foam and bevelled edge, with M14 thread  no holes	48593	1	1

FOR DISCS Ø 125 MM

VEL-Backing pad-X hard, no foam, with M14 thread  no holes	47724	1	1
VEL-Backing pad-J soft, with foam and bevelled edge, with M14 thread  no holes	57282	1	1

FOR DISCS Ø 150 MM

VEL-Backing pad-X hard, no foam, with M14 thread  no holes	77216	1	1
VEL-Backing pad-J soft, with foam and bevelled edge, with M14 thread  no holes	54127	1	1

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for
hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



DISCS

SELF-STICK

ACCESSORIES

- Backing pad for Self-stick discs 73

DISCS FOR PARQUET TREATMENT

- Velour-backed discs 40
- Single and double-sided discs 86
- **webrax** floor pads 92
- Sandscreen discs 96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

- Velour-backed discs 40
- Discs with Fastlock System 74
- **webrax** non-woven web discs & Multiclean cleaning discs 80



Metal



Wood



Lacquer



Composite



Glass/Ceramic






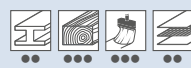





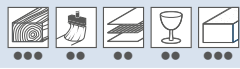
Stone

●●● Very suitable

●● Suitable


OVERVIEW OF TYPES

	SF 168 SK	VC 154-LONGLIFE SK	VC 152 SK
			
Material suitability			
Flexibility	+++	+++	++
Features	Additional coating for low grinding temperatures	Anti-clogging coating against premature clogging with sanding dust	-
Abrasive grain	Silicon carbide	Aluminium oxide	Aluminium oxide
Backing	B-weight paper, self-stick	C-weight paper, self-stick	D-/E-weight paper, self-stick
Grit range	P 120, P 180 - P 240, P 320, P 400 - P 500	P 80 - P 240, P 320 - P 400, P 600 - P 800, P 1200	P 40, P 60 - P 240

	BW 110 SK	BS 118 SK
		
Material suitability		
Flexibility	++	++
Features	Additional coating for low grinding temperatures	Antistatic treatment against premature clogging with dust
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	E-weight paper, self-stick	F-weight paper, self-stick
Grit range	P 40, P 60 - P 150	P 40, P 60 - P 80, P 120, P 220, P 320, P 400, P 600

ACCESSORIES

SK-Backing pad-FJ

	
Description	Self-stick backing pad (medium) with bevelled edge out of Polyurethane
Features	High edge stability
Equipment	5/16" UNF external thread

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit






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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*








110 MM

SF 168, self-stick	P				
    	P	180	6340955	200	1,200
●●●●●	P	240	6340956	200	1,200
●●●●●	P	320	6340957	200	1,200
●●●●●	P	400	6354276	200	1,200
●●●●●	P	500	6355332	200	1,200








120 MM

BS 118, self-stick	P				
    	P	40	18848	50	300
●●●●●	P	60	9849	50	300
●●●●●	P	80	9857	50	300
●●●●●	P	120	9865	100	600
●●●●●	P	220	9903	100	600
●●●●●	P	320	17051	100	600
●●●●●	P	400	817	100	600
●●●●●	P	600	825	100	600








125 MM

SF 168, self-stick	P				
    	P	120	6336735	200	1,200
●●●●●	P	180	6340958	200	1,200
●●●●●	P	240	6340959	200	1,200
●●●●●	P	320	6340960	200	1,200
●●●●●	P	400	6343356	200	1,200
●●●●●	P	500	6352399	200	1,200



125 MM, PERFORIERT, ON ROLL 1", WITHOUT SK COVER

SF 168, self-stick	P				
    	P	240	6340962	250	250
●●●●●					



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM

VC 152 self-stick 	P	40	6094338	50	300
	P	60	6094339	50	300
	P	80	6094340	50	300
	P	180	6094343	100	600
	P	220	6094346	100	600
VC 154-Longlife. self-stick 	P	120	6331096	100	600
	P	150	6330467	100	600
	P	180	6327517	100	600
	P	220	6325031	100	600
	P	240	6324859	100	600
SF 168. self-stick 	P	120	6346087	100	600
	P	180	6340964	200	1,200
	P	320	6340965	200	1,200
	P	400	6358100	200	1,200
	P	500	6354430	200	1,200



150 MM, PUNCHED, 6 X / Ø 80 MM

VC 152 self-stick 	P	40	6094349	50	300
	P	80	6094351	50	300
	P	120	6094353	100	600
	P	180	6094355	100	600
	P	240	6094358	100	600
VC 154-Longlife. self-stick 	P	120	6332822	100	600
	P	150	6328441	100	600
	P	180	6332824	100	600
	P	240	6332825	100	600
	P	320	6328440	100	600
	P	400	6332826	100	600



200 MM

BW 110, self-stick 	P	60	6239328	50	250
	P	80	6225973	50	250



600 MM

BW 110, self-stick 	P	40	6227933	25	25
	P	60	6225738	25	25

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	-------------------

DISCS, NORMAL AND SELF-STICK

Paper and film * Paper, waterproof	13 - 50 mm	all	5,000 pieces
	51 - 70 mm	all	2,500 pieces
	71 - 95 mm	all	
	96 - 150 mm	80 and coarser	1,800 pieces
		100 and finer	
	151 - 203 mm	36 and coarser	1,500 pieces
		40 - 100	
		120 and finer	
	204 - 305 mm	80 and finer*	500 pieces
	306 - 349 mm	100 and coarser	
	120 and finer		
350 - 500 mm	all	100 pieces	
>500 mm		50 pieces	
Cloth	13 - 50 mm	all	5,000 pieces
	51 - 70 mm		2,500 pieces
	71 - 95 mm		
	96 - 150 mm	80 and coarser	1,200 pieces
		100 and finer	
	151 - 203 mm	36 and coarser	1,000 pieces
		40 - 100	
		150 and finer	
	204 - 305 mm	40 and coarser	500 pieces
		50 - 150	
		180 and finer	
	306 - 349 mm	120 and coarser	
		150 and finer	
350 - 500 mm	all	100	
>500 mm		50	
HERMESIT®-cloth	all	all	half quantity
Sandscreen	125 + 150 mm	all	1,200 pieces
Self-stick in dispenser box or on roll without SK cover / Kiss Cutting			
Paper and cloth	33 - 49 mm	all	5,000 pieces
	50 - 150 mm	all	2,500 pieces

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	-------------------

DISCS, NORMAL AND SELF-STICK

Double-sided discs			
Paper, waterproof paper	100 - 150 mm	80 and coarser	200 pieces
		100 and finer	
	151 - 200 mm	80 and coarser	
		100 and finer	
201 - 505	all		
Cloth	200 mm	all	1,000 pieces
	400 mm	all	200 pieces

ACCESSORIES FOR SELF-STICK DISCS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 150 MM

SK-Backing pad-FJ bevelled edge, with 5/16" UNF external thread  punched, 6 x / Ø 65 mm	6256472	1	1	
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* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



DISCS

WITH FASTLOCK SYSTEM

ACCESSORIES

- Backing pad for discs with Fastlock System 79

DISCS FOR PARQUET TREATMENT

- Velour-backed discs 40
- Single and double-sided discs 86
- **webrax** floor pads 92
- Sandscreen discs 96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

- Velour-backed discs 40
- Self-stick discs 68
- **webrax** non-woven web discs & Multiclean cleaning discs 80



Metal



Wood



Lacquer



Composite



Glass/Ceramic





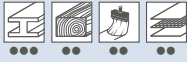





Stone








●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	RB 377 YX	RB 486 44 Z	CERAMIT® CR 456 Z	CERAMIT® CR 456 FIBRE-PROCUT
				
Material suitability				
Features	-	Additional coating for low grinding temperatures	Additional coating for low grinding temperatures	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Zirconia alumina	Ceramic grain	Ceramic grain
Backing	YX-cloth	Z-cloth	Z-cloth	Vulcanized fiber
Grit range	+ 36, + 40, + 60 to + 320, + 400, + 500	+ 36, + 40, + 60, + 80	+ 36 to + 120	+ 36, + 50 to + 120

	WEBRAX-AN 70150	WEBRAX-AN 704 50 FASTCUT	WEBRAX-MULTICLEAN
			
Material suitability			
Features	-	-	-
Abrasive grain	Aluminium oxide (Grit 800 SIC)	Aluminium oxide	Silicon carbide
Backing	Non-woven web, reinforced with cloth	Non-woven web, reinforced with cloth	Non-woven web, high-density
Grit range	+ 80 to + 100, + 180, + 280, + 800	+ 80	none

ACCESSORIES	Fastlock backing pad (medium) System S	Fastlock backing pad (hard) System R	Fastlock backing pad (medium) System R	SK-/VEL Soft Pad
				
				
Description	medium	hard	medium	-
Features	-	-	-	-
Equipment	1/4" thread	1/4" thread	1/4" thread	-

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



38 MM, WITH FASTLOCK SYSTEM R

CERAMIT® CR 456 fibre-Procut ●●● ●●	+	36	6436182	50	1,000
	+	60	6436183	50	1,000



50 MM, WITH FASTLOCK SYSTEM R

RB 377 YX ●●● ●● ●● ●●	+	36	6057236	50	500
	+	60	6058175	50	500
	+	80	6058176	50	500
	+	120	6058177	50	500
	+	180	6058178	50	500
CERAMIT® CR 456 Z ●●●	+	36	6174979	50	500
	+	60	6174980	50	500
	+	80	6174981	50	500
CERAMIT® CR 456 fibre-Procut ●●● ●●	+	36	6319217	50	500
	+	50	6319218	50	500
	+	60	6319219	50	500
	+	80	6319220	50	500
	+	120	6319221	50	500
RB 486 44 Z ●●●	+	36	6128302	50	500
	+	60	6128304	50	500
	+	80	6128305	50	500
webrax-AN 701 50 ●●●	+	80	6058199	25	250
	+	100	6058200	25	250
	+	280	6058201	25	250
webrax-AN 704 Fastcut ●●●	+	80	6435488	25	250
	+	80	6463552	5	5
webrax-Multiclean ●●●		none	6058205	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



50 MM, WITH FASTLOCK SYSTEM S

RB 377 YX 	+	36	6226542	50	500
	+	60	6444274	50	500
	+	80	6444275	50	500
	+	120	6444276	50	500
CERAMIT® CR 456 fibre-Procut 	+	36	6466967	50	500
	+	60	6472358	50	500
	+	80	6466969	50	500
webrax-AN 701 50 	+	80	6472360	25	250
	+	100	6466965	25	250



75 MM, WITH FASTLOCK SYSTEM R

RB 377 YX 	+	36	6058179	50	500
	+	60	6058180	50	500
	+	80	6058191	50	500
	+	120	6058192	50	500
	+	180	6058211	50	500
CERAMIT® CR 456 Z 	+	36	6174982	50	500
	+	60	6174983	50	500
CERAMIT® CR 456 fibre-Procut 	+	36	6319213	50	500
	+	50	6319214	50	500
	+	60	6319215	50	500
	+	80	6302481	50	500
	+	120	6319216	50	500
RB 486 44 Z 	+	36	6128306	50	500
	+	60	6128309	50	500
	+	80	6128310	50	500
webrax-AN 701 50 	+	80	6058202	25	250
	+	100	6058203	25	250
	+	280	6058204	25	250
webrax-AN 704 Fastcut 	+	80	6435492	25	250
	+	80	6463554	5	5
webrax-Multiclean 		none	6058206	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



75 MM, WITH FASTLOCK SYSTEM S

RB 377 YX ●●● ●● ●● ●●	+	36	6472354	50	500
	+	60	6472355	50	500
	+	80	6452266	50	500
	+	120	6472356	50	500
CERAMIT® CR 456 fibre-Procut ●●● ●●	+	36	6472357	50	500
	+	60	6472359	50	500
	+	80	6466971	50	500
webrax-AN 701 50 ●●●	+	80	6472361	25	250
	+	100	6466972	25	250

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	-------------------

DISCS, FASTLOCK-SYSTEM R + S

Cloth	20, 25, 38 mm	all	1,000 pieces
	50, 75 mm		500 pieces
webrax non-woven web	20, 25, 38 mm	all	500 pieces
	50, 75 mm		



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

ACCESSORIES FOR FASTLOCK DSCS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DIMENSION Ø 38 MM

Fastlock backing pad System R medium, with 1/4" thread <input type="radio"/> no holes	6004138	1	40
SK-Soft Pad for Fastlock-System R with Fastlock System <input type="radio"/> no holes	6016880	1	10
VEL Soft Pad for Fastlock-System R with Fastlock System <input type="radio"/> no holes	6016911	1	10

FOR DIMENSION Ø 45 MM

Fastlock backing pad System R hard, with 1/4" thread <input type="radio"/> no holes	6010413	1	1
Fastlock backing pad System R medium, with 1/4" thread <input type="radio"/> no holes	6004139	1	40
Fastlock backing pad System S medium, with 1/4" thread <input type="radio"/> no holes	6452291	1	40

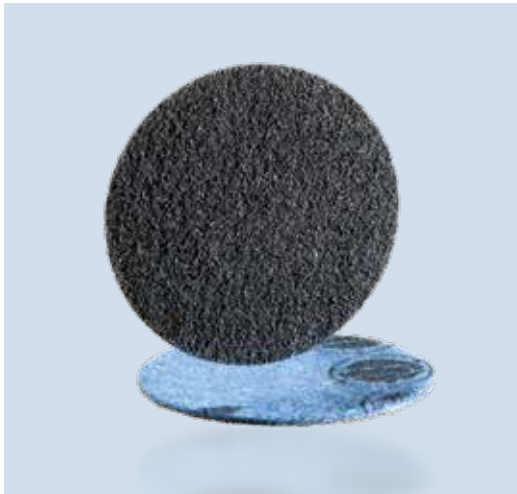
FOR DIMENSION Ø 70 MM

Fastlock backing pad System R medium, with 1/4" thread <input type="radio"/> no holes	6004140	1	20
Fastlock backing pad System S medium, with 1/4" thread <input type="radio"/> no holes	6467943	1	20

FOR ALL DIMENSIONS

Spindle for Fastlock backing pad system R with 1/4" thread	6004141	1	40
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* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



WEBRAX DISCS & MULTICLEAN DISCS

HOOK AND LOOP AND FOR CLAMPS

ACCESSORIES

- Backing pad for **webrax** discs 84
- Spindle for **webrax** Multiclean cleaning discs 85

DISCS FOR PARQUET TREATMENT

- Velour-backed discs 40
- Single and double-sided discs..... 86
- **webrax** floor pads 92
- Sandscreen discs 96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

- Velour-backed discs 40
- Self-stick discs..... 68
- Discs with Fastlock System..... 74



Metal



Wood



Lacquer



Composite



Glass/Ceramic







Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	WEBRAX-AN 702	WEBRAX-AN 70150	WEBRAX-AN 703 50
			
Material suitability			
Adaptabilitysfähigkeit	+++	++	+
Features	-	-	-
Abrasive grain	Aluminium oxide	Aluminium oxide (Grit 800 SIC)	Aluminium oxide
Backing	Non-woven web, reinforced with cloth	Non-woven web, reinforced with cloth	Non-woven web, reinforced with cloth on Vulcanized fiber
Grit range	+ 80 to + 100, + 180, + 280, + 320, + 400	+ 80 to + 100, + 180, + 280, + 800	+ 80 to + 100

	WEBRAX-AN 704 50 FASTCUT	WEBRAX-MULTICLEAN
		
Material suitability		
Adaptabilitysfähigkeit	+	+
Features	-	-
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	Non-woven web, reinforced with cloth	Non-woven web, high-density
Grit range	+ 80	none



INFORMATION

An overview of our **minimum order quantities for non-stock webrax and Multiclean discs** can be found **on page 219**.

ACCESSORIES	Special VEL-Backing pad-X	Special VEL-Backing pad-X with centering device	VEL-Backing pad-X	Spindle
				
Description	VEL-Backing pad for hook and loop webrax discs reinforced with cloth	VEL-Backing pad for hook and loop webrax discs reinforced with cloth and with center hole Ø 22 mm	Stiff VEL-Backing pad no foam VEL-Backing pad for hook and loop webrax discs reinforced with cloth	Spindle for webrax -Multiclean cleaning discs
Features	with special hooks	with special hooks	with normal hook and loop backing	-
Equipment	1/4" thread	1/4" thread and centering device	1/4" thread	-

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit


QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	





100 X 13 MM, MULTICLEAN CLEANING DISCS WITH CENTER HOLE FOR CLAMPS

webrax-Multiclean 		none	2674076	10	10	
--	--	------	---------	----	----	--







115 MM, HOOK AND LOOP

webrax-AN 701 50 	+	80	6015154	20	120	
	+	100	6015155	20	120	
	+	280	6015244	20	120	
webrax-AN 702 	+	80	6051247	20	120	
	+	100	6039501	20	120	
	+	180	57576	20	120	




115 X 22 MM, WITH CENTER HOLE FOR CLAMPS OR HOOK AND LOOP

webrax-AN 701 50 	+	80	6037588	20	120	
	+	100	6038171	20	120	
webrax-AN 702 	+	80	6051160	20	120	
	+	100	6047507	20	120	
webrax-AN 703 50 	+	80	6017023	25	25	
webrax-AN 704 Fastcut 	+	80	6435792	10	10	



115 X 22 MM, MULTICLEAN CLEANING DISCS WITH CENTER HOLE ON GLASS-FIBER BACKING PAD (63 M/S)

webrax-Multiclean 		none	6080418	5	5	
--	--	------	---------	---	---	--



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable


●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



125 MM, HOOK AND LOOP

webrax-AN 701 50						
	+	80	6015245	20	120	
	+	100	6015246	20	120	
	+	280	6015247	20	120	






125 X 22 MM, CLEANING DISCS WITH CENTER HOLE ON GLASS-FIBER BACKING PAD (63 M/S)

webrax-Multiclean		none	6098486	5	5	
						



125 X 22 MM, WITH CENTER HOLE FOR CLAMPS OR HOOK AND LOOP

webrax-AN 701 50						
	+	80	6039215	20	120	
	+	100	6039973	20	120	
webrax-AN 702						
	+	80	6083584	20	120	
	+	100	6068243	20	120	
webrax-AN 704 Fastcut						
	+	80	6444667	10	10	





150 X 13 MM, CLEANING DISCS WITH CENTER HOLE

webrax-Multiclean		none	2674084	10	10	
						



180 MM, HOOK AND LOOP

webrax-AN 702						
	+	80	6059370	20	20	
webrax-AN 703 50						
	+	80	6016980	25	25	
	+	100	6017021	25	25	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines




QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

ACCESSORIES FOR WEBRAX DISCS




DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR WEBRAX DISCS Ø 115 MM

Special VEL-Backing pad-X with special hooks and M14 thread  no holes	2318911	1	1
Special VEL-Backing pad-X with centering device with special hooks and M14 thread  no holes	6323887	1	1
VEL-Backing pad-X hard, no foam and with M14 thread  no holes	47104	1	1

FOR WEBRAX DISCS Ø 125 MM

Special VEL-Backing pad-X with special hooks and M14 thread  no holes	2318938	1	1
Special VEL-Backing pad-X with centering device with special hooks and M14 thread  no holes	6323886	1	1
VEL-Backing pad-X hard, no foam and with M14 thread  no holes	47724	1	1



FOR WEBRAX DISCS Ø 150 MM

Special VEL-Backing pad-X with special hooks and M14 thread  no holes	2318962	1	1
VEL-Backing pad-X hard, no foam and with M14 thread  no holes	77216	1	1

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR WEBRAX DISCS Ø 180 MM

Special VEL-Backing pad-X with special hooks and M14 thread  no holes	2318970	1	1
VEL-Backing pad-X hard, no foam and with M14 thread  no holes	116092	1	1

FOR MULTICLEAN CLEANING DISCS WITH CENTER HOLE, ALL DIAMETER

Spindle with M12 thread	2674106	1	1
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* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



DISCS

ONE AND DOUBLE-SIDED FOR PARQUET TREATMENT

OTHER DISCS FOR PARQUET TREATMENT

• Velour-backed discs	40
• webrax floor pads	92
• Sandscreen discs	96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

• Velour-backed discs	40
• Self-stick discs	68
• Discs with Fastlock System	74
• webrax non-woven web discs & Multiclean cleaning discs	80



Metal



Wood



Lacquer



Composite



Glass/Ceramic







Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	BW 110	BS 118
		
Material suitability		
Flexibility	++	++
Features	-	Antistatic treatment against early clogging with sanding dust
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	E-weight paper	F-weight paper
Grit range	P 24, P 36 - P 320, P 400	P 16, P 24, P 36 - P 1200

Abrasives for hand-held grinding machines

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 X 7 MM, WITH 8 SLOTS AND CENTER HOLE

BW 110 	P	24	6210151	50	300
	P	36	6210156	50	300
	P	40	6210172	50	300
	P	50	6213919	50	300
	P	60	6075049	50	300
	P	80	6075050	50	300
	P	100	6075061	100	600
	P	120	6075062	100	600
BS 118 	P	16	6164411	25	125



175 X 22 MM, WITH 8 SLOTS AND CENTER HOLE

BW 110 	P	24	6210153	25	125
	P	36	6210158	25	125
	P	40	6210173	50	250
	P	50	6213920	50	250
	P	60	6075064	50	250
	P	80	6075065	50	250
	P	100	6075066	50	250
	P	120	6075067	100	500
BS 118 	P	16	6155249	25	150
	P	24	6155250	25	125
	P	40	1539183	50	250
	P	60	1576216	50	250
	P	80	1539167	50	250
	P	100	1576186	50	250
	P	120	1539175	100	500



180 X 22 MM, WITH 8 SLOTS AND CENTER HOLE

BW 110 	P	24	6210154	25	125
	P	36	6210159	25	125
	P	40	6210175	50	250
	P	60	6210178	50	250
	P	80	6210181	50	250
	P	100	6210184	50	250
	P	120	6210187	100	500
BS 118 	P	16	6155252	25	125



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



375 X 40 MM, DOUBLE-SIDED WITH CENTER HOLE

BS 118 	P	16	6155256	10	10
	P	24	6155257	10	10



410 X 25 MM, DOUBLE-SIDED WITH CENTER HOLE

BW 110 	P	40	6210177	25	25
	P	60	6210180	25	25
	P	80	6210183	25	25
	P	100	6210186	25	25
	P	120	6210189	25	25
BS 118 	P	16	6155261	10	10
	P	24	6138683	10	10
	P	36	6052719	10	10
	P	40	6039021	10	10
	P	60	6046652	10	10

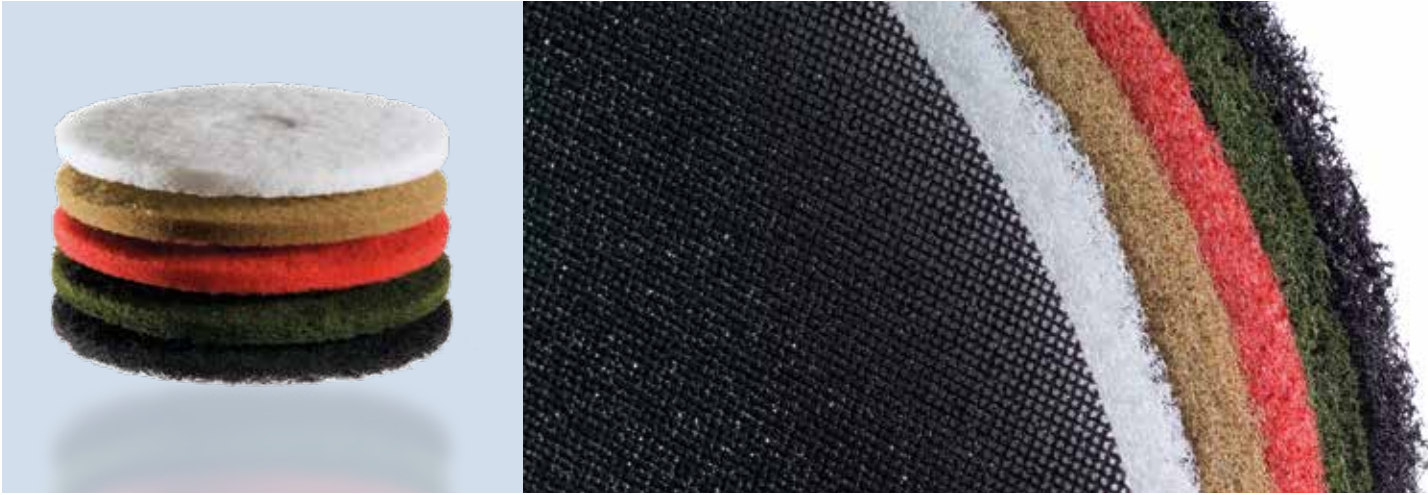
* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	-------------------

DISCS, NORMAL

Paper and film * Paper, waterproof	13 - 50 mm	all	5,000 pieces
	51 - 70 mm	all	2,500 pieces
	71 - 95 mm	all	
	96 - 150 mm	80 and coarser	1,800 pieces
		100 and finer	
	151 - 203 mm	36 and coarser	1,500 pieces
		40 - 100	
		120 and finer	
	204 - 305 mm	80 and finer*	500 pieces
	306 - 349 mm	100 and coarser	
	120 and finer		
350 - 500 mm	all	100 pieces	
>500 mm		50 pieces	
Double-sided discs			
Paper, waterproof paper	100 - 150 mm	80 and coarser	200 pieces
		100 and finer	
	151 - 200 mm	80 and coarser	
		100 and finer	
201 - 505	all		
Cloth	200 mm	all	1,000 pieces
	400 mm	all	200 pieces



WEBRAX FLOOR PADS

FOR PARQUET TREATMENT

OTHER DISCS FOR PARQUET TREATMENT

• Velour-backed discs	40
• Single and double-sided discs	86
• Sandscreen discs	96

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

• Velour-backed discs	40
• Self-stick discs	68
• Discs with Fastlock System	74
• webrax non-woven web discs & Multiclean cleaning discs	80



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone





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●● Suitable

OVERVIEW OF TYPES

WEBRAX-FPA 791 BLACK,
THINLINE
WEBRAX-FPA 792 BLACK,
THICKLINE

WEBRAX-FPA 791 GREEN,
THINLINE
WEBRAX-FPA 792 GREEN,
THICKLINE

		
Material suitability		
Applications	Strong abrasive effect - for rough pre-cleaning work wet and dry	Morate abrasive effect - for light cleaning work wet and dry
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	Non-woven web	Non-woven web
Farbe	Schwarz	Olivee
Grit range	+ 80	+ 100

WEBRAX-FPO 791 RED,
THINLINE
WEBRAX-FPO 792 RED,
THICKLINE

WEBRAX-FPO 791 TAN,
THINLINE
WEBRAX-FPO 792 TAN,
THICKLINE

WEBRAX-FPO 791 WHITE,
THINLINE
WEBRAX-FPO 792 WHITE,
THICKLINE

			
Material suitability			
Applications	Cleaning non-woven web for polishing oiled parquet floors and for glazing parquet sealants	Cleaning non-woven web for the glazing of parquet finishes	Cleaning non-woven web for polishing sealed floors
Abrasive grain	none	none	none
Backing	Non-woven web	Non-woven web	Non-woven web
Farbe	Red	Brown	White

Abrasives for
hand-held grinding machines

+++ Excellent ++ Good + Satisfying

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DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



406 MM

webrax-FPA 791 Black Thinline 	+	80	6154978	10	10	
webrax-FPA 791 Green Thinline 	+	100	6154979	10	10	
webrax-FPO 791 Red Thinline 		none	6154980	10	10	
webrax-FPO 791 Tan Thinline 		none	6154981	10	10	
webrax-FPA 791 White Thinline 		none	6154982	10	10	
webrax-FPA 792 Black Thickline 	+	80	6154983	5	5	
webrax-FPA 792 Green Thickline 	+	100	6154984	5	5	
webrax-FPO 792 Red 		none	6154985	5	5	
webrax-FPO 792 Tan Thickline 		none	6154986	5	5	
webrax-FPO 792 White Thickline 		none	6154987	5	5	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable


●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



430 MM

webrax-FPA 791 White Thinline 		none	6154996	10	10	
webrax-FPA 792 Black Thickline 	+	80	6004742	5	5	
webrax-FPA 792 Green Thickline 	+	100	6004751	5	5	
webrax-FPO 792 Red Thickline 		none	6004760	5	5	
webrax-FPO 792 Tan Thickline 		none	6004769	5	5	
webrax-FPO 792 White Thickline 		none	6004778	5	5	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



SANDSCREEN DISCS

FOR PARQUET TREATMENT

OTHER DISCS FOR PARQUET TREATMENT

• Velour-backed discs	40
• Single and double-sided discs	86
• webrax floor pads	92

OTHER DISCS FOR HAND-HELD GRINDING MACHINES

• Velour-backed discs	40
• Self-stick discs	68
• Discs with Fastlock System	74
• webrax non-woven web discs & Multiclean cleaning discs	80



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

GS 91350

Material suitability	
Features	Used with webrax floor pads FPO 791 / 792 White
Abrasive grain	Silicon carbide
Backing	mesh cloth
Grit range	+ 60 to + 220



INFORMATION

An overview of our **minimum order quantities for non-stock sandscreen discs** can be found on **page 217**.

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



330 MM

GS 91350	+	100	6003392	10	10	



380 MM

GS 91350	+	80	6002613	10	10	
	+	120	6002742	10	10	



406 MM

GS 91350	+	60	6154988	10	10	
	+	80	6154990	10	10	
	+	100	6154991	10	10	
	+	120	6154993	10	10	
	+	150	6154994	10	10	
	+	180	6154995	10	10	



430 MM

GS 91350	+	60	6002743	10	10	
	+	80	6002744	10	10	
	+	100	6002745	10	10	
	+	120	6002746	10	10	
	+	150	6002447	10	10	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



ABRASIVE BELTS

FOR DYNAFLEX GRINDING MACHINES

OTHER ABRASIVE BELTS FOR HAND-HELD GRINDING MACHINES

- Abrasive belts for hand-held grinding machines 102
- Abrasive belts for parquet treatment grinding machines 110

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webra**x discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Strips 114
- Triangular strips..... 132
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic











Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	RB 346 23 MX	RB 377 YX
		
Material suitability		
Stock removal	++	++
Surface quality	++	++
Features	-	-
Abrasive grain	Ceramic grain/ Aluminium oxide	Aluminium oxide
Backing	X-cloth	YX-cloth
Grit range	P 24, P 36 - P 320, P 400	+ 36, + 40, + 60 to + 320, + 400, + 500
	RB 480 24 YX	WEBRAX-AN 701 50
		
Material suitability		
Stock removal	+++	+
Surface quality	++	+++
Features	Especially suitable for stainless steel	Especially suitable for fine and structural grinding
Abrasive grain	Zirconia alumina	Aluminium oxide (Grit 800 SIC)
Backing	YX-cloth	Non-woven web, reinforced with cloth
Grit range	+ 40, + 60, + 80, + 120	+ 80 to + 100, + 180, + 280, + 800

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	











6 X 520 MM

webrax-AN 701 50 SG 40 butt joint 	+	100	6161840	25	25	
						








10 X 330 MM

RB 377 YX SG 89 butt joint    	+	40	6104159	50	50	
	+	60	6085698	50	50	
	+	80	6085699	50	50	
	+	120	6085700	50	50	
						
RB 480 24 YX SG 89 butt joint  	+	40	6043841	50	50	
	+	60	6049006	50	50	
	+	120	6051121	50	50	
						









12 X 457 MM

RB 377 YX SG 89 butt joint    	+	40	6085712	50	50	
	+	60	6059364	50	50	
	+	80	6059538	50	50	
						



12 X 610 MM

RB 377 YX SG 89 butt joint    	+	40	6085715	50	50	
	+	60	6077020	50	50	
	+	80	6085717	50	50	
	+	100	6085721	50	50	
	+	120	6079206	50	50	
	+	180	6085723	50	50	
	+	240	6085724	50	50	
						
						



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable


●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*

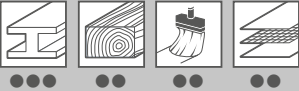


13 X 533 MM

RB 480 24 YX SG 89 butt joint 	+	40	6044391	50	50
	+	60	6044421	50	50

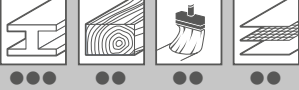
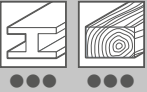


15 X 330 MM

RB 377 YX SG 89 butt joint 	+	60	6085725	50	50
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20 X 520 MM











RB 346 23 MX UBN overlap joint 	P	60	230324	10	10
	P	80	310379	25	25
RB 480 24 YX SG 89 butt joint 	+	40	6092301	10	10
	+	60	6045489	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

OVERVIEW OF TYPES

	HSB	RB 320 X	RB 346 23 MX
			
Material suitability			
Features	-	-	-
Abrasive grain	Aluminium oxide	Aluminium oxide	Ceramic grain/ Aluminium oxide
Backing	X-cloth	X-cloth	X-cloth
Grit range	P 24 - P 320	P 16, P 24 - P 320	+ 36, + 40, + 60 to + 320, + 400, + 500
	RB 480 24 YX	WEBRAX-AN 702	
			
Material suitability			
Features	Especially suitable for stainless steel	Reinforced with cloth	
Abrasive grain	Zirconia alumina	Aluminium oxide	
Backing	YX-cloth	Non-woven web, reinforced with cloth	
Grit range	+ 40, + 60, + 80, + 120	+ 80 to + 100, + 180, + 280, , + 320, + 400	

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

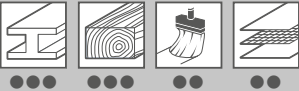
QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*

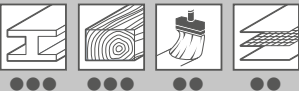


30 X 530 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
RB 320 X UB2 overlap joint, top-skived 	P 40	6007236	10	10
	P 60	6007237	10	10
	P 80	6007238	25	25
	P 120	6007240	25	25

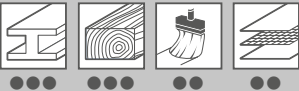


75 X 457 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
HSB UB2 overlap joint, top-skived 	P 40	214523	10	10
	P 60	174173	10	10
	P 80	174130	10	10
	P 100	174114	10	10
	P 120	272086	10	10




75 X 480 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
HSB UB2 overlap joint, top-skived 	P 40	20168	10	10
	P 60	6408	10	10
	P 80	6416	10	10
	P 100	19720	10	10
	P 120	19739	10	10
	P 150	54739	10	10

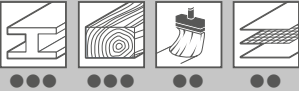


75 X 510 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
HSB UB2 overlap joint, top-skived 	P 60	89400	10	10
	P 80	34584	10	10
	P 100	73016	10	10



75 X 533 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*	
HSB UB2 overlap joint, top-skived 	P 40	329	10	10	
	P 60	337	10	10	
	P 80	8338	10	10	
	P 100	19860	10	10	
	P 120	1597	10	10	
	P 150	19887	10	10	
	P 180	19909	10	10	
	P 220	59501	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	







75 X 533 MM

RB 480 24 YX UB2 overlap joint, top-skived   ●●● ●●●	+	60	6065920	10	10	
	+	80	6144727	10	10	
	+	100	6076220	10	10	
	+	120	6144738	10	10	







75 X 610 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	60	148741	10	10	
	P	80	167185	10	10	
	P	100	167193	10	10	







100 X 552 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	320	6004481	10	10	
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


100 X 560 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	40	345	10	10	
	P	60	477	10	10	
	P	80	20370	10	10	
	P	100	20419	10	10	
	P	120	18902	10	10	
	P	150	11886	10	10	
	P	180	96946	10	10	



100 X 610 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	40	19933	10	10	
	P	50	281883	10	10	
	P	60	19941	10	10	
	P	80	19968	10	10	
	P	100	19992	10	10	
	P	120	20001	10	10	
	P	150	71013	10	10	

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Abrasives for hand-held grinding machines



QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*







100 X 610 MM

RB 480 24 YX UB2 overlap joint, top-skived   ●●● ●●●	+	60	6114092	10	10
	+	80	6144730	10	10
	+	100	6144735	10	10
	+	120	6144740	10	10







100 X 620 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	40	20036	10	10
	P	60	20052	10	10
	P	80	19712	10	10
	P	100	19704	10	10
	P	120	20079	10	10
	P	150	69760	10	10







100 X 690 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	40	6237160	10	10
	P	60	6070566	10	10
	P	80	6034195	10	10
	P	100	6027109	10	10







100 X 860 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	40	109134	10	10
	P	60	28665	10	10
	P	80	19437	10	10
	P	100	5509	10	10
	P	120	31682	10	10
	P	150	31623	10	10



100 X 900 MM

HSB UB2 overlap joint, top-skived     ●●● ●●● ●● ●●	P	80	20621	10	10
	P	100	22721	10	10
	P	80	19437	10	10
	P	100	22721	10	10
	P	120	22748	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



100 X 920 MM

HSB UB2 overlap joint, top-skived 	P	60	7307	10	10
	P	80	23299	10	10
	P	100	163503	10	10



100 X 950 MM

HSB UB2 overlap joint, top-skived 	P	60	29203	10	10
	P	80	1899	10	10
	P	120	20508	10	10



105 X 620 MM

HSB UB2 overlap joint, top-skived 	P	40	28045	10	10
	P	60	28061	10	10
	P	80	26514	10	10
	P	100	41254	10	10
	P	120	26549	10	10
RB 480 24 YX UB2 overlap joint, top-skived 	+	60	6131366	10	10
	+	80	6251016	10	10
	+	100	6365472	10	10
	+	120	6365473	10	10



110 X 620 MM

HSB UB2 overlap joint, top-skived 	P	40	779	10	10
	P	60	19348	10	10
	P	80	19364	10	10
	P	100	19372	10	10
	P	120	19402	10	10



120 X 450 MM

HSB UB2 overlap joint, top-skived 	P	80	6007225	10	10
	P	100	6007226	10	10
	P	120	6007227	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

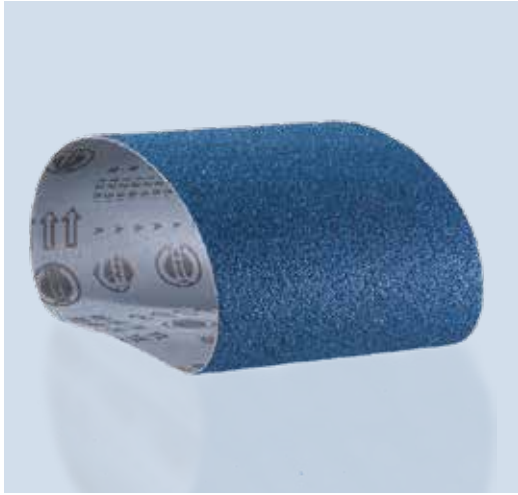
FORM / DESIGN	Width	Length	GRIT RANGE	MOQ MANUFACTURING	
Paper, cloth and stitch-bonded cloth	6 - 49 mm	127, 141, 150, 158, 187, 188, 200, 210, 222, 230, 250, 260, 270, 273, 275, 280, 283, 286, 290, 303, 305, 314, 317, 320, 325, 330 and 345 mm	all	200 pieces	
	50 - 310 mm			100 pieces	
	6 - 49 mm	other dimension which are not mentioned above	all	1,000 pieces	
	50 - 310 mm			500 pieces	
	6 - 10 mm	346 - 999 mm	all	100 pieces	
	11 - 19 mm				
	20 - 74 mm			60 and coarser	50 pieces
				80 and finer	
	75 - 110 mm	36 and coarser			
		40 and finer			
	111 - 200 mm	346 - 999 mm	all	60 and coarser	
				80 and finer	
	201 - 310 mm			60 and coarser	20 pieces
				80 and finer	
	6 - 19 mm	1000 - 5200 mm	all	80 and coarser	
				100 and finer	
	20 - 100 mm			60 and coarser	20 pieces
				80 and finer	25 pieces
	101 - 200 mm	1000 - 3000 mm	all	60 and coarser	
				80 and finer	
	201 - 310 mm	1000 - 5200 mm	all	60 and coarser	
				80 and finer	
	6 - 310 mm	5201 - 10000 mm	all	100 and coarser	
120 and finer					
> 10000 mm					

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

HERMESIT® / Cork / MERCURIT®	75 - 310 mm	all	all	10
Paper belts	150 mm	5200 - 10000 mm	60 and coarser	
			80 and finer	
webrax non-woven web	11 - 19 mm	300 - 999 mm	all	50 pieces
	20 - 100 mm	300 - 999 mm		20 pieces
	100 - 310 mm	260 - 999 mm		
	6 - 310 mm	1000 - 5200 mm		10 pieces
	6 - 310 mm	>5201 mm		5 pieces
webrax non-woven web with joint inserted on the grain side	all		all	500 pieces



ABRASIVE BELTS

FOR PARQUET TREATMENT SANDING MACHINES

OTHER ABRASIVE BELTS FOR HAND-HELD GRINDING MACHINES

- Abrasive belts for dynaflex grinding machines..... 98
- Abrasive belts for hand-held grinding machines 102

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Strips 114
- Triangular strips..... 132
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

OVERVIEW OF TYPES

RB 320 X

RB 480 24 YX



Material suitability		
Economy	++	+++
Stability	++	+++
Features	-	Especially suitable for sanding of spatulated parquet floors
Abrasive grain	Aluminium oxide	Zirconia alumina
Backing	X-cloth	YX-cloth
Grit range	P 16, P 24 - P 320	+ 24, + 36 to + 120

Abrasives for hand-held grinding machines

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



200 X 551 MM

RB 320 X SW 10 butt joint 	P	16	6062951	10	10
	P	24	6006247	10	10
	P	36	6006248	10	10
	P	40	6006249	10	10
	P	50	6006273	10	10
	P	60	6006250	10	10
	P	80	6006251	10	10
	P	100	6006252	10	10
	P	120	6006253	10	10



200 X 750 MM

RB 320 X SW 10 butt joint 	P	16	6049132	10	10
	P	24	6006256	10	10
	P	36	6006257	10	10
	P	40	6006258	10	10
	P	50	6006274	10	10
	P	60	6006259	10	10
	P	80	6006260	10	10
	P	100	6006261	10	10
	P	120	6006262	10	10
	P	150	6006263	10	10
P	180	6006265	10	10	
RB 480 24 YX SW 10 butt joint 	+	24	6048316	10	10
	+	36	6027366	10	10
	+	40	6048317	10	10
	+	50	6066653	10	10
	+	60	6048318	10	10
	+	80	6048320	10	10
	+	100	6048319	10	10
	+	120	6043590	10	10



250 X 750 MM

RB 320 X SW 10 butt joint 	P	16	6059530	5	5
	P	24	6007430	5	5
	P	36	6007451	5	5
	P	40	6007452	5	5
	P	50	6007454	5	5
	P	60	6007456	5	5
	P	80	6007453	10	10
	P	100	6007455	10	10
	P	120	6007468	10	10
	RB 480 24 YX SW 10 butt joint 	+	24	6085973	5
+		36	6061350	5	5
+		40	6089447	5	5
+		60	6061372	5	5
+		80	6086593	10	10
+		100	6105498	10	10
+		120	6061373	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

FORM / DESIGN	Width	Length	GRIT RANGE	MOQ MANUFACTURING		
Paper, cloth and stitch-bonded cloth	6 - 49 mm	127, 141, 150, 158, 187, 188, 200, 210, 222, 230, 250, 260, 270, 273, 275, 280, 283, 286, 290, 303, 305, 314, 317, 320, 325, 330 and 345 mm	all	200 pieces		
	50 - 310 mm			100 pieces		
	6 - 49 mm	other dimension which are not mentioned above	all	1,000 pieces		
	50 - 310 mm			500 pieces		
	6 - 10 mm	346 - 999 mm	all	100 pieces		
	11 - 19 mm					
	20 - 74 mm				60 and coarser	50 pieces
					80 and finer	
	75 - 110 mm				36 and coarser	
		40 and finer				
	111 - 200 mm	60 and coarser	20 pieces			
	201 - 310 mm	80 and finer				
		6 - 19 mm	1000 - 5200 mm	80 and coarser	100 pieces	
	100 and finer					
	60 and coarser			20 pieces		
	80 and finer			25 pieces		
	101 - 200 mm	1000 - 3000 mm	60 and coarser	20 pieces		
			80 and finer			
		3001 - 5200 mm	60 and coarser			
			80 and finer			
	201 - 310 mm	1000 - 5200 mm	60 and coarser	10 pieces		
			80 and finer			
	6 - 310 mm	5201 - 10000 mm	100 and coarser			
120 and finer						
> 10000 mm		all				

Abrasives for hand-held grinding machines

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



STRIPS

FOR CLAMPS

OTHER STRIPS FOR HAND-HELD GRINDING MACHINES

- Strips, velour-backed 118
- Strips, self-stick 126
- Triangular strips, velour-backed 132

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

OVERVIEW OF TYPES

BW 110

VC 152



	BW 110	VC 152
Material suitability		
Flexibility	++	+++
Stability	+++	++
Features	Antistatic treatment against premature clogging with dust	-
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	E-weight paper	D-/C-weight paper
Grit range	P 24, P 36 - P 320, P 400	P 40, P 60 - P 320, P 400

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit





QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*











93 X 230 MM

BW 110     ●●● ●●● ●● ●●	P	60	6074956	50	750	
	P	80	6074961	50	750	
	P	100	6074962	100	1,500	
	P	120	6074963	100	1,500	



115 X 280 MM

BW 110     ●●● ●●● ●● ●●	P	60	6074978	50	500	
	P	80	6074979	50	500	
	P	100	6074980	100	1,000	
	P	120	6074991	100	1,000	
	P	150	6074992	100	1,000	
VC 152     ●● ●●● ●●● ●●●	P	40	6075472	50	500	
	P	60	6066384	50	500	
	P	80	6075473	50	500	
	P	100	6075474	100	1,000	
	P	120	6074518	100	1,000	
	P	150	6075087	100	1,000	
	P	180	6075088	100	1,000	
	P	220	6075089	100	1,000	
	P	240	6075475	100	1,000	



115 X 280 MM, PUNCHED, WITH 2 X 5 SIDE HOLES

VC 152	P	40	6071029	50	500	
	P	60	6071043	50	500	
	P	80	6071044	50	500	
	P	120	6071045	100	1,000	
	P	240	6075095	100	1,000	

 Metal
  Wood
  Lacquer
  Composite
  Glass/Ceramic
  Stone
 ●●● Very suitable ●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

STRIPS FOR CLAMPS

Paper and cloth				no holes	punched
1/2 Sheet	115 mm	280 mm	36 and coarser	2,500 pieces	1,000 pieces
			40 - 80		
			100 and finer		
1/3 Sheet	93 mm	230 mm	36 and coarser	2,500 pieces	1,000 pieces
			40 - 80		
			100 and finer		
Others	all		36 and coarser	5,000 pieces	1,000 pieces
			40 - 80		
			100 and finer		

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



STRIPS

VELOUR-BACKED

ACCESSORIES

- For velour-backed strips 124

OTHER STRIPS FOR HAND-HELD GRINDING MACHINES

- Strips, for clamps..... 114
- Strips, self-stick 126
- Triangular strips, velour-backed 132

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft..... 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone





●●● Very suitable

●● Suitable

OVERVIEW OF TYPES





VC 151-LONGLIFE VEL

VC 152 VEL

		
Material suitability		
Flexibility	+++	++
Stability	++	+++
Features	Additional coating for low grinding temperatures	-
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	C-weight paper, velour-backed	D-/C-weight paper, velour-backed
Grit range	P 60 - P 240, P 320 - P 500	P 40, P 60 - P 320, P 400

VC 153 VEL

VC 154-LONGLIFE VEL

		
Material suitability		
Flexibility	+	+++
Stability	+++	++
Features	-	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	E-weight paper, velour-backed	B-weight paper, velour-backed
Grit range	P 24, P 36 - P 220	P 80 - P 1500

ACCESSORIES

VEL-Combiblock

VEL-Hand block

VEL-Hand block

			
Description	VEL-Hand blocks for velour-backed strips		
Features	with soft and hard side	with lateral grip grooves	with dust extraction
Equipment	-	-	with 1/4" thread

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



70 X 115 MM

VC 152, velour-backed ●● ●●● ●●● ●●	P	40	6090472	50	1,000
	P	60	6070599	50	1,000
	P	80	6075103	50	1,000
	P	100	6070600	50	1,000
	P	120	6075104	50	1,000
	P	150	6064341	50	1,000
	P	180	6069411	50	1,000
	P	220	6069412	50	1,000
	P	240	6075335	50	1,000
VC 153, velour-backed ●●● ●●● ●● ●●	P	80	6128316	50	1,000
	P	100	6128317	50	1,000
	P	120	6121246	50	1,000
	P	150	6121245	50	1,000
	P	180	6121244	50	1,000
VC 154-Longlife, velour-backed ●● ●● ●●● ●●●	P	120	6226330	50	1,000
	P	150	6226333	50	1,000
	P	180	6226334	50	1,000
	P	220	6226335	50	1,000
	P	240	6226336	50	1,000
	P	320	6226339	50	1,000
	P	400	6226340	50	1,000



70 X 125 MM

VC 153, velour-backed ●●● ●●● ●● ●●	P	60	6122929	50	500
	P	80	6228516	50	500
	P	120	6228517	50	500
	P	150	6230136	50	500
	P	180	6228518	50	500
VC 154-Longlife, velour-backed ●● ●● ●●● ●●●	P	220	6233788	50	500
	P	240	6214823	50	500
	P	320	6214824	50	500



70 X 420 MM, PUNCHED, WITH 2 X 7 SIDE HOLES

VC 151-Longlife, velour-backed ●●● ●●● ●●● ●●●	P	60	6099446	50	500
	P	80	6099123	50	200
	P	120	6099124	50	200
	P	180	6099126	50	200
	P	240	6099128	50	200



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

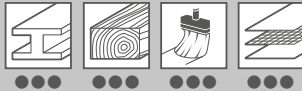
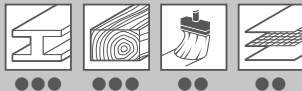
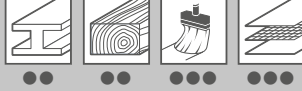
●●● Very suitable

●● Suitable



DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


 **80 X 133 MM, PUNCHED, WITH 2 X 4 SIDE HOLES**

VC 152, velour-backed 	P	40	6075365	50	500
	P	60	6075366	50	500
	P	80	6075367	50	500
	P	100	6075368	50	500
	P	120	6075369	50	500
	P	150	6075370	50	500
	P	180	6075371	50	500
	P	220	6075316	50	500
	P	240	6075317	50	500
	P	320	6075320	50	500
VC 153, velour-backed 	P	60	6139906	50	500
	P	80	6212948	50	500
	P	100	6212949	50	500
	P	120	6212950	50	500
	P	150	6184971	50	500
	P	180	6184973	50	500
VC 154-Longlife, velour-backed 	P	120	6237900	50	500
	P	150	6234587	50	500
	P	180	6237931	50	500
	P	220	6237932	50	500
	P	240	6237933	50	500
	P	320	6237934	50	500
	P	400	6237935	50	500

 **93 X 178 MM, PUNCHED, WITH 2 X 4 SIDE HOLES**

VC 152, velour-backed 	P	40	6082306	50	500
	P	60	6076084	50	500
	P	80	6076085	50	500
	P	100	6076086	50	500
	P	120	6091941	50	500
	P	150	6093298	50	500
VC 154-Longlife, velour-backed 	P	220	6234754	50	500

 **93 X 184 MM, PUNCHED, WITH 2 X 4 SIDE HOLES**

VC 152, velour-backed 	P	60	6076087	50	500
	P	80	6076088	50	500
	P	120	6093314	50	500
	P	180	6093317	50	500
	P	240	6093319	50	500

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



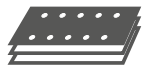
100 X 115 MM

VC 153, velour-backed 	P	80	6212917	50	500
	P	100	6212918	50	500
	P	120	6212919	50	500
	P	150	6212920	50	500
	P	180	6212941	50	500
	VC 154-Longlife. velour-backed 	P	220	6237942	50
P		240	6237943	50	500



115 X 115 MM, PUNCHED, 8 X Ø 87 MM

VC 153, velour-backed 	P	60	6212942	50	500
	P	80	6212943	50	500
	P	100	6212944	50	500
	P	120	6212945	50	500
	P	150	6212946	50	500
	P	180	6212947	50	500
VC 154-Longlife. velour-backed 	P	220	6237945	50	500
	P	240	6237946	50	500
	P	320	6237947	50	500



115 X 230 MM, PUNCHED, WITH 2 X 5 SIDE HOLES

VC 152, velour-backed 	P	40	6075353	50	500
	P	60	6075355	50	500
	P	80	6075356	50	500
	P	100	6075357	50	500
	P	120	6075358	50	500
	P	150	6075359	50	500
	P	180	6075360	50	500
	P	220	6075361	50	500
	P	240	6075362	50	500
VC 153. velour-backed 	P	40	6136086	50	250
	P	60	6136087	50	500
	P	80	6136088	50	500
	P	100	6136089	50	500
	P	120	6136090	50	500
	P	150	6212951	50	500
VC 154-Longlife. velour-backed 	P	120	6237948	50	500
	P	150	6237949	50	500
	P	180	6237950	50	500
	P	220	6237951	50	500
	P	240	6237952	50	500
	P	320	6237953	50	500



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING	
	Width	Length			

STRIPS, VELOUR-BACKED

Paper and cloth				no holes	punched
1/2 Sheet	115 mm	230 mm	40 and coarser	2,500 pieces	2,500 pieces
			50 and finer		
1/3 Sheet	93 mm	178 mm	all	2,500 pieces	2,500 pieces
Triangulars	all		36 and coarser	5,000 pieces	5,000 pieces
			40 and finer		
	99 mm	147 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
	121 mm	130 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
File strips without dispenser box	70 mm	420 mm	60 and coarser	-	200 pieces
			80 and finer	-	200 pieces
Others	all		all	5,000 pieces	5,000 pieces
webrax non-woven web					
General	230 mm	280 mm	all	50 pieces	
	115 mm	280 mm		20 pieces	
	93 mm	230 mm		200 pieces	
	152 mm	229 mm			
	Others			500 pieces	
Self-stick in dispenser box				no holes	punched
1/2 Sheet	115 mm	240 mm	40 - 60	-	1,000 pieces
1/3 Sheet	93 mm	178 mm	80 - 180	-	1,000 pieces
			220 and finer	-	1,000 pieces
	81 mm	153 mm	all	-	1,000 pieces
	70 mm	115 mm	60 and finer	-	1,000 pieces
File strips	70 mm	445 mm	40 - 60	-	200 pieces
			80 and finer	-	200 pieces
Velour-backed in dispenser box				no holes	punched
File strips	70 mm	420 mm	60 and coarser	200 pieces	200 pieces
			80 and finer		
FineNet	115 mm	140 mm	all	200 pieces	-
	230 mm	280 mm			

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

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ACCESSORIES FOR VELOURS-KLETTTHAFTE STRIPS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	


FOR VEL-STRIPS 70 X 115 MM

VEL-Combiblock with soft and hard side	393398	1	1	
--	--------	---	---	--


FOR VEL-STRIPS 70 X 125 MM

VEL-Hand block with lateral grip grooves	6215059	1	1	
--	---------	---	---	--


FOR VEL-STRIPS 70 X 198 MM

VEL-Hand block with dust extraction  punched, with 2 x 4 side holes	6127134	1	1	
---	---------	---	---	--

FOR VEL-STRIPS 70 X 400 MM

VEL-Hand block with dust extraction  punched, with 2 x 7 side holes	6092824	1	1	
---	---------	---	---	--

FOR VEL-STRIPS 115 X 230 MM

VEL-Hand block with dust extraction  punched, with 2 x 5 side holes	6103348	1	1	
---	---------	---	---	--



STRIPS

SELF-STICK

ACCESSORIES

- Handblocks for self-stick strips 130
- SK Strip holder for diamond-coated, self-stick strips 131

OTHER STRIPS FOR HAND-HELD GRINDING MACHINES

- Strips, for clamps..... 114
- Strips, velour-backed 118
- Triangular strips, velour-backed 132

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft..... 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic







Stone



●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	VC 152 SK	SF 168 SK
		
Material suitability		
Stability	+++	++
Flexibility	++	+++
Features	-	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Silicon carbide
Backing	D-/C-weight paper, self-stick	B-weight paper, self-stick
Grit range	P 40, P 60 - P 240	P 120, P 180 - P 240, P 320, P 400, P 500

ACCESSORIES

	Combiblock-SK	SK Strip holder
		
Description	SK-Hand blocks for self-stick strips	SK Strip holder for self-stick diamond strips
Features	with soft and hard side	-

+++ Excellent ++ Good + Satisfying

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
















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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*


















70 X 115 MM, KISS CUTTING

VC 152, self-stick	P	GRIT	CODE	IPU*	OPU*
   	P	80	6094283	200	200
   	P	100	6094302	200	200
   	P	120	6094304	200	200
   	P	150	6094305	200	200
   	P	180	6094306	200	200



















70 X 115 MM, PERFORIERT, ON ROLL 1", WITHOUT SK COVER

SF 168, self-stick	P	GRIT	CODE	IPU*	OPU*
    	P	240	6340953	200	200
    	P	320	6340954	200	200
    	P	400	6352465	200	200















70 X 445 MM, PRE-PUNCHED ON ROLL

VC 152, self-stick	P	GRIT	CODE	IPU*	OPU*
   	P	40	6094315	25	25
   	P	60	6094317	25	25
   	P	80	6094318	50	50
   	P	120	6094320	50	50



81 X 153 MM, KISS CUTTING

VC 152, self-stick	P	GRIT	CODE	IPU*	OPU*
   	P	60	6094308	200	200
   	P	80	6094309	200	200
   	P	120	6094311	200	200



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING	
	Width	Length			

STRIPS, SELF-STICK

Paper and cloth				no holes	punched
1/2 sheet	115 mm	230 mm	40 and coarser	2,500 pieces	2,500 pieces
			50 and finer		
1/3 sheet	93 mm	178 mm	all	2,500 pieces	2,500 pieces
Triangulars	all		36 and coarser	5,000 pieces	5,000 pieces
			40 and finer		
	99 mm	147 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
	121 mm	130 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
File strips in dispenser box	70 mm	420 mm	60 and coarser	-	200 pieces
			80 and finer	-	200 pieces
Others	all		all	5,000 pieces	5,000 pieces
webrax non-woven web					
General	230 mm	280 mm	all	50 pieces	
	115 mm	280 mm		20 pieces	
	93 mm	230 mm		200 pieces	
	152 mm	229 mm			
	Others			500 pieces	
Self-stick in dispenser box				no holes	punched
1/2 Sheet	115 mm	240 mm	40 - 60	-	1,000 pieces
1/3 Sheet	93 mm	178 mm	80 - 180	-	1,000 pieces
			220 and finer	-	1,000 pieces
	81 mm	153 mm	all	-	1,000 pieces
	70 mm	115 mm	60 and finer	-	1,000 pieces
File strips	70 mm	445 mm	40 - 60	-	200 pieces
			80 and finer	-	200 pieces
Velour-backed in dispenser box				no holes	punched
File strips	70 mm	420 mm	60 and coarser	200 pieces	200 pieces
			80 and finer		
FineNet	115 mm	140 mm	all	200 pieces	-
	230 mm	280 mm			

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

ACCESSORIES FOR SELF-STICK STRIPS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

FOR SELF-STICK STRIPS 70 X 115 MM

Handblock-SK hard design	527904	1	1	
Combiblock-SK with soft and hard side	392065	1	1	

ACCESSORIES FOR DIAMOND-COATED SELF-STICK STRIPS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

FOR DIAMOND-COATED SELF-STICK STRIPS 100 X 10 MM

SK Strip holder	6140199	1	1	

FOR DIAMOND-COATED SELF-STICK STRIPS 200 X 10 MM

SK Strip holder	6140197	1	1	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



TRIANGULAR STRIPS

VELOUR-BACKED

OTHER STRIPS FOR HAND-HELD GRINDING MACHINES

- Strips, for clamps..... 114
- Strips, velour-backed 118
- Strips, self-stick 126

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webra**x discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Fiber discs..... 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic




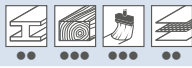
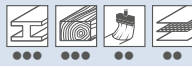



Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	VC 152 VEL	VC 153 VEL	VC 154-LONGLIFE VEL
			
Material suitability			
Surface quality	++	++	+++
Edge stability	++	+++	++
Flexibility	++	+	+++
Features	-	-	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	D-/C-weight paper, velour-backed	E-weight paper, velour-backed	B-weight paper, velour-backed
Grit range	P 40, P 60 - P 320, P 400	P 24, P 36 - P 220	P 80 - P 1500

HOLE SYSTEMS

 Triangular punched, 6x / Ø 52 mm	 Triangular punched, 6x	 Triangular punched, 2 x 3 side holes / 1 center hole
88 x 93 mm • Black & Decker • Bosch • Makita • Metabo	88 x 95 mm • Festool	99 x 147 mm • AEG • Atlas Copco

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit









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DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*







88 X 93 MM, TRIANGULAR, PUNCHED, 6 X / Ø 52 MM

VC 153, velour-backed     ●●● ●●● ●● ●●	P	40	6136251	50	50
	P	60	6136252	50	50
	P	80	6136253	50	50
	P	100	6136254	50	50
	P	120	6136255	50	50
	P	150	6223873	50	50
	P	180	6136256	50	50
	P	220	6237959	50	50
VC 154-Longlife. velour-backed     ●● ●● ●●● ●●●	P	320	6237937	50	50











88 X 95 MM, TRIANGULAR, PUNCHED, 6 X

VC 153, velour-backed     ●●● ●●● ●● ●●	P	40	6136257	50	50
	P	60	6136258	50	50
	P	80	6136259	50	50
	P	100	6136260	50	50
	P	120	6136261	50	50
	P	150	6228464	50	50
	P	180	6136262	50	50



99 X 147 MM, TRIANGULAR, PUNCHED, 2 X 3 SIDE HOLES + 1 CENTER HOLE

VC 152, velour-backed     ●●● ●●● ●● ●●	P	40	6093349	50	50
	P	60	6074590	50	50
	P	80	6074586	50	50
	P	100	6074587	50	50
	P	120	6074589	50	50
	P	150	6074591	50	50
	P	180	6075477	50	50
	P	220	6075350	50	50
	P	240	6075478	50	50
	P	320	6075352	50	50
	VC 154-Longlife. velour-backed     ●● ●● ●●● ●●●	P	320	6237941	50



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

STRIPS, SELF-STICK OR VELOUR-BACKED

				no holes	punched
Triangulars	all		36 and coarser	5,000 pieces	5,000 pieces
			40 and finer		
	99 mm	147 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
	121 mm	130 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



FIBER DISCS

FOR METAL WORKING

ACCESSORIES

- Backing pads for fiber discs 143

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Strips 114
- Triangular strips..... 132
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft..... 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic













Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	RB 314 FIBRE	RB 414 X	RB 414 X-PROCUT
			
Material suitability			
Stock removal	++	++	+++
Surface quality	+	+	+
Features	-	-	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Zirconia alumina	Zirconia alumina
Backing	Vulcanized fiber	Vulcanized fiber	Vulcanized fiber
Grit range	P 16, P 24, P 36 - P 120	+ 24, + 36 to + 80	+ 36 to + 120




	CERAMIT® CR 456 FIBRE-PROCUT	WEBRAX-AN 703 50
		
Material suitability		
Stock removal	+++	+
Surface quality	+	+++
Features	Additional coating for low grinding temperatures	No shape changes during grinding
Abrasive grain	Ceramic grain	Aluminium oxide
Backing	Vulcanized fiber	Non-woven web, reinforced with cloth on vulcanized fiber
Grit range	+ 36, + 50 to + 120	+ 80, + 100

★ INFORMATION

An overview of our **minimum order quantities for non-stock fiber discs** can be found on **page 220**.

★ SAFETY NOTE

 [®] Hermes fiber discs are manufactured in accordance with oSa safety regulations. They meet or exceed the requirements of standard EN 13743:2001 (safety requirements for coated abrasives)

ACCESSORIES	Backing pad-J	Backing pad-X	Backing pad-X with cooling ribs
			
Description	Flexible design	Stiff design	Very stiff design
Features	Especially suitable for grit range 80 and finer	Especially suitable for high stock removal in grit range 60 and coarser	Especially suitable for rough grinding applications with high temperatures
Equipment	M14 thread	M14 thread	Cooling ribs and M14 thread

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit


QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



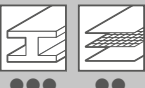



115 X 22 MM, WITH HOLE

webrax-AN 703 50	+	80	6017023	25	25	
						


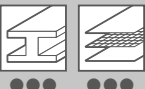


115 X 22 MM, WITH HOLE, CROSS SLOT

RB 314 fibre	P	24	25593	100	100	
	P	36	25631	100	100	
	P	40	7986	100	100	
	P	50	19208	100	100	
	P	60	8230	100	100	
	P	80	8249	100	100	
	P	100	6006096	100	100	
	P	120	6006275	100	100	
RB 414 X	+	36	824216	100	100	
						
RB 414 X-Procure	+	36	6006372	100	100	
	+	40	6006373	100	100	
	+	50	6006374	100	100	
	+	60	6006375	100	100	
	+	80	6006376	100	100	
	+	100	6006377	100	100	
	+	120	6006378	100	100	
CERAMIT® CR 456 fibre-Procure	+	36	6166165	100	100	
	+	50	6169010	100	100	
	+	60	6167586	100	100	
	+	80	6166167	100	100	



115 X 22 MM, WITH HOLE, CROSS SLOT - CARTON-PACKED

RB 314 fibre	P	16	6007215	25	150	
	P	24	65110	25	150	
	P	36	16675	25	150	
	P	40	78115	25	150	
	P	50	29165	25	150	
	P	60	29181	25	150	
	P	80	91375	25	150	
	P	100	6006411	25	150	
	P	120	6006412	25	150	
	RB 414 X	+	36	2301695	25	150
	+	50	2689138	25	150	
	+	60	6004425	25	150	
	+	80	6004426	25	150	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



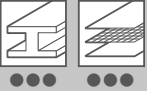
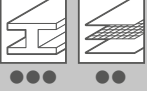


115 X 22 MM, WITH HOLE, CROSS SLOT - CARTON-PACKED

RB 414 X-Procuto 	+	36	6006413	25	150
	+	50	6006415	25	150
	+	60	6006416	25	150
	+	80	6006417	25	150
	+	100	6006418	25	150
	+	120	6006419	25	150
CERAMIT® CR 456 fibre-Procuto 	+	36	6175818	25	150
	+	60	6175820	25	150
	+	80	6180647	25	150
	+	100	6198835	25	150
	+	120	6180648	25	150




125 X 22 MM, WITH HOLE, CROSS SLOT

RB 314 fibre 	P	24	25798	100	100
	P	36	25887	100	100
	P	40	25801	100	100
	P	50	125962	100	100
	P	60	25925	100	100
	P	80	25933	100	100
	P	100	6006380	100	100
	P	120	6006381	100	100
RB 414 X 	+	36	2237695	100	100
	+	50	2399288	100	100
RB 414 X-Procuto 	+	36	6006382	100	100
	+	40	6006383	100	100
	+	50	6006384	100	100
	+	60	6006385	100	100
	+	80	6006386	100	100
	+	100	6006387	100	100
	+	120	6006388	100	100
CERAMIT® CR 456 fibre-Procuto 	+	36	6165839	100	100
	+	50	6167585	100	100
	+	60	6170978	100	100
	+	80	6168175	100	100



125 X 22 MM, WITH HOLE, CROSS SLOT - CARTON-PACKED

RB 314 fibre 	P	16	6006420	25	150
	P	24	168777	25	150
	P	36	50067	25	150
	P	40	50091	25	150
	P	50	91405	25	150
	P	60	66338	25	150
	P	80	91421	25	150
	P	100	6006421	25	150
	P	120	6006422	25	150

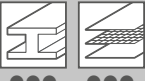
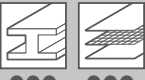

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	




125 X 22 MM, WITH CENTER HOLE, CROSS SLOT - CARTON-PACKED

RB 414 X 	+	36	2301709	25	150	
	+	50	2689146	25	150	
RB 414 X-Procure 	+	36	6006423	25	150	
	+	40	6006424	25	150	
	+	50	6006425	25	150	
	+	60	6006426	25	150	
	+	80	6006427	25	150	
	+	100	6006428	25	150	
	+	120	6006429	25	150	
CERAMIT® CR 456 fibre-Procure 	+	36	6178350	25	150	
	+	50	6178351	25	150	
	+	60	6170357	25	150	
	+	80	6177311	25	150	
	+	100	6198837	25	150	
	+	120	6180252	25	150	




150 X 22 MM, WITH HOLE, CROSS SLOT

RB 314 fibre 	P	24	331392	100	100	
	P	36	6006389	100	100	
	P	40	6006390	100	100	
	P	60	6006391	100	100	
	P	80	6006392	100	100	




180 X 22 MM, WITH HOLE

webrax-AN 703 50 	+	80	6016980	25	25	
	+	100	6017021	25	25	



180 X 22 MM, WITH HOLE, CROSS SLOT

RB 314 fibre 	P	24	18295	100	100	
	P	36	8222	100	100	
	P	40	5304	100	100	
	P	50	5312	100	100	
	P	60	7838	100	100	
	P	80	4847	100	100	
	P	120	6006277	100	100	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



180 X 22 MM, MOULDED, WITH HOLE, CROSS SLOT

RB 414 X ●●● ●●●	+	36	620920	100	100
	+	50	2360969	100	100
RB 414 X-Procut ●●● ●●	+	36	6006394	100	100
	+	50	6006396	100	100
	+	60	6006397	100	100
	+	80	6006398	100	100
	+	100	6006399	100	100
	+	120	6006400	100	100
CERAMIT® CR 456 fibre-Procut ●●● ●●	+	36	6176898	100	100
	+	50	6167608	100	100
	+	60	6166215	100	100
	+	80	6167980	100	100



180 X 22 MM, MOULDED, WITH HOLE, CROSS SLOT - CARTON-PACKED

RB 314 fibre ●●● ●●●	P	16	6006442	25	150
	P	24	178578	25	100
	P	36	88501	25	100
	P	40	27510	25	100
	P	50	133965	25	100
	P	60	78158	25	100
	P	80	107077	25	100
	P	100	6006404	25	100
	P	120	6006405	25	100
RB 414 X ●●● ●●●	+	36	2302667	25	100
RB 414 X-Procut ●●● ●●	+	36	6006406	25	100
	+	50	6006408	25	100
	+	60	6006409	25	100
	+	80	6006410	25	100
	+	100	6006461	25	100
	+	120	6006462	25	100
CERAMIT® CR 456 fibre-Procut ●●● ●●	+	50	6179225	25	100
	+	60	6176439	25	100
	+	100	6181863	25	100
	+	120	6181864	25	100

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	----------------------

FIBER DISCS




General	all	all	1,200 pieces
Carton-packed	100 - 150	all	1,200 pieces
	151 - 200		
	235		

ACCESSORIES FOR FIBER DISCS



DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*



FOR FIBER DISCS Ø 115 MM

Backing pad-X with M14 thread  no holes	116556	1	1
Backing pad-X with cooling ribs and M14 thread  no holes	6008087	1	1
Backing pad-J with M14 thread  no holes	51497	1	1

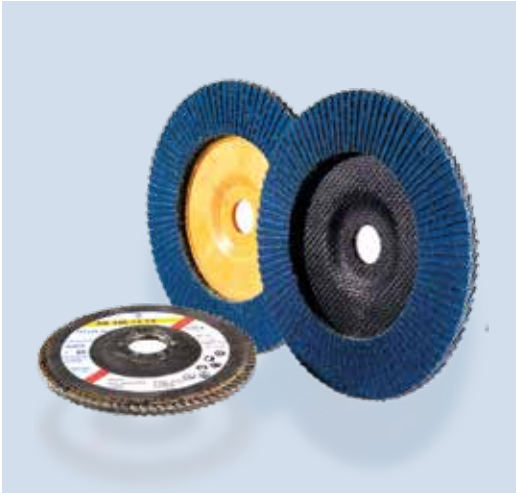
FOR FIBER DISCS Ø 125 MM

Backing pad-X with M14 thread  no holes	34762	1	1
Backing pad-J with M14 thread  no holes	68543	1	1

FOR FIBER DISCS Ø 180 MM

Backing pad-X with M14 thread  no holes	21040	1	1
Backing pad-J with M14 thread  no holes	18074	1	1

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



FLAP DISCS

FOR METAL WORKING

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs..... 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Strips 114
- Triangular strips..... 132
- Fiber discs..... 136
- Hermes-Flex cutting wheels and grinding discs..... 148
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft..... 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic







Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	FL 390 ECO	RB 480 24 YX	RB 486 24 YX	CERAMIT® CN 466 Z
				
Material suitability				
Stock removal / Standzeit	++	++	+++	+++
Oberflächenqualität	++	++	++	++
Features	-	-	Especially suitable for stainless steels with additional coating for low grinding temperatures	Additional coating for low grinding temperatures
Abrasive grain	Zirconia alumina	Zirconia alumina	Zirconia alumina	Ceramic grain
Backing	Glass-fiber	YX-cloth	YX-cloth	Z-cloth
Grit range	# 36 to # 40, # 60 to # 80, # 120	+ 24, + 36 to + 120	+ 36, + 40, + 60, + 80, + 120	+ 24, + 36 to + 80




INFORMATION

An overview of our **minimum order quantities for non-stock flap discs** can be found on **page 220**.



SAFETY NOTE

 [®] Hermes flap discs are manufactured in accordance with oSa safety regulations. They meet or exceed the requirements of standard EN 13743:2001 (safety requirements for coated abrasives)

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



115 X 22.23 MM, BEVELLED FORM ON GLASS-FIBER BACKING PAD (80 M/S)

FL 390 Eco 	+	40	6010002	10	270	
	+	60	6010004	10	270	
	+	80	6010005	10	270	
CERAMIT® CN 466 Z 	+	40	6254409	10	270	
	+	60	6254410	10	270	
	+	80	6250418	10	270	
RB 480 24 YX 	+	36	6042320	10	270	
	+	40	6029434	10	270	
	+	60	6018695	10	270	
	+	80	6042401	10	270	
	+	120	6029436	10	270	



115 X 22.23 MM, BEVELLED FORM ON PLASTIC BACKING PAD (80 M/S)

RB 480 24 YX 	+	40	6042403	10	270	
	+	60	6042404	10	270	
RB 486 24 YX 	+	40	6042407	10	270	
	+	60	6042408	10	270	
	+	80	6042409	10	270	



115 X 22.23 MM, STRAIGHT FORM / GLASS-FIBER BACKING PAD (80 M/S)

RB 480 24 YX 	+	40	6042421	10	270	
	+	60	6042422	10	270	
	+	80	6042423	10	270	
	+	120	6041591	10	270	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



125 X 22.23 MM, BEVELLED FORM ON GLASS-FIBER BACKING PAD (80 M/S)

CERAMIT® CN 466 Z ●●●	+	40	6254421	10	240
	+	60	6254422	10	240
	+	80	6254419	10	240
RB 480 24 YX ●●● ●●●	+	36	6056756	10	240
	+	40	6018696	10	240
	+	60	6018698	10	240
	+	80	6042427	10	240
	+	120	6039387	10	240
RB 486 24 YX ●●●	+	40	6066738	10	240



125 X 22.23 MM, BEVELLED FORM ON PLASTIC BACKING PAD (80 M/S)

RB 486 24 YX ●●●	+	40	6042429	10	240
	+	60	6042430	10	240
	+	80	6042431	10	240



180 X 22.23 MM, BEVELLED FORM ON GLASS-FIBER BACKING PAD (80 M/S)

RB 480 24 YX ●●● ●●●	+	36	6056755	10	120
	+	40	6135353	10	120
	+	60	6295536	10	120
	+	80	6295537	10	120



180 X 22.23 MM, BEVELLED FORM ON PLASTIC BACKING PAD (80 M/S)

RB 486 24 YX ●●●	+	40	6116206	10	10
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180 X 22.23 MM, STRAIGHT FORM ON GLASS-FIBER BACKING PAD (80 M/S)

RB 480 24 YX ●●● ●●●	+	40	6263735	10	120
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* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



HERMES-FLEX CUTTING WHEELS AND GRINDING DISCS FOR METAL WORKING

PRODUCTS

- Hermes-Flex Cutting wheels 150
- Hermes-Flex Grinding discs 155

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Strips 114
- Triangular strips 132
- Fiber discs 136
- Flap discs 144
- Abrasive sleeves, cylindrical and conical 158
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

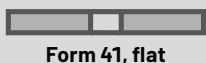
OVERVIEW OF TYPES "PERFORMANCE" FOR PROFESSIONAL INDUSTRIAL USE

	A 24 R-BF PREMIUM	A 36 R-BF STAINLESS	A 46 T-BF Slim	A 60 T-BF THIN
Material suitability				
Cutting performance	++	++	+++	+++
Stability	+++	+++	++	++
Features	For general metal working	Especially suitable for cutting steel and stainless steel	Thin design, especially for smaller diameters of steel, stainless steel and non-ferrous metals	Very thin design for thin-walled sheets, profiles and tubes of steel, stainless steel and non-ferrous metals
Abrasive grain	Aluminium oxide			
Backing	Glass fiber, reinforced			

OVERVIEW OF TYPES "CLASSIC" FOR PROFESSIONAL CRAFTSMEN

	A 36 T-BF GENERAL METAL	A 60 T-BF FAST CUT	A 30 T-BF INOX
Material suitability			
Cutting performance	++	+++	+++
Stability	+++	++	+++
Features	For general metal working	Thin design for cutting thin sheets and tubes	Especially suitable for cutting stainless steel and non-ferrous metals
Abrasive grain	Aluminium oxide		
Backing	Glass fiber, reinforced		

FORMEN



Form 41, flat



Form 42, depressed



SAFETY NOTE



® Hermes cutting wheels and grinding discs are manufactured in accordance with oSa safety regulations. They meet or exceed the requirements of standard EN 12413:1999 (safety requirements for bonded abrasives)

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com


HERMES-FLEX CUTTING WHEELS

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	




75 X 1.2 X 10 MM, FORM 41 - FLAT

A 60 T-BF Fast Cut  ●●●	6270303	50	50	
--	---------	----	----	--




100 X 2.5 X 16 MM, FORM 42 - DEPRESSED

A 24 R-BF Premium  ●●●	343196	25	25	
---	--------	----	----	--





100 X 2.5 X 16 MM, FORM 41 - FLAT

A 24 R-BF Premium  ●●●	6010256	25	25	
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115 X 1.0 X 22.23 MM, FORM 41 - FLAT

A 46 T-BF Slim  ●●●	6002478	25	25	
A 60 T-BF Fast Cut  ●●●	6148750	25	25	



115 X 1.6 X 22.23 MM, FORM 41 - FLAT

A 46 T-BF Slim  ●●●	6002475	25	25	
A 60 T-BF Fast Cut  ●●●	6148751	25	25	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	





115 X 2.5 X 22.23 MM, FORM 41 - FLAT

A 24 R-BF Premium  	343129	25	25	
A 36 T-BF General Metal  	6148744	25	25	





115 X 2.5 X 22.23 MM, FORM 42 - DEPRESSED

A 24 R-BF Premium  	343218	25	25	
---	--------	----	----	--







115 X 3.2 X 22.23 MM, FORM 42 - DEPRESSED

A 36 T-BF General Metal  	6148745	25	25	
--	---------	----	----	--



125 X 1.0 X 22.23 MM, FORM 41 - FLAT

A 60 T-BF Thin  	6002479	25	25	
A 60 T-BF Fast Cut  	6148752	25	25	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

HERMES-FLEX CUTTING WHEELS

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	




125 X 1.6 X 22.23 MM, FORM 41 - FLAT

A 46 T-BF Slim  ●●●	6002476	25	25	
A 60 T-BF Fast Cut  ●●●	6148753	25	25	





125 X 2.0 X 22.23 MM, FORM 41 - FLAT

A 36 R-BF Stainless  ●●●	6002472	25	25	
---	---------	----	----	--




125 X 2.5 X 22.23 MM, FORM 41 - FLAT

A 24 R-BF Premium  ●●●	343137	25	25	
A 36 T-BF General Metal  ●●●	6148746	25	25	




125 X 2.5 X 22.23 MM, FORM 42 - DEPRESSED

A 24 R-BF Premium  ●●●	343226	25	25	
--	--------	----	----	--



125 X 3.2 X 22.23 MM, FORM 42 - DEPRESSED

A 36 T-BF General Metal  ●●●	6148747	25	25	
--	---------	----	----	--



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable


●● Suitable

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	





180 X 3.0 X 22 MM, FORM 41 - FLAT

A 24 R-BF Premium 	6385763	25	25	
--	---------	----	----	--




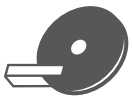
230 X 2.0 X 22.23 MM, FORM 41 - FLAT

A 36 R-BF Stainless 	6002474	25	25	
A 30 T-BF Inox 	6148758 25	25	2.91	




230 X 2.5 X 22.23 MM, FORM 41 - FLAT

A 36 T-BF General Metal 	6149194	25	25	
--	---------	----	----	--




230 X 3.0 X 22.23 MM, FORM 41 - FLAT

A 24 R-BF Premium 	6385772	25	25	
--	---------	----	----	--



230 X 3.0 X 22.23 MM, FORM 42 - DEPRESSED

A 24 R-BF Premium 	6385773	25	25	
--	---------	----	----	--

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit


HERMES-FLEX CUTTING WHEELS

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*




230 X 3.2 X 22.23 MM, FORM 42 - DEPRESSED

A 36 T-BF General Metal	6148749	25	25	
 ●●●				



300 X 3.5 X 22.23 MM, FORM 41 - FLAT

A 24 R-BF Premium	6010258	10	10	
 ●●●				

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
---------------	---------------	------------	-------------------

HERMES-FLEX CUTTING WHEELS

General	100 - 230 mm	-	2,500 pieces
	300 mm	-	1,000 pieces

HERMES-FLEX GRINDING DISCS

General	100 - 230 mm	-	2,500 pieces
---------	--------------	---	--------------



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable





HERMES-FLEX GRINDING DISCS

DIMENSION [Ø X THICKNESS X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	







115 X 6.0 X 22.23 MM, FORM 27 - DEPRESSED

A 24 R-BF Premium  	343609	10	10	
A 36 T-BF General Metal  	6148760	10	10	





125 X 6.0 X 22.23 MM, FORM 27 - DEPRESSED

A 24 R-BF Premium  	343617	10	10	
A 36 T-BF General Metal  	6148761	10	10	







180 X 8.0 X 22.23 MM, FORM 27 - DEPRESSED

A 36 T-BF General Metal  	6148762	10	10	
--	---------	----	----	--



230 X 6.0 X 22.23 MM, FORM 27 - DEPRESSED

A 24 R-BF Premium  	343692	10	10	
A 36 T-BF General Metal  	6148764	10	10	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for hand-held grinding machines

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



ABRASIVE SLEEVES

FOR METAL WORKING

PRODUCTS

- Spirally wounded interlined abrasive sleeves 158
- Abrasive cones 161

ACCESSORIES

- Rubber mandrels for spirally wounded interlined abrasive sleeves 160
- Rubber mandrels for abrasive cones 162

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Strips 114
- Triangular strips 132
- Fiber discs 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs 148
- Unitized abrasive tools with shaft 166



Metal



Wood



Lacquer



Composite



Glass/Ceramic









Stone



●●● Very suitable

●● Suitable

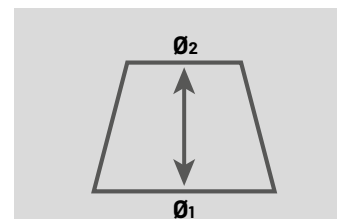
OVERVIEW OF TYPES SPIRALLY WOUND INTERLINED ABRASIVE SLEEVES

	RB 346 CX	RB 486 X-FLEX	CERAMIT® CN 466 Z
			
Material suitability			
Performance	++	+++	+++
Stability	++	++	+++
Features	-	Coating of additives for low grinding temperatures, especially suitable for stainless steel	Coating of additives for low grinding temperatures
Abrasive grain	Aluminium oxide	Zirconia alumina	Ceramic grain
Backing	X-cloth	X-flex cloth	Z-cloth
Grit range	P 24, P 36, P 40 - P 180, P 240, P 320	# 40 - # 80	+ 24, + 36 to + 80

OVERVIEW OF TYPES ABRASIVE CONES

	RB 346 23 MX
	
Material suitability	
Performance	++
Stability	++
Features	-
Abrasive grain	Ceramic grain / Aluminium oxide
Backing	X-cloth
Grit range	P 24, P 36 - P 320, P 400

DIMENSIONS



★ INFORMATION

An overview of our **minimum order quantities for non-stock abrasive sleeves** can be found on **page 220**.

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

SPIRALLY WOUNDED INTERLINED ABRASIVE SLEEVES

DIMENSION [WIDTH X Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



30 X 15 MM

RB 346 CX ●●●	P	40	61166	50	1,000	
	P	50	2518	50	1,000	
	P	60	66605	50	1,000	
	P	80	19690	50	1,000	
	P	150	20117	50	1,000	
CERAMIT® CN 466 Z ●●●	+	60	6420447	50	1,000	
	+	80	6420448	50	1,000	
RB 486 X-flex ●●●	#	50	295744	50	1,000	



30 X 30 MM

RB 346 CX ●●●	P	40	26018	50	1,000	
	P	50	7498	50	1,000	
	P	60	4618	50	1,000	
	P	80	20125	50	1,000	
	P	120	33030	50	1,000	
	P	150	12513	50	1,000	
CERAMIT® CN 466 Z ●●●	+	40	6391451	50	1,000	
	+	60	6420449	50	1,000	
	+	80	6420450	50	1,000	
RB 486 X-flex ●●●	#	50	164755	50	1,000	
	#	60	6335	50	1,000	
	#	80	281581	50	1,000	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	



30 X 45 MM

RB 346 CX ●●●	P	40	20591	50	1,000	
	P	50	28088	50	1,000	
	P	60	28053	50	1,000	
	P	80	20133	50	1,000	
	P	150	20141	50	1,000	
CERAMIT® CN 466 Z ●●●	+	40	6276913	50	1,000	
	+	60	6420451	50	1,000	
	+	80	6420452	50	1,000	
RB 486 X-flex ●●●	#	50	104329	50	1,000	
	#	60	50148	50	1,000	
	#	80	53325	50	1,000	



30 X 60 MM

RB 346 CX ●●●	P	40	11908	50	1,000	
	P	50	49964	50	1,000	
	P	60	14400	50	1,000	
	P	80	62448	50	1,000	
RB 486 X-flex ●●●	#	50	283754	50	1,000	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

ACCESSORIES FOR SPIRALLY WOUNDED INTERLINED ABRASIVE SLEEVES

DIMENSION [WIDTH X Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

FOR DIMENSION 20 X 10 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	262110	10	10	
--	--------	----	----	--

FOR DIMENSION 20 X 22 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	12122	10	10	
--	-------	----	----	--

FOR DIMENSION 20 X 30 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	64513	10	10	
--	-------	----	----	--

FOR DIMENSION 30 X 15 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	3271	10	10	
--	------	----	----	--

FOR DIMENSION 30 X 30 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	33049	10	10	
--	-------	----	----	--

FOR DIMENSION 30 X 45 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	582	10	10	
--	-----	----	----	--

FOR DIMENSION 30 X 60 MM

Rubber mandrels, slotted with shaft, Ø 6.0 mm	33057	10	10	
--	-------	----	----	--



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable









ABRASIVE CONES

DIMENSION [WIDTH X Ø₁ X Ø₂]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*











30 X 29 X 22 MM

RB 346 23 MX				P	50	571105	50	1,000
				P	60	6001801	50	1,000
				P	150	6006189	50	1,000















60 X 36 X 22 MM

RB 346 23 MX				P	40	6006188	50	1,000
				P <td>50 <td>527793</td> <td>50</td> <td>1,000</td> </td>	50 <td>527793</td> <td>50</td> <td>1,000</td>	527793	50	1,000
				P <td>80 <td>527769</td> <td>50</td> <td>1,000</td> </td>	80 <td>527769</td> <td>50</td> <td>1,000</td>	527769	50	1,000



63 X 20 X 14 MM

RB 346 23 MX				P	40	527696	50	1,000
				P <td>50 <td>527726</td> <td>50</td> <td>1,000</td> </td>	50 <td>527726</td> <td>50</td> <td>1,000</td>	527726	50	1,000
				P <td>80 <td>527734</td> <td>50</td> <td>1,000</td> </td>	80 <td>527734</td> <td>50</td> <td>1,000</td>	527734	50	1,000
				P <td>120 <td>527742</td> <td>50</td> <td>1,000</td> </td>	120 <td>527742</td> <td>50</td> <td>1,000</td>	527742	50	1,000

Abrasives for hand-held grinding machines

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

ACCESSORIES FOR ABRASIVE CONES

DIMENSION [WIDTH X D₁ X D₂]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	

FOR DIMENSION 30 X 29 X 22 MM

Conical rubber mandrels, slotted with shaft, Ø 6.0 mm	6007211	10	10	
--	---------	----	----	--

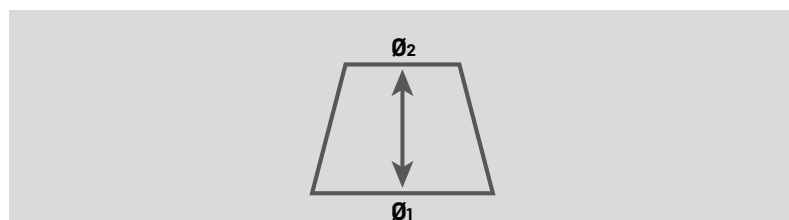
FOR DIMENSION 60 X 36 X 22 MM

Conical rubber mandrels, slotted with shaft, Ø 6.0 mm	2186608	10	10	
--	---------	----	----	--

FOR DIMENSION 63 X 20 X 14 MM

Conical rubber mandrels, slotted with shaft, Ø 6.0 mm	2186594	10	10	
--	---------	----	----	--

DIMENSIONS CONICALS ABRASIVE SLEEVES





UNITIZED ABRASIVE TOOLS WITH SHAFT

PRODUCTS

- **webrax** unitized abrasive tools with shaft 166
- Flap wheels with shaft 166

OTHER ABRASIVES FOR HAND-HELD GRINDING MACHINES

- Discs 40
- **webrax** discs & Multiclean discs 80
- Discs for parquet treatment 86
- Abrasive belts 98
- Strips 114
- Triangular strips 132
- Fiber discs 136
- Flap discs 144
- Hermes-Flex cutting wheels and grinding discs 148
- Abrasive sleeves, cylindrical and conical 158



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES WEBRAX-UNITIZED ABRASIVE TOOLS

WEBRAX-OA 710



Material suitability	●●●
Application	For fine grinding metal without grinding through
Abrasive grain	Aluminium oxide
Backing	Non-woven web
Grit range	+ 80 to + 120, + 180, + 280



INFORMATION

An overview of our **minimum order quantities for non-stock webrax unitized abrasive tools with shaft** can be found on **page 220**.

OVERVIEW OF TYPES FLAP WHEELS WITH SHAFT

FW 340 X



Material suitability	●●●
Application	For form grinding in tool and mould making and for the grinding of weld seams and defects with high adaptability to the workpiece
Abrasive grain	Aluminium oxide
Backing	X-cloth
Grit range	P 40, P 60 - P 180, P 240, P 320



INFORMATION

An overview of our **minimum order quantities for non-stock flap wheels with shaft** can be found on **page 220**.

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

WEBRAX UNITIZED ABRASIVE TOOLS WITH SHAFT

DIMENSION [Ø X WIDTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



30 X 25 MM

webrax-OA 710 	+	100	6006190	10	10
--------------------------	---	-----	---------	----	----



50 X 20 MM

webrax-OA 710 	+	80	47090	10	10
	+	180	75183	10	10

FLAP WHEELS WITH SHAFT

DIMENSION [Ø X WIDTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



30 X 10 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X 	P	60	6013674	10	10
	P	80	6013686	10	10
	P	120	6013688	10	10



30 X 15 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X 	P	40	6013697	10	10
	P	60	6013698	10	10
	P	80	6013699	10	10
	P	120	6013701	10	10



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable




FLAP WHEELS WITH SHAFT

DIMENSION [Ø X WIDTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*






40 X 15 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 60	6013715	10	10
	P 80	6013716	10	10
	P 120	6013717	10	10






40 X 20 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 40	6013720	10	10
	P 60	6013721	10	10
	P 80	6013722	10	10
	P 120	6013724	10	10






50 X 20 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 40	6013736	10	10
	P 60	6013737	10	10
	P 80	6013738	10	10
	P 120	6013740	10	10






50 X 30 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 40	6013745	10	10
	P 60	6013746	10	10






60 X 30 MM, WITH SHAFT, Ø 6.0 MM

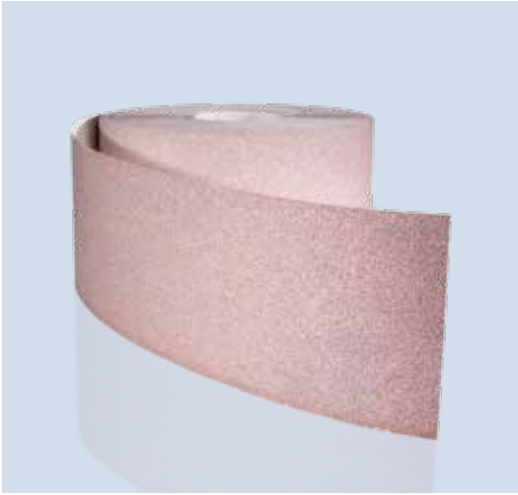
FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 40	6013763	10	10
	P 60	6013764	10	10
	P 80	6013765	10	10
	P 120	6013767	10	10
	P 320	6013771	10	10



60 X 40 MM, WITH SHAFT, Ø 6.0 MM

FW 340 X	GRIT	CODE	IPU*	OPU*
  	P 60	6013773	10	10
	P 180	6013778	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



ABRASIVE ROLLS

FOR MANUAL SANDING

PRODUCTS

- Abrasive rolls 171
- Abrasive rolls, foam-coated 176
- **webrax** non-woven web rolls 177
- Graphite cloth 178

OTHER ABRASIVES FOR MANUAL SANDING

- Sheets 180
- **webrax** non-woven web handpads 186
- Sanding sponges 190
- Hermes Polishing System 195
- Hermes microlite defect highlighter 206



Metal



Wood



Lacquer



Composite



Glass/Ceramic





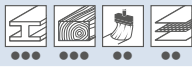
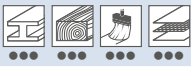
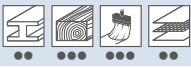







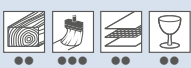
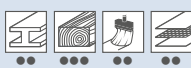


Stone





●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	BW 110	VC 151-LONGLIFE VEL MULTIHOLE	VC 152	VC 154-LONGLIFE FOAM
				
Material suitability				
Flexibility	+	++	++	++
Features	Antistatic treatment against premature clogging with dust	Staubfreies Schleifen, Additional coating for low grinding temperatures,	-	Additional coating for low grinding temperatures
Abrasive grain	Aluminium oxide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	E-weight paper	C-weight paper, velour-backed	D-/C-weight paper	C-weight paper, foam-backed
Grit range	P 24, P 36 - P 320, P 400	P 60 - P 240, P 320 - P 500	P 40, P 60 - P 320, P 400	P 150 - P 180, P 240 - P 320, P 400 - P 800

	SF 168	RB 320 X	RB 346 MJ	RB 346 J-FLEX
				
Material suitability				
Flexibility	+++	+	++	+++
Features	Additional coating for low grinding temperatures	-	-	-
Abrasive grain	Silicon carbide	Aluminium oxide	Aluminium oxide	Aluminium oxide
Backing	B-weight paper	X-cloth	J-cloth	J-flex-cloth
Grit range	P 80, P 120 - P 320, P 400 - P 500	P 16, P 24 - P 320	P 60 - P 800	P 40 - P 400, P 600

	RB 406 J-FLEX	FB 637
		
Material suitability		
Flexibility	+++	++
Features	Additional coating for low grinding temperatures	-
Abrasive grain	Aluminium oxide	Aluminium oxide
Backing	J-flex-cloth	Film
Grit range	P 60 - P 320, P 400	P 120, P 180, P 240 - P 280, P 360 - P 1500, + 2500

Continued Overview of types following page

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

OVERVIEW OF TYPES

	WEBRAX-OA 708	WEBRAX-OS 709	WEBRAX-OA 710	WEBRAX-OA 713
				
Material suitability	   	   	  	
Flexibility	+++	+++	+++	+++
Features	-	-	-	-
Abrasive grain	Aluminium oxide	Silicon carbide	Aluminium oxide	Aluminium oxide
Backing	Non-woven web	Non-woven web	Non-woven web	Non-woven web
Grit range	P 60 - P 320, P 400	P 120, P 180, P 240 - P 280, P 360 - P 1500, + 2500	+ 80 to + 120, + 180, + 280	+ 100, + 180, + 280
	WEBRAX-OS 715	GRAPHITE CLOTH GL 580	GRAPHITE CLOTH GL 581	
				
Material suitability	    	n.a.	n.a.	
Flexibility	+++	n.a.	n.a.	
Features	-	For coating the backing elements of belt sanders with a 1-layer, granular graphite structure to reduce friction and heat development between the back of the sanding belt and the support element	For coating the backing elements of belt sanders with a 2-layer, lamellar graphite structure to reduce friction and heat development between the back of the sanding belt and the support element	
Abrasive grain	Silicon carbide	Graphite	Graphite	
Backing	Non-woven web	cloth	cloth	
Grit range	+ 100, + 180, + 280, + 500, + 800	-	-	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

ABRASIVE ROLLS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



25 MM X 50 M

RB 346 J-flex	GRIT	CODE	IPU*	OPU*
	P 60	6008627	50	50
	P 80	6008692	50	50
	P 100	6008693	50	50
	P 120	6008694	50	50
	P 150	6008695	50	50
	P 180	6008696	50	50
	P 220	6008697	50	50
	P 240	6008698	50	50
	P 320	6008700	50	50
	P 400	6008791	50	50



40 MM X 25 M

RB 346 J-flex	GRIT	CODE	IPU*	OPU*
	P 40	6008861	25	25



40 MM X 50 M

RB 346 J-flex	GRIT	CODE	IPU*	OPU*
	P 60	6008793	50	50
	P 80	6008794	50	50
	P 100	6008795	50	50
	P 120	6008796	50	50
	P 150	6008797	50	50
	P 180	6008798	50	50
	P 220	6008799	50	50
	P 240	6008800	50	50
	P 320	6008801	50	50
	P 400	6008802	50	50



50 MM X 25 M

RB 346 J-flex	GRIT	CODE	IPU*	OPU*
	P 40	6008861	25	25
	P 50	6008816	25	25
	P 60	6008819	25	25
	P 80	6008820	25	25
	P 100	6008821	25	25
	P 120	6008822	25	25
	P 150	6008823	25	25
	P 180	6008824	25	25
	P 220	6008825	25	25
	P 240	6008826	25	25
	P 320	6008827	25	25
	P 400	6008828	25	25

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



















ABRASIVE ROLLS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



























50 MM X 50 M

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
RB 346 J-flex	P 60	6008803	50	50
 	P 80	6008804	50	50
 	P 100	6008805	50	50
 	P 120	6008806	50	50
 	P 150	6008807	50	50
 	P 180	6008808	50	50
 	P 220	6008809	50	50
 	P 240	6008810	50	50
 	P 320	6008812	50	50
 	P 400	6008814	50	50























70 MM X 25 M

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
VC 151-Longlife, velour-backed, MULTIHOLE	P 80	6147643	25	25
   	P 120	6147644	25	25
   	P 150	6147646	25	25
   	P 180	6147647	25	25
   	P 240	6147649	25	25
   	P 320	6155517	25	25
   	P 400	6157003	25	25



95 MM X 25 M

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
VC 152	P 80	6083450	25	25
   	P 100	6083481	25	25
   	P 120	6088827	25	25
   	P 150	6103765	25	25
   	P 180	6104516	25	25
   	P 220	6104524	25	25



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



100 MM X 50 M

BW 110 ●●● ●●● ●● ●●	P	60	6074932	50	50
	P	80	6074933	50	50
	P	100	6074934	50	50
	P	120	6074935	50	50
	P	150	6074936	50	50
RB 346 MJ ●●● ●●	P	600	5002	50	50
RB 346 J-flex ●●● ●●	P	40	6008829	50	50
	P	60	6008830	50	50
	P	80	6008831	50	50
	P	100	6008832	50	50
	P	120	6008833	50	50
	P	150	6008834	50	50
	P	180	6008835	50	50
	P	220	6008836	50	50
	P	240	6008837	50	50
	P	280	6008838	50	50
	P	320	6008839	50	50
P	400	6008840	50	50	



100 MM X 50 M, WITH SLOTTED PLASTIC CORE

FB 637 ●●● ●●● ●●	P	120	2515164	50	50
	P	180	6011134	50	50
	P	240	2015897	50	50
	P	360	2116154	50	50
	P	500	2020548	50	50
	P	600	2015900	50	50
	P	800	2041073	50	50
	P	1200	2116146	50	50
	P	1500	2116138	50	50
	P	2500	2137321	50	50



115 MM X 25 M

VC 151-Longlife, velour-backed, MULTIHOLE ●●● ●●● ●●● ●●●	P	80	6147654	25	25
	P	120	6147657	25	25
	P	150	6147658	25	25
	P	180	6147659	25	25
	P	240	6147660	25	25
	P	320	6157004	25	25
	P	400	6157005	25	25

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

ABRASIVE ROLLS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



115 MM X 50 M

BW 110 	P	40	6164768	50	50
	P	60	6064036	50	50
	P	80	6064037	50	50
	P	100	6064038	50	50
	P	120	6055546	50	50
	P	150	6064039	50	50
	P	180	6068562	50	50
	P	220	6069461	50	50
	P	240	6162585	50	50
	VC 152 	P	40	6075471	50
P		60	6068168	50	50
P		80	6074585	50	50
P		100	6068169	50	50
P		120	6067962	50	50
P		150	6068357	50	50
P		180	6067964	50	50
P		220	6074057	50	50
P		240	6072267	50	50
P		280	6072282	50	50
P		320	6072289	50	50
P		400	6075086	50	50
SF 168 		P	80	6340936	50
	P	120	6340938	50	50
	P	150	6340940	50	50
	P	180	6340941	50	50
	P	220	6336528	50	50
	P	240	6339523	50	50
	P	280	6340942	50	50
	P	320	6340203	50	50
	P	400	6340944	50	50
	P	500	6340946	50	50
RB 346 J-flex 	P	40	6025833	50	50
	P	60	6008841	50	50
	P	80	6008842	50	50
	P	100	6008843	50	50
	P	120	6008844	50	50
	P	150	6008845	50	50
	P	180	6008846	50	50
	P	220	6026229	50	50
	P	240	6013302	50	50
	P	320	6018582	50	50



120 MM X 50 M

BW 110 	P	80	6069758	50	50
	P	100	6069646	50	50
	P	120	6069695	50	50
	P	150	6070124	50	50



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



150 MM X 50 M

BW 110 	P	60	6074938	50	50
	P	80	6066084	50	50
	P	100	6074939	50	50
	P	120	6074941	50	50
	P	150	6067030	50	50
	P	180	6067799	50	50
RB 346 J-flex 	P	60	6008847	50	50
	P	80	6008848	50	50
	P	100	6008849	50	50
	P	120	6008850	50	50
	P	150	6008851	50	50
	P	180	6008852	50	50



200 MM X 50 M

BW 110 	P	24	6207023	50	50
	P	36	6207024	25	25
	P	40	6161919	50	50
	P	50	6217929	50	50
	P	60	6074945	50	50
	P	80	6075461	50	50
	P	100	6071991	50	50
	P	120	6074947	50	50
RB 320 X 	P	60	6025514	50	50
	P	80	6025506	50	50
	P	100	6025589	50	50
RB 346 J-flex 	P	80	6008853	50	50
	P	100	6008817	50	50
	P	120	1395769	50	50
	P	150	6008818	50	50



300 MM X 50 M

RB 406 J-flex 	P	80	6015256	50	50
	P	120	6015257	50	50
	P	150	6015258	50	50
	P	180	6015259	50	50
	P	220	6015260	50	50
	P	240	6015281	50	50
	P	400	6015283	50	50

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

Abrasives for manual grinding

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com


ABRASIVE ROLLS, FOAM-COATED

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



115 MM X 25 M, FOAM-COATED, PERFORATED Á 125 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
VC 154-Longlife Foam 	P 150	6364256	25	125
	P 180	6324378	25	125
	P 240	6324379	25	125
	P 280	6324381	25	125
	P 320	6324383	25	125
	P 400	6324384	25	125
	P 500	6324386	25	125
	P 600	6269949	25	125
	P 800	6269950	25	125



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

WEBRAX NON-WOVEN WEB ROLLS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



100 MM X 10 M

webrax-OA 708 	+	120	33227	10	10
	+	180	52531	10	10
	+	280	3875	10	10
	+	360	16659	10	10
webrax-OS 709 	+	280	41866	10	10
	+	500	95206	10	10
	+	800	210366	10	10
	+	1500	52183	10	10
webrax-OA 710 	+	80	39802	10	10
	+	100	107840	10	10
	+	180	20109	10	10
	+	280	22160	10	10
webrax-OA 713 	+	180	102229	10	10
	+	280	100269	10	10
webrax-OS 715 	+	180	13110	10	10
	+	280	34096	10	10
	+	500	37923	10	10
	+	800	21334	10	10



115 MM X 10 M

webrax-OA 708 	+	120	71307	10	10
	+	180	59420	10	10
	+	280	84611	10	10
	+	360	65501	10	10
webrax-OS 709 	+	280	6004918	10	10
	+	500	69701	10	10
	+	800	6004999	10	10
	+	1500	71358	10	10

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

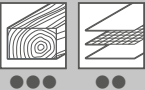
GRAPHITE CLOTH

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	




100 MM X 50 M

Graphite cloth GL 581 		none	43494	50	50	
--	--	------	-------	----	----	--





120 MM X 50 M

Graphite cloth GL 581 	0		174831	50	50	
--	---	--	--------	----	----	--




150 MM X 50 M

Graphite cloth GL 580 		none	26174	50	50	
Graphite cloth GL 581 		none	25852	50	50	





160 MM X 50 M

Graphite cloth GL 581 		none	19356	50	50	
--	--	------	-------	----	----	--



200 MM X 50 M

Graphite cloth GL 580 		none	2380	50	50	
Graphite cloth GL 581 		none	82988	50	50	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

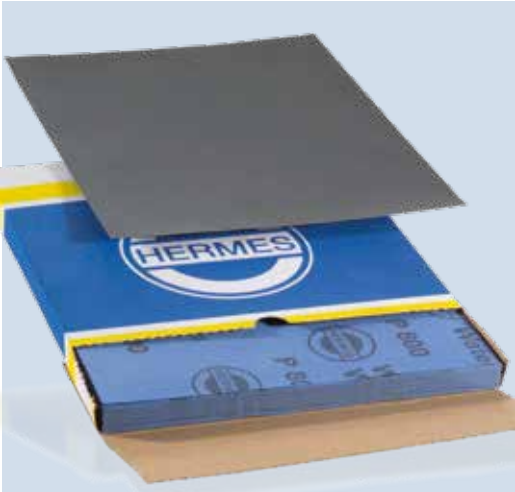
FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ROLLS

Paper, cloth, stitch-bonded cloth and film	2 - 26 mm	50 m	all	20 rolls à 50 m
	27 - 51 mm		all	10 rolls à 50 m
	52 - 100 mm		all	5 rolls à 50 m
	101 - 300 mm		all	3 rolls à 50 m
	> 300 mm		all	1 rolls à 50 m
Cloth in dispenser box	25 mm	50 m	50 and coarser	20 rolls à 25 m
			60 and finer	20 rolls à 50 m
	30 - 50 mm		50 and coarser	10 rolls à 25 m
			60 and finer	10 rolls à 50 m
Cloth, slashed	20 - 150 mm	50 m	all	5 rolls à 50 m
Cloth, block cut	2 - 10 mm	50 m	all	10 rolls à 50 m
Self-stick / velour-backed	all		all	on Anfrage
webrax non-woven web	0 - 99 mm	10 m	all	10 rolls à 10 m
	100 - 299 mm	10 m	all	5 rolls à 10 m
	>300 mm	10 m	all	4 rolls à 10 m

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



SHEETS

PRODUCTS

- Sheets 182
- Sheets, waterproof 184

OTHER ABRASIVES FOR MANUAL SANDING

- Abrasive rolls 171
- Sheets 180
- **webrax** non-woven web handpads 186
- Sanding sponges 190
- Hermes Polishing System 195
- Hermes microlite defect highlighter 206



Metal



Wood



Lacquer



Composite



Glass/Ceramic



















Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	VC 152	SF 168	RB 317 J-FLEX-W	RB 346 MJ
				
Material suitability				
Flexibility	++	+++	+++	+++
Features	-	Additional coating for low grinding temperatures	-	-
Abrasive grain	Aluminium oxide	Silicon carbide	Aluminium oxide	Aluminium oxide
Backing	D-/C-weight paper	B-weight paper	J-flex-w cloth	J-cloth
Grit range	P 40, P 60 - P 320, P 400	P 80, P 120 - P 320, P 400 - P 500	P 60 - P 600	P 60 - P 800
	RB 346 J-FLEX	WS FLEX 16	WS FLEX 18C	WA FLEX 28B
				
Material suitability				
Flexibility	+++	+++	+++	+++
Features	-	Waterproof	Waterproof	Waterproof
Abrasive grain	Aluminium oxide	Silicon carbide	Silicon carbide	Aluminium oxide
Backing	J-flex cloth	B-weight Paper, waterproof	C-weight Paper, waterproof	C-weight Paper, waterproof
Grit range	P 40 - P 400, P 600	P 60 - P 2500, + 3000, + 5000	P 60 - 1200, + 2500	P 400 - P 1200

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com





SHEETS

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*
















115 X 140 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
WS flex 16     ●●● ●●● ●● ●●	P 280	6238216	200	4,000
	P 320	6238217	200	4,000
	P 360	6238218	200	4,000
	P 400	6238219	200	4,000
	P 500	6238220	200	4,000
	P 600	6238221	200	4,000
	P 800	6238222	200	4,000
	P 1000	6238223	200	4,000
	P 1200	6238224	200	4,000
	P 1500	6238225	200	4,000
	P 2000	6238226	200	4,000
	P 2500	6238227	200	4,000



230 X 280 MM

VC 152     ●● ●●● ●●● ●●	P 40	6075479	25	250	
	P 60	6070596	50	250	
	P 80	6075096	50	250	
	P 100	6070597	50	250	
	P 120	6075097	50	500	
	P 150	6075098	100	500	
	P 180	6070598	100	500	
	P 220	6075099	100	500	
	P 240	6075100	100	500	
	P 280	6075101	100	500	
	P 320	6075102	100	500	
	P 400	6068698	100	500	
	SF 168     ●● ●●● ●● ●●	P 80	6340947	50	250
P 100		6345792	50	250	
P 120		6340948	50	500	
P 150		6339941	100	500	
P 180		6340798	100	500	
P 220		6336531	100	500	
P 240		6339592	100	500	
P 280		6340966	100	500	
P 320		6340197	100	500	
P 400		6340950	100	500	
P 500	6340951	100	500		
RB 317 J-flex-w    ●●● ●● ●●	P 500	65765	50	500	
	RB 346 MJ   ●●● ●●	P 800	89702	50	500



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable



●● Suitable

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



230 X 280 MM

TYPE / DESCRIPTION	GRIT	CODE	IPU*	OPU*
RB 346 J-flex	P 40	6008383	25	250
 	P 50	6008384	25	250
	P 60	6008385	25	250
	P 80	6006652	50	250
	P 100	6006198	50	250
	P 120	6006199	50	500
	P 150	6006200	50	500
	P 180	6006201	50	500
	P 220	6006192	50	500
	P 240	6006202	50	500
	P 280	6006203	50	500
	P 320	6006204	50	500
	P 360	6006272	50	500
	P 400	6006205	50	500
	P 600	6006206	50	500

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit















SHEETS, WATERPROOF

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



230 X 280 MM

WS flex 16 waterproof     	P	60	6245733	50	250
	P	80	6245734	50	250
	P	100	6245735	50	500
	P	120	6245736	50	500
	P	150	6245737	100	500
	P	180	6238187	100	500
	P	220	6238188	100	500
	P	240	6238189	100	500
	P	280	6238190	100	500
	P	320	6238201	100	500
	P	360	6238202	100	500
	P	400	6238203	100	500
	P	500	6238204	100	500
	P	600	6238205	100	500
	P	800	6238206	100	500
	P	1000	6238207	100	500
	P	1200	6238208	100	500
	P	1500	6238209	100	500
	P	2000	6238210	100	500
P	2500	6238211	100	500	
P	3000	6238212	100	500	
P	5000	6316186	100	500	
WS flex 18 C waterproof     	P	60	20346	50	250
	P	80	13331	50	250
	P	100	6424	50	250
	P	120	6432	50	500
	P	150	15601	100	500
	P	180	12173	100	500
	P	220	9539	100	500
	P	240	19682	100	500
	P	280	12181	100	500
	P	320	8354	100	500
	P	360	10014	100	500
	P	400	8362	100	500
	P	500	57185	100	500
	P	600	272	100	500
P	800	280	100	500	
P	1000	12203	100	500	
P	1200	8370	100	500	
WA flex 28 B waterproof    	P	400	6340848	100	500
	P	800	1252	100	500
	P	1000	6340849	100	500
	P	1200	6340850	100	500



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

SHEETS

Paper	230 mm	280 mm	36 and coarser	2,500 pieces
			40 - 50	
			60 - 100	
			120	
			150 and finer	
Cloth	230 mm	280 mm	60 and coarser	1,500 pieces
			80	
			100 and finer	
webrax non-woven web	230 mm	280 mm	all	50 pieces
	115 mm	280 mm		20 pieces
	93 mm	230 mm		200 pieces
	152 mm	229 mm		
	Others	Others		500 pieces

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



WEBRAX NON-WOVEN WEB HANDPADS

FOR MANUAL SANDING

OTHER ABRASIVES FOR MANUAL SANDING

- Abrasive rolls 171
- Sheets 180
- Sanding sponges 190
- Hermes Polishing System 195
- Hermes microlite defect highlighter 206



Metal



Wood



Lacquer



Composite



Glass/Ceramic

















Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	WEBRAX-GP 70600 WHITE	WEBRAX-GP 70602 OLIVE	WEBRAX-OA 708	WEBRAX-OS 709
				
Material suitability				
Features	Cleaning non-woven web	Cleaning non-woven web	-	-
Abrasive grain	none	none	Aluminium oxide	Silicon carbide
Backing	Non-woven web	Non-woven web	Non-woven web	Non-woven web
Grit range	-	-	+ 120, + 180, + 280, + 360	+ 180, + 280, + 500, + 800, + 1500
	WEBRAX-OA 710	WEBRAX-OA 713	WEBRAX-OS 715	
				
Material suitability				
Features	High grain adhesion and strength for stronger loads	Highly compacted with increased grain content for intensive grinding operations	High grain adhesion and strength for stronger loads	
Abrasive grain	Aluminium oxide	Aluminium oxide	Silicon carbide	
Backing	Non-woven web	Non-woven web, high-density	Non-woven web	
Grit range	+ 80 to + 120, + 180, + 280	+ 100, + 180, + 280	+ 100, + 180, + 280, + 500, + 800	

+++ Excellent ++ Good + Satisfying






























* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*

152 X 229 MM

webrax-GP 70600 White       ●●● ●●● ●●● ●●● ●●● ●●●		none	74470	20	20	
webrax-GP 70602 Olive       ●●● ●● ●● ●● ●● ●●		none	51543	20	20	
webrax-OA 708     ●●● ●● ●● ●●	+	120 180 280 360	16276 16284 20273 4235	20 20 20 20	20 20 20 20	
webrax-OS 709     ●●● ●● ●●● ●●●	+	280 500 800 1500	95451 12114 574 27499	20 20 20 20	20 20 20 20	
webrax-OA 710    ●●● ●● ●●	+	80	49271	20	20	
webrax-OA 713  ●●●	+	100	113751	20	20	
webrax-OS 715      ●●● ●● ●● ●● ●●	+	800	12491	20	20	

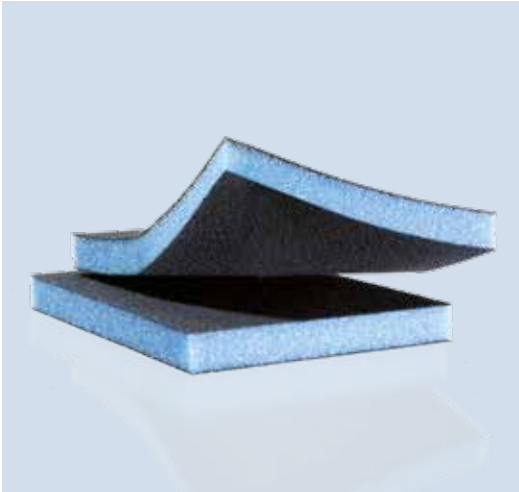
 Metal
  Wood
  Lacquer
  Composite
  Glass/Ceramic
  Stone
 ●●● Very suitable ●● Suitable

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

WEBRAX NON-WOVEN WEB STRIPS

webrax non-woven web				
General	230 mm	280 mm	all	50 pieces
	115 mm	280 mm		20 pieces
	93 mm	230 mm		200 pieces
	152 mm	229 mm		
	Others			500 pieces



SANDING SPONGES

FOR MANUAL SANDING

OTHER ABRASIVES FOR MANUAL SANDING

- Abrasive rolls 171
- Sheets 180
- **webrax** non-woven web handpads 186
- Hermes Polishing System 195
- Hermes microlite defect highlighter 206



Metal



Wood



Lacquer



Composite



Glass/Ceramic








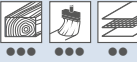








Stone

●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	PREMIUM, DOUBLE-SIDED	WHITE, DOUBLE-SIDED	WHITE, FOUR-SIDED	VIERSEITIG
				
Material suitability				
Flexibility	+++	+++	+	++
Features	Especially suitable for highly profiled and contoured workpieces	Especially suitable for white and other light-coloured lacquers	-	-
Abrasive grain	Silicon carbide	Silicon carbide	Aluminium oxide	Aluminium oxide
Backing	PU-Schaumstoff			
Grit range	F 60, F 100, F 180 - F 220	F 100, F 180 - F 220	F 100	F 36, F 60, F 100, F 180 - F 220
	FHA 427, VIERSEITIG	MEDIUM, SINGLE-SIDED	FSSS 105, SINGLE-SIDED	
				
Material suitability				
Flexibility	+	++	+++	
Features	-	-	Especially suitable for stark profilierte und konturierte Werkstücke	
Abrasive grain	Aluminium oxide	Aluminium oxide	Silicon carbide	
Backing	PU-Schaumstoff			
Grit range	F 60, F 100	P 60, P 100, P 150 - P 220, P 280, P 400, P 600	F 100, F 180 - F 220	

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

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DIMENSION [WIDTH X LENGTH X HEIGHT]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*



70 X 100 X 27 MM

Four-sided ●●● ●●● ●●	F	60	6005968	250	250
	F	100	6005969	250	250
	F	100	6458224	250	250
	F	180	6005970	250	250
	F	220	6006031	250	250
	F	220	6458226	250	250
	FHA 427 ●●● ●●● ●●	P	60	6010392	250
P		100	6010391	250	250



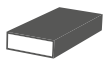
97 X 123 X 12 MM

White, double-sided ●●● ●●● ●●	P	100	6005794	250	250
	P	180	6005795	250	250
	P	220	6008381	250	250
Premium, double-sided ●●● ●●● ●● ●● ●●	F	60	6005817	250	250
	F	100	6005818	250	250
	F	180	6005819	250	250
	F	220	6005820	250	250



115 X 140 X 5 MM

Medium, single-sided ●●● ●●● ●●	P	60	6007276	250	250
	P	100	6006244	250	250
	P	180	6006623	250	250
	P	220	6009288	250	250
	P	280	6007277	250	250
	P	400	6009555	250	250
	P	600	6009556	250	250
FSSS 105 ●●● ●●● ●● ●● ●●	P	100	6014845	250	250
	P	180	6014846	250	250
	P	220	6014847	250	250



70 X 100 X 27 MM, CARTON-PACKED

White, four-sided ●● ●●● ●●● ●●	P	100	6420822	20	200
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Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable






●● Suitable

DIMENSION [WIDTH X LENGTH X HEIGHT]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*






97 X 123 X 12 MM, CARTON-PACKED

Premium, double-sided						
	F	60	6012845	20	200	
	F	100	6012846	20	200	
	F	180	6012847	20	200	
	F	220	6012848	20	200	
						



115 X 140 X 5 MM, CARTON-PACKED

Medium, single-sided						
	P	100	6012839	20	200	
	P	180	6012840	20	200	
	P	220	6012841	20	200	
	P	280	6012842	20	200	
	P	400	6012843	20	200	
	P	600	6012844	20	200	

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

SANDING SPONGES

Sanding sponges	all	all	2,500 pieces
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* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com



HERMES POLISHING SYSTEM

PRODUCTS

- Rosette discs, velour-backed and self-stick 197
- Polishing foam discs, velour-backed 198
- Lambswool polishing discs 201
- BRILLIANCE Polishing compounds 202
- BRILLIANCE Polishing clothes 203

ACCESSORIES

- Backing elements 204

OTHER ABRASIVES FOR MANUAL SANDING

- Abrasive rolls 171
- Sheets 180
- **webrax** non-woven web handpads 186
- Sanding sponges 190
- Hermes microlite defect highlighter 206



Metal



Wood



Lacquer



Composite



Glass/Ceramic







Stone









●●● Very suitable

●● Suitable

OVERVIEW OF TYPES

	WS FLEX 16, VELOUR-BACKED	WS FLEX 16, SELF-STICK 302
		
Material suitability		
Features	Waterproof, for sanding out top-coat faults	
Abrasive grain	Silicon carbide	Silicon carbide
Bindung	Resin	Resin
Backing	B-weight paper, velour-backed, waterproof	B-weight paper, self-stick, waterproof
Grit range	P 400, P 600 - 800, P 2000, + 3000, + 5000	P 1200, + 2500, + 3000, + 5000

BRILLIANCE VEL POLISHING FOAM DISCS

	Hard	Medium	Medium	Soft
				
Material suitability				
Applications	For elimination of fine scratches and paint mist in combination with polishing compound BRILLIANCE Medium Cut & Gloss	Quick and hologram-free results in combination with one-step polishing compound BRILLIANCE Fine Cut & Deep Gloss	Quick and hologram-free results in combination with one-step polishing compound BRILLIANCE Fine Cut & Deep Gloss	For all finishing applications. In combination with anti-hologram polishing compound BRILLIANCE Ultimate Gloss holograms will be eliminated reliably.
Features	High degree of cut (9/10) Low degree of gloss (3/10)	Mod. degree of cut (5/10) Mod. degree of gloss (6/10)	Morate degree of cut and gloss (6/10)	Low degree of cut (2/10) Very high degree of gloss (10/10)
Design	Hard, flat, velour-backed	Medium, flat or waffled, velour-backed	Medium, bevelled edge, flat, velour-backed	Soft, flat or waffled, velour-backed
Farbe	White	Orange	Blue	Anthrazite

VEL LAMBSWOOL POLISHING DISCS

		
Material suitability		
Applications	For high-gloss polishing	For polishing out sanded faults and for high-gloss polishing
Adaptability	+++	+++
Features	Washable	Washable
Design	velour-backed	velour-backed
Farbe	White	Grey







+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

OVERVIEW OF TYPES

BRILLIANCE POLISHING COMPOUNDS

	BRILLIANCE Medium Cut & Gloss	BRILLIANCE Fine Cut & Deep Gloss	BRILLIANCE Ultimate Gloss
			
Material suitability			
Features	High degree of cut (8/10) Morate degree of gloss (5/10) Silicone-free polishing compound	Morate degree of cut (4/10) High degree of gloss (8/10) One-step, silicone-free polishing compound	Low degree of cut (2/10) Very high degree of gloss (10/10) Silicone-free anti-hologram polishing compound
Design	250 ml bottle / 1 liter bottle / 5 liter canister		

BRILLIANCE MICROFIBER POLISHING CLOTH PRO

	
Material suitability	
Features	50% longer service life compared to conventional cotton cloths dry, damp and wet to use
Design	Blue polishing cloth with round edge sewing



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable





ROSETTE DISCS

DIMENSION [Ø]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING	
			IPU*	OPU*







36 MM, ROSETTE DISCS, 10 PIECES PER STRIP

WS flex 16, velour-backed					
   	+	2500	6181780	100	100
	+	3000	6183375	100	100
	+	5000	6349842	100	100







36 MM, ROSETTE DISCS ON ROLL

WS flex 16, self-stick 302					
   	+	3000	6134379	1,000	1,000



36 MM, ROSETTE DISCS ON STRIPS,

WS flex 16, self-stick 302					
   	+	2500	6156984	100	100
	+	3000	6200937	100	100
	+	5000	6316535	100	100

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit





VEL POLISHING FOAM DISCS

DIMENSION [Ø X DICKE]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*





80 X 25 MM

BRILLIANCE Polishing foam, flat, straight form medium, orange   ●●● ●●	6127737	50	50	
BRILLIANCE Polishing foam, waffled, straight form medium, orange   ●●● ●●●	6443626	50	50	



150 X 25 MM

BRILLIANCE Polishing foam, flat, straight form medium, orange   ●●● ●●	6127460	50	50	
BRILLIANCE Polishing foam, waffled, straight form medium, orange   ●●● ●●●	6444361	50	50	
BRILLIANCE Polishing foam, waffled, straight form soft, grey   ●●● ●●●	6444362	50	50	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

VEL POLISHING FOAM DISCS

DIMENSION [Ø X DICKE]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*



80 X 25 MM, CARTON-PACKED

BRILLIANCE Polishing foam, flat, straight form hard, white 	6128471	8	8	
BRILLIANCE Polishing foam, flat, straight form medium, orange 	6128472	8	8	
BRILLIANCE Polishing foam, waffled, straight form medium, orange 	6443716	8	8	
BRILLIANCE Polishing foam, flat, straight form soft, grey 	6128473	8	8	
BRILLIANCE Polishing foam, waffled, straight form soft, grey 	6444358	8	8	



85 X 25 MM, CARTON-PACKED

BRILLIANCE Polishing foam, flat, bevelled form medium, Blue 	6444355	8	8	
BRILLIANCE Polishing foam, flat, bevelled form hard, Blue 	6454853	8	8	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

VEL POLISHING FOAM DISCS

DIMENSION [Ø X DICKE]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*



130 X 25 MM, CARTON-PACKED

BRILLIANCE Polishing foam, flat, straight form hard, white 	6128475	3	3	
BRILLIANCE Polishing foam, flat, straight form medium, orange 	6128476	3	3	
BRILLIANCE Polishing foam, flat, straight form soft, grey 	6128477	3	3	



150 X 25 MM, CARTON-PACKED

BRILLIANCE Polishing foam, flat, straight form hard, white 	6128479	2	2	
BRILLIANCE Polishing foam, flat, straight form medium, orange 	6128480	2	2	
BRILLIANCE Polishing foam, flat, straight form soft, grey 	6128481	2	2	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable

VEL LAMBSWOOL POLISHING DISCS

DIMENSION [Ø]

TYPE / DESCRIPTION	CODE	PACKAGING		
		IPU*	OPU*	




80 MM

Lambswool white, velour-backed  ●●●	1357328	10	10	
Lambswool grey, velour-backed  ●●●	6217122	10	10	




125 MM

Lambswool grey, velour-backed  ●●●	6055203	10	10	
--	---------	----	----	--




133 MM

Lambswool white, velour-backed  ●●●	6077696	10	10	
--	---------	----	----	--




150 MM

Lambswool white, velour-backed  ●●●	6206790	10	10	
--	---------	----	----	--



180 MM

Lambswool white, velour-backed  ●●●	6245239	10	10	
--	---------	----	----	--

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



POLISHING COMPOUNDS

SIZE

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*






250 ML

BRILLIANCE Medium Cut & Gloss Polishing compound, silicon-free 	6437933	1	10	
BRILLIANCE Fine Cut & Deep Gloss One-step polishing compound, silicon-free 	6437937	1	10	
BRILLIANCE Ultimate Gloss Antihologram polishing compound, silicon-free 	6437940	1	10	



1 LITER

BRILLIANCE Medium Cut & Gloss Polishing compound, silicon-free 	6437932	1	6	
BRILLIANCE Fine Cut & Deep Gloss One-step polishing compound, silicon-free 	6437935	1	6	
BRILLIANCE Ultimate Gloss Antihologram polishing compound, silicon-free 	6437939	1	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

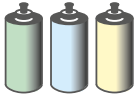
●●● Very suitable

●● Suitable

POLISHING COMPOUNDS

SIZE

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*



5 LITER

BRILLIANCE Medium Cut & Gloss Polishing compound, silicon-free 	6474528	1	1	
BRILLIANCE Fine Cut & Deep Gloss One-step polishing compound, silicon-free 	6474529	1	1	
BRILLIANCE Ultimate Gloss Antihologram polishing compound, silicon-free 	6474530	1	1	

POLISHING CLOTHES

DIMENSION [WIDTH X LENGTH]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*



400 X 400 MM

BRILLIANCE Microfiber Polishing cloth Pro Blue	6401649	50	50	
BRILLIANCE Microfiber Polishing cloth Pro Blue	6401648	2	2	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

ACCESSORIES FOR DAS HERMES POLISHING SYSTEM

DIMENSION [WIDTH X D₁ X D₂]

TYPE / DESCRIPTION	CODE	PACKAGING	
		IPU*	OPU*

FOR DISCS Ø 125 MM

VEL-Backing pad-J soft, with foam and bevelled edge, with M14 thread	57282	1	1
VEL Soft Pad for velour-backed discs without holes	6136993	1	1

FOR DISCS Ø 150 MM

VEL-Backing pad-J soft, with foam and bevelled edge, with M14 thread	54127	1	1
VEL Soft Pad for velour-backed discs without holes	6136977	1	1



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone

●●● Very suitable

●● Suitable



HERMES MICROLITE DEFECT HIGHLIGHTER STICK FOR BODY WORK APPLICATIONS

OTHER ABRASIVES FOR MANUAL SANDING

• Abrasive rolls	171
• Sheets	180
• webrax non-woven web handpads	186
• Sanding sponges	190
• Hermes Polishing System	195



Metal



Wood



Lacquer



Composite



Glass/Ceramic



Stone



Very suitable



Suitable

OVERVIEW OF TYPES

MICROLITE DEFECT HIGHLIGHTER STICK SCG

MICROLITE DEFECT HIGHLIGHTER STICK EKW

		
Material suitability		
Features	-	Without heavy metal content
Abrasive grain	Silicon carbide	Aluminium oxide
Bindung	Polyurethan	Polyurethan
Grit range	F 80, F 120	F 120

+++ Excellent ++ Good + Satisfying

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit


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DIMENSION [WIDTH X LENGTH X HIGHT]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	





25 X 13 X 100 MM, HARDNESS BU 40

Microlite defect highlighter stick SCG 	F	80	6469877	10	10	
	F	80	6469876	2	2	




25 X 13 X 100 MM, HARDNESS BU 70

Microlite defect highlighter stick SCG 	F	120	6401144	10	10	
	F	120	6401145	2	2	
Microlite defect highlighter stick EKW 	F	120	6486231	10	10	
	F	120	6486232	2	2	





25 X 13 X 200 MM MM, HARDNESS BU 40

Microlite defect highlighter stick SCG 	F	80	6469873	10	10	
--	---	----	---------	----	----	--



25 X 13 X 200 MM MM, HARDNESS BU 70

Microlite defect highlighter stick SCG 	F	120	6434896	10	10	
Microlite defect highlighter stick EKW 	F	120	6486233	10	10	



Metal



Wood



Lacquer



Composite



Glass/Ceramic



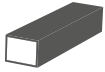
Stone

●●● Very suitable


●● Suitable

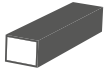
DIMENSION [WIDTH X LENGTH X HIGHT]

TYPE / DESCRIPTION	GRIT	CODE	PACKAGING		
			IPU*	OPU*	





40 X 15 X 150 MM, HARDNESS BU 40

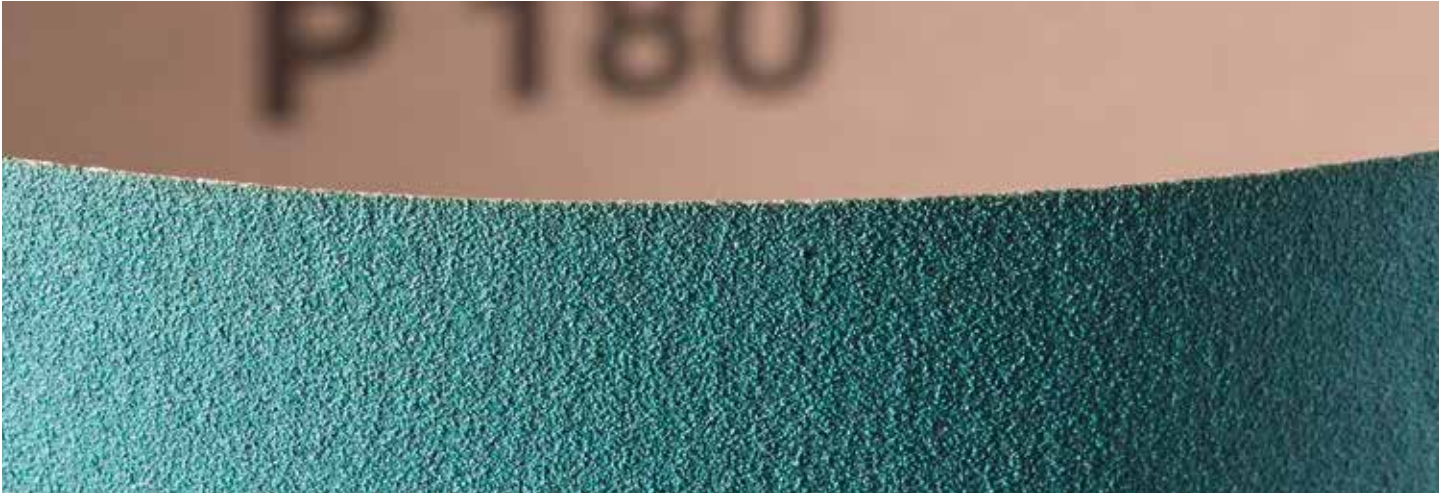
Microlite defect highlighter stick SCG 	F	80	6469874	10	10	
	F	80	6469875	2	2	



40 X 15 X 150 MM, HARDNESS BU 70

Microlite defect highlighter stick SCG 	F	120	6401146	10	10	
	F	120	6401147	2	2	
Microlite defect highlighter stick EKW 	F	120	6486234	10	10	

* IPU = Inner Packaging Unit; OPU = Outer Packaging Unit



MINIMUM ORDER QUANTITIES

FOR FABRICATION ITEMS

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ROLLS

Paper, cloth, stitch-bonded cloth and Film	2 - 26 mm	50 m	all	20 rolls à 50 m
	27 - 51 mm		all	10 rolls à 50 m
	52 - 100 mm		all	5 rolls à 50 m
	101 - 300 mm		all	3 rolls à 50 m
	> 300 mm		all	1 rolls à 50 m
Cloth in dispenser box	25 mm	50 m	50 and coarser	20 rolls à 25 m
	30 - 50 mm		60 and finer	20 rolls à 50 m
			50 and coarser	10 rolls à 25 m
			60 and finer	10 rolls à 50 m
Cloth, slashed	20 - 150 mm	50 m	all	5 rolls à 50 m
Cloth, block cutt	2 - 10 mm	50 m	all	10 rolls à 50 m
Self-stick / velour-backed	all		all	on Anfrage
webrax non-woven web	0 - 99 mm	10 m	all	10 rolls à 10 m
	100 - 299 mm	10 m	all	5 rolls à 10 m
	>300 mm	10 m	all	4 rolls à 10 m

SHEETS

Paper	230 mm	280 mm	36 and coarser	2,500 pieces
			40 - 50	
			60 - 100	
			120	
			150 and finer	
Cloth	230 mm	280 mm	60 and coarser	1,500 pieces
			80	
			100 and finer	
webrax non-woven web	230 mm	280 mm	all	50 pieces
	115 mm	280 mm		20 pieces
	93 mm	230 mm		200 pieces
	152 mm	229 mm		
	Others	Others		500 pieces

QUESTIONS? – TALK TO US: You will find your Hermes contact person in the „Contact Finder“ at www.hermes-abrasives.com

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING	
	Width	Length			

STRIPS FOR CLAMPS

Paper and cloth				no holes	punched
1/2 Sheet	115 mm	280 mm	36 and coarser	2,500 pieces	1,000 pieces
			40 - 80		
			100 and finer		
1/3 Sheet	93 mm	230 mm	36 and coarser	2,500 pieces	1,000 pieces
			40 - 80		
			100 and finer		
1/4 Sheet	115 mm	140 mm	36 and coarser	5,000 pieces	4,000 pieces
			40 - 80		
			100 and finer		
Others	all		36 and coarser	5,000 pieces	1,000 pieces
			40 - 80		
			100 and finer		

STRIPS, SELF-STICK OR VELOUR-BACKED

Paper and cloth				no holes	punched
1/2 Sheet	115 mm	230 mm	40 and coarser	2,500 pieces	2,500 pieces
			50 and finer		
1/3 Sheet	93 mm	178 mm	all	2,500 pieces	2,500 pieces
Triangulars	all		36 and coarser	5,000 pieces	5,000 pieces
			40 and finer		
	99 mm	147 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
	121 mm	130 mm	36 and coarser	1,800 pieces	1,800 pieces
			40 and finer		
File strips without dispenser box	70 mm	420 mm	60 and coarser	-	200 pieces
			80 and finer	-	200 pieces
Others	all		all	5,000 pieces	5,000 pieces
webrax non-woven web					
General	230 mm	280 mm	all	50 pieces	
	115 mm	280 mm		20 pieces	
	93 mm	230 mm		200 pieces	
	152 mm	229 mm			
	Others			500 pieces	

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING	
	Width	Length			

STRIPS, SELF-STICK OR VELOUR-BACKED

Self-stick in dispenser box				no holes	punched
1/2 Sheet	115 mm	240 mm	40 - 60	-	1,000 pieces
1/3 Sheet	93 mm	178 mm	80 - 180	-	1,000 pieces
			220 and finer	-	1,000 pieces
	81 mm	153 mm	all	-	1,000 pieces
	70 mm	115 mm	60 and finer	-	1,000 pieces
File strips	70 mm	445 mm	40 - 60	-	200 pieces
			80 and finer	-	200 pieces
Velour-backed in dispenser box				no holes	punched
File strips	70 mm	420 mm	60 and coarser	200 pieces	200 pieces
			80 and finer		
FineNet	115 mm	140 mm	all	200 pieces	-
	230 mm	280 mm			

SANDING SPONGES

Sanding sponges	all	all	2,500 pieces
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SHEETS, RHOMBIC AND RECTANGULAR

Paper, cloth and webrax non-woven web	all	all	5 pieces
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MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

Paper, cloth and stitch-bonded cloth	6 - 49 mm	127, 141, 150, 158, 187, 188, 200, 210, 222, 230, 250, 260, 270, 273, 275, 280, 283, 286, 290, 303, 305, 314, 317, 320, 325, 330 and 345 mm	all	200 pieces	
	50 - 310 mm			100 pieces	
	6 - 49 mm	other dimension which are not mentioned above	all	1,000 pieces	
	50 - 310 mm			500 pieces	
	6 - 10 mm	346 - 999 mm	all	100 pieces	
	11 - 19 mm			50 pieces	
	20 - 74 mm				60 and coarser
					80 and finer
		75 - 110 mm		36 and coarser	50 pieces
				40 and finer	
		111 - 200 mm		60 and coarser	
				80 and finer	20 pieces
		201 - 310 mm		60 and coarser	
				80 and finer	
		6 - 19 mm	1000 - 5200 mm	80 and coarser	100 pieces
				100 and finer	
		20 - 100 mm		60 and coarser	20 pieces
				80 and finer	25 pieces
		101 - 200 mm	1000 - 3000 mm	60 and coarser	20 pieces
				80 and finer	
			3001 - 5200 mm	60 and coarser	
				80 and finer	
		201 - 310 mm	1000 - 5200 mm	60 and coarser	10 pieces
		80 and finer			
	6 - 310 mm	5201 - 10000 mm	100 and coarser		
			120 and finer		
			> 10000 mm	all	

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

ABRASIVE BELTS

HERMESIT® / Cork / MERCURIT®	75 - 310 mm	all	all	10 pieces
Paper belts	150 mm	5200 - 10000 mm	60 and coarser	10 pieces
			80 and finer	
webrax non-woven web	11 - 19 mm	300 - 999 mm	all	50 pieces
	20 - 100 mm	300 - 999 mm		20 pieces
	100 - 310 mm	260 - 999 mm		
	6 - 310 mm	1000 - 5200 mm		10 pieces
	6 - 310 mm	>5201 mm		5 pieces
webrax non-woven web with joint inserted on the grain side	all		all	500 pieces

WIDE BELTS, UNSEGMENTED

Paper	311 - 1640 mm	< 3250 mm	36 and coarser	10 pieces
			40 - 60	
		> 3251 mm	80 and finer	
			80 and finer	
BW 116, BS 118	311 - 1640 mm	all	P 80	
Cloth and stitch-bonded cloth	311 - 1200 mm	< 3250 mm	36 and coarser	9 pieces
			40 - 60	10 pieces
			80 and finer	
	1201 - 1640 mm	all	60 and coarser	9 pieces
80 and finer			10 pieces	
HERMESIT® (X-cloth)	311 - 1640	all	100 and coarser	6 pieces
			120 and finer	5 pieces
HERMESIT® (Y-cloth)	311 - 1640	all	100 and coarser	6 pieces
			120 and finer	
Cork / MERCURIT®	311 - 1600	all	all	
webrax non-woven web	311 - 1620			

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MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION		GRIT RANGE	MOQ MANUFACTURING
	Width	Length		

WIDE BELTS, SEGMENTIERT

Paper (D- to F-weight paper)	> 1621 mm	all	60 and coarser	8 pieces
Paper (G-weight paper)			80 and finer	10 pieces
			60 and coarser	
Combination			80 and finer	8 pieces
			60 and coarser	
			80 and finer	
Cloth			80 and coarser	
			100 and finer	
			60 and coarser	
Cloth (RB 374 90 ZZ, RB 374 92 ZZ)			80 and finer	
	60 and coarser			
Stitch-bonded cloth	60 and coarser	20 pieces		
	80 and finer			
HERMESIT® (X-cloth)	> 1420 mm	all	6 pieces	
HERMESIT® (Y-cloth)				
MERCURIT® (Y-cloth)				
Special programme	all		150 m ²	
webrax non-woven web	> 1621 mm		2 pieces	

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
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DISCS, NORMAL AND SELF-STICK

Paper and Film * Paper, waterproof	13 - 50 mm	all	5,000 pieces
	51 - 70 mm	all	2,500 pieces
	71 - 95 mm	all	
	96 - 150 mm	80 and coarser	1,800 pieces
		100 and finer	
	151 - 203 mm	36 and coarser	1,500 pieces
		40 - 100	
		120 and finer	
	204 - 305 mm	80 and finer*	500 pieces
	306 - 349 mm	100 and coarser 120 and finer	
350 - 500 mm	all	100 pieces	
>500 mm		50 pieces	
Cloth	13 - 50 mm	all	5,000 pieces
	51 - 70 mm		2,500 pieces
	71 - 95 mm		
	96 - 150 mm	80 and coarser	1,200 pieces
		100 and finer	
	151 - 203 mm	36 and coarser	1,000 pieces
		40 - 100	
		150 and finer	
	204 - 305 mm	40 and coarser	500 pieces
		50 - 150	
		180 and finer	
	306 - 349 mm	120 and coarser	
		150 and finer	
350 - 500 mm	all	100	
>500 mm		50	
HERMESIT®-cloth	all	all	half quantity
Sandscreen	125 + 150 mm	all	1,200 pieces
Self-stick in dispenser box or on roll without SK cover / Kiss Cutting			
Paper and cloth	33 - 49 mm	all	5,000 pieces
	50 - 150 mm	all	2,500 pieces

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MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
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DISCS, NORMAL AND SELF-STICK

Double-sided discs			
Paper, waterproof paper	100 - 150 mm	80 and coarser	200 pieces
		100 and finer	
	151 - 200 mm	80 and coarser	
		100 and finer	
201 - 505	all		
Cloth	200 mm	all	1,000 pieces
	400 mm	all	200 pieces

DISCS, VELOUR-BACKED

Paper, cloth and film	13 - 50 mm	all	5,000 pieces
	51 - 70 mm		2,500 pieces
	71 - 95 mm		
	96 - 150 mm	80 and coarser	1,800 pieces
		100 and finer	
	151 - 203 mm	50 and coarser	1,500 pieces
		60 and finer	
	204 - 305 mm	50 and coarser	500 pieces
		60 and finer	
306 - 500 mm	50 and coarser	100 pieces	
	60 and finer		
>500 mm	all	50 pieces	
HERMESIT®-cloth	all	all	half quantity
FineNet	40 - 95 mm	all	500 pieces
	96 - 180 mm		200 pieces
	181 - 250 mm		100 pieces
	251 - 500 mm		
MultiNet	77 mm	all	1,200 pieces
	125 + 150 mm		

MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
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WEBRAX DISCS

General	40 - 69 mm	all	500 pieces
	70 - 95 mm		
	96 - 150 mm		200 pieces
	151 - 203 mm		100 pieces
	204 - 499 mm		
	≥500 mm		25 pieces
webrax-AN 701 50, PN 721, AN 701, AN 702	96 - 150 mm	all	120 pieces
	151 - 203 mm		100 pieces
webrax-AN 703 50	100 mm	all	5500 pieces
	115 mm	all	4,000 pieces
	125 mm	all	3500 pieces
	150 mm	all	2,500 pieces
	180 mm	all	1,500 pieces
MULTICLEAN	all	-	100 pieces
webrax-MSG SK	all	all	1,000 pieces

WEBRAX LMO FLAP WHEELS

webrax-OA 710	100 mm	30 mm	all	1 pc,	
	200 mm	100 mm			
		76 mm			
	235 mm	138 mm			
	300 mm	170 mm			
	350 mm	220 mm			
	400 mm	270 mm			
	410 mm	250 mm			
450 mm	250 mm				
webrax-OS 715	125 mm	50 mm	all	1 pc,	
	150 mm	60 mm			
	200 mm	100 mm			
	250 mm	138 mm			
	350 mm	220 mm			
	410 mm	250 mm			
	450 mm				

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MINIMUM ORDER QUANTITIES FOR MANUFACTURING ITEMS

FORM / DESIGN	DIMENSION [Ø]	GRIT RANGE	MOQ MANUFACTURING
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DISCS, FASTLOCK-SYSTEM R + S

Cloth	20, 25, 38 mm	all	1,000 pieces
	50, 75 mm		500 pieces
webrax non-woven web	20, 25, 38 mm	all	500 pieces
	50, 75 mm		

FIBER DISCS

General	all	all	1,200 pieces
Carton-packed	100 - 150	all	1,200 pieces
	151 - 200		
	235		

FLAP DISCS

General	115 mm	all	270 pieces
webrax AN 701 50	115 mm	all	280 pieces
	125 mm	all	240 pieces
	180 mm	all	120 pieces

HERMES-FLEX CUTTING WHEELS

General	100 - 230 mm	-	2,500 pieces
	300 mm	-	1,000 pieces

HERMES-FLEX GRINDING DISCS

General	100 - 230 mm	-	2,500 pieces
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UNITIZED ABRASIVE TOOLS

webrax unitized abrasive tools with shaft	all	all	on Anfrage
Flap wheels with shaft	all	all	250 pieces
Abrasive sleeves, cylindrical and conical	≤ Ø 60 mm	all	1,000 pieces
	> Ø 60 mm	all	500 pieces



HERMES REFERENCE

SAFETY

In order to guarantee the users of our abrasive tools the greatest possible safety at work, corresponding safety pictograms are depicted on the product labels, and we expressly point out that they must be observed.



THE SYMBOL OF SAFETY



Wear safety glasses



Wear ear protection



Wear safety gloves



Wear a face mask



Observe the instructions in the manual



Only use with a backing pad



Only permitted for grinding with an offset angle >10°.



Only suitable for wet grinding



Not suitable for flat grinding



Not suitable for hand-held grinding machines



Do not use damaged grinding tools



Not suitable for wet grinding



Only suitable for use in completely self-contained machines

Further instructions for the correct use of abrasive tools can be found in the leaflets of the FEPA safety recommendations. If you do not have the leaflets, please request them by e-mail at hsd@hermes-schleifwerkzeuge.com

STORAGE OF ABRASIVES

Hermes abrasives are quality tools and require appropriate storage conditions. Quality can be impaired by incorrect storage. Careful storage ensures maximum benefit.



- Room temperature 18 - 22 °C
- Relative humidity 45 - 65%
- Store in original packaging if at all possible, and on shelves or pallets/racks
- Use deliveries in the order they arrived



- Close to radiators
- Extreme temperature fluctuations (cold/hot)
- Store directly on concrete or stone floors
- Store in unheated rooms in winter

HERMES

YOUR PARTNER AND EXPERT FOR EXCELLENT SURFACES

WHO WE ARE

The aesthetic and functional finish of surfaces is our strength. That is why we are the first point of contact for a large number of users from a wide range of industries.

Founded in Hamburg, Germany, we have grown out into the world. With our comprehensive portfolio of coated abrasives and precision bonded abrasives, we have been one of the world's leading manufacturers since 1927.

THE PERFECT SOLUTION FOR THEM – WHAT DRIVES US

At Hermes, we work with passion on tailor-made solutions that perfectly match your individual requirements. We are constantly expanding our in-depth knowledge of your processes, applications and associated challenges, because we want to be more than just your service provider: we want to be your partner.

SERVICE – WHAT CHARACTERIZES US

Wherever and whenever you need our support, we are there for you – internationally, with local contacts at our many locations. For our speed and flexibility we are appreciated by our customers all over the world.

TALK TO US

Optimization potential can even be found in processes that seem to run optimally. Let us work together to find out how we can get more out of it for you. You will find your contact person in the "Contact finder" section on [hermes-abrasives.com](https://www.hermes-abrasives.com)



SEAM THE SUSTAINABILITY INITIATIVE

At Hermes, the topics of environmental protection and corporate responsibility have always shaped business policy. Today, we consider them more important than ever. This is why Hermes is a founding member of SEAM (Sustainable European Abrasive Manufacturers), the sustainability project of the European Abrasives Association.

Within this framework, Hermes is continuously developing its sustainability standards in the three core areas of environment, society and economy. Further information on SEAM is available at www.seam.earth



H.A.I THE OPTIMIZATION INITIATIVE

Within the framework of the Hermes Abrasives Institute, we offer you optimization programmes that provide a customer-oriented combination of consulting services and individual training content.

This ranges from abrasives manuals, grinding process optimization and lean consulting to individual training so that theory becomes excellent practice.



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Safety first
www.abrasivessafety.com



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